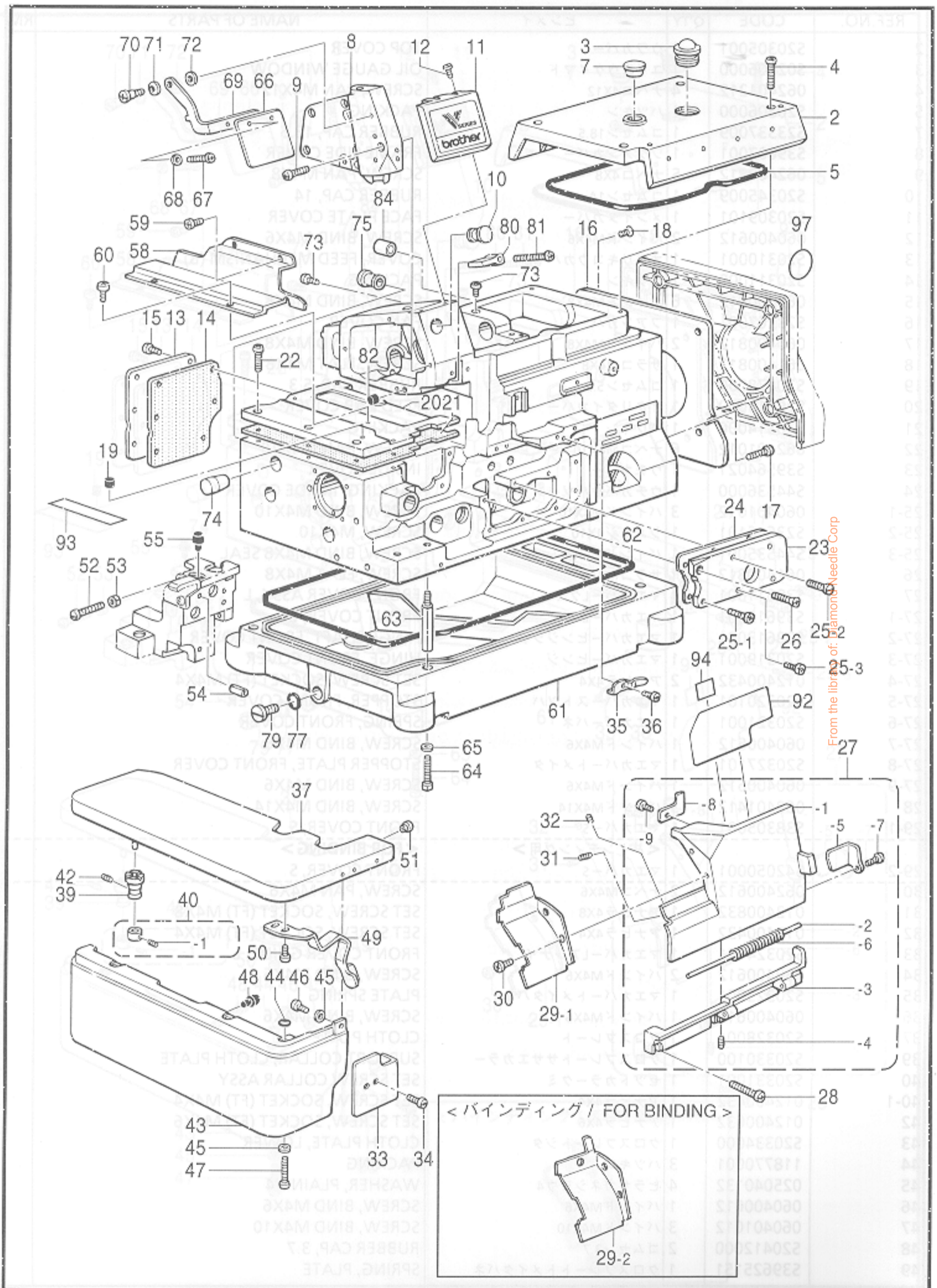


A. 主体関係 / Machine body / Maschinengehäuse / Corps de la machine / Cuerpo de la máquina

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
2	S20305001	1	ウツカバー	TOP COVER	
3	S02606000	1	ユリヨウケイマド	OIL GAUGE WINDOW	
4	062401212	4	ナベコ4X12	SCREW, PAN M4X12	
5	S20306000	1	ハツキン	PACKING	
7	S23337009	1	ゴムセン18.5	RUBBER CAP, 18.5	
8	S39607001	1	ソクメンカバー	FRAME SIDE COVER	
9	062400812	5	ナベコ4X8	SCREW, PAN M4X8	
10	S20345009	1	ゴムセン14	RUBBER CAP, 14	
11	S20309101	1	メンイタカバー	FACE PLATE COVER	
12	060400612	2	バインドM4X6	SCREW, BIND M4X6	
13	S20310001	1	オクリキコウカバーB	COVER, FEED MECHANISM (B)	
14	S20311000	1	ハツキン	PACKING	
15	060400812	6	バインドM4X8	SCREW, BIND M4X8	
16	S23367001	1	ファンカバー	FAN COVER	
17	060400812	2	バインドM4X8	SCREW, BIND M4X8	
18	061400812	1	サラコM4X8	SCREW, FLAT M4X8	
19	S20878000	1	ゴムセン5.3	RUBBER CAP, 5.3	
20	S20313000	1	オクリダイカバー	FEED BAR COVER	
21	S20314000	1	ハツキン	PACKING	
22	062401012	6	ナベコM4X10	SCREW, PAN M4X10	
23	S39564021	1	ウチカバー	INSIDE COVER	
24	S44536000	1	ウチカバーハツキン	PACKING, INSIDE COVER	
25-1	060401012	3	バインドM4X10	SCREW, BIND M4X10	
25-2	S23616101	1	シメネジ4X10	SCREW, M4X10	
25-3	S44535001	1	バインドM4X8シール	SCREW, BIND M4X8 SEAL	
26	061400812	1	サラコM4X8	SCREW, FLAT M4X8	
27	S39611001	1	マエカバーLクミ	FRONT COVER ASSY, L	
27-1	S39612001	1	マエカバーL	FRONT COVER, L	
27-2	S39613001	1	マエカバーヒンジジク	HINGE SHAFT, FRONT COVER	
27-3	S20319001	1	マエカバーヒンジ	HINGE, FRONT COVER	
27-4	012400432	2	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
27-5	S20320101	1	マエカバーストツバ	STOPPER, FRONT COVER	
27-6	S20321001	1	マエカバーバネ	SPRING, FRONT COVER	
27-7	060400612	1	バインドM4X6	SCREW, BIND M4X6	
27-8	S20327101	1	マエカバートメイタ	STOPPER PLATE, FRONT COVER	
27-9	060400612	1	バインドM4X6	SCREW, BIND M4X6	
28	060401412	3	バインドM4X14	SCREW, BIND M4X14	
29-1	S38305001	1	マエカバーS	FRONT COVER, S	
29-2	S42050001	1	マエカバーS	FRONT COVER, S	
30	062400612	2	ナベコM4X6	SCREW, PAN M4X6	
31	012400832	1	アナヒラ4X8	SET SCREW, SOCKET (FT) M4X8	
32	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
33	S20324101	1	マエカバーLアンナイ	FRONT COVER GUIDE, L	
34	060400612	2	バインドM4X6	SCREW, BIND M4X6	
35	S20325001	1	マエカバートメイタバネ	PLATE SPRING	
36	060400612	1	バインドM4X6	SCREW, BIND M4X6	
37	S20328001	1	クロスプレート	CLOTH PLATE	
39	S20330100	1	クロスプレートササエカラー	SUPPORT COLLAR, CLOTH PLATE	
40	S20331001	1	セツトカラークミ	SET SCREW COLLAR ASSY	
40-1	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
42	012400632	1	アナヒラ4X6	SET SCREW, SOCKET (FT) M4X6	
43	S20334000	1	クロスプレートシタ	CLOTH PLATE, LOWER	
44	118770001	3	ハツキン	PACKING	
45	025040132	4	ヒラサガネシヨウ4	WASHER, PLAIN S 4	
46	060400612	1	バインドM4X6	SCREW, BIND M4X6	
47	060401012	3	バインドM4X10	SCREW, BIND M4X10	
48	S20412000	2	ゴムセン3.7	RUBBER CAP, 3.7	
49	S39625151	1	クロスプレートトメイタバネ	SPRING, PLATE	

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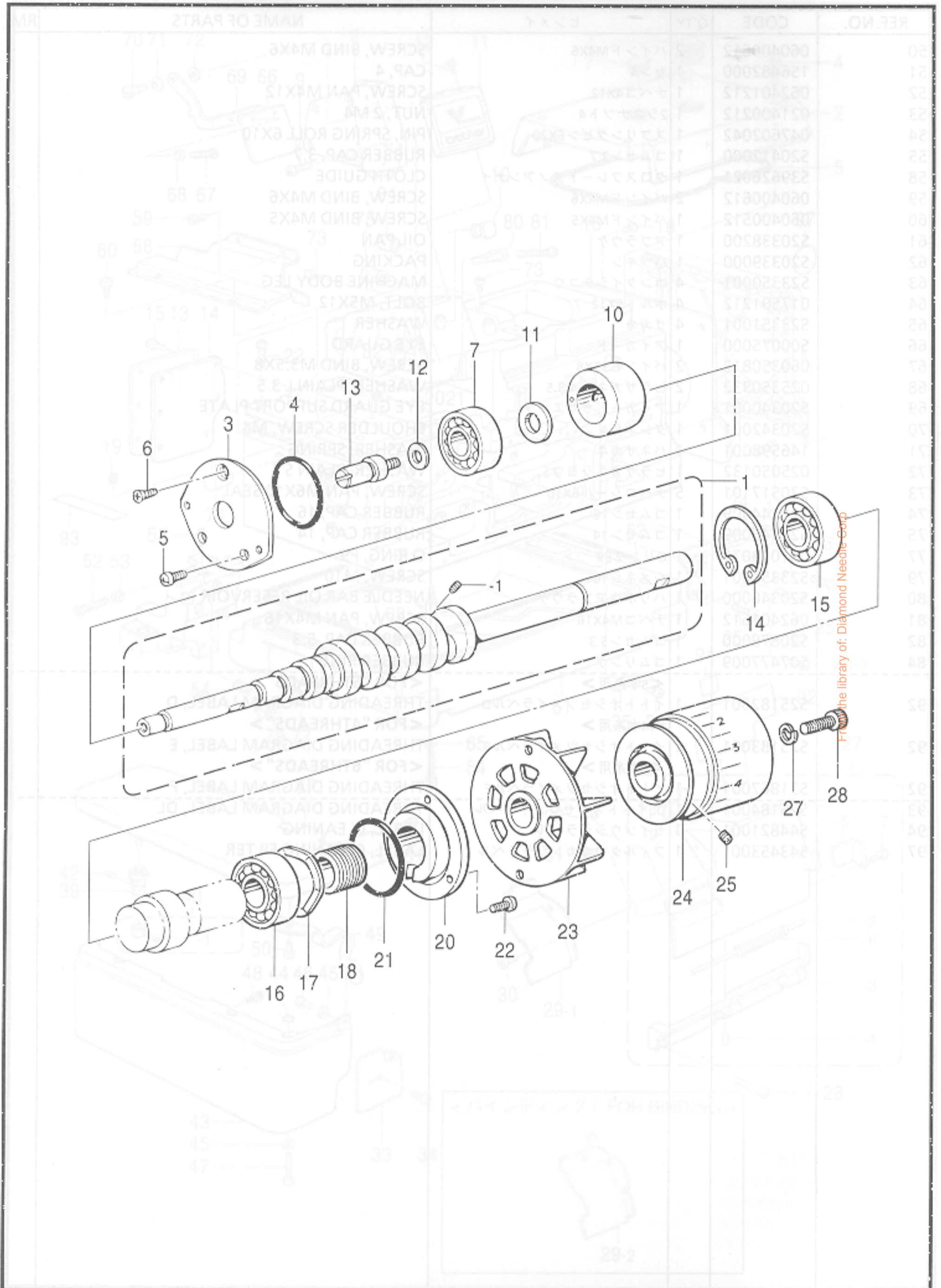


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A. 主体関係 / Machine body / Maschinengehäuse / Corps de la machine / Cuerpo de la máquina

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
50	060400612	2	バインドM4X6	SCREW, BIND M4X6	
51	156482000	1	セン4	CAP, 4	
52	062401212	1	ナベコ4X12	SCREW, PAN M4X12	
53	021400212	1	2シユナツト4	NUT, 2 M4	
54	047602042	1	スプリングピン6X20	PIN, SPRING ROLL 6X10	
55	S20412000	1	ゴムセン3.7	RUBBER CAP, 3.7	
58	S39626021	1	クロスプレートヌノアンナイ	CLOTH GUIDE	
59	060400612	2	バインドM4X6	SCREW, BIND M4X6	
60	060400512	1	バインドM4X5	SCREW, BIND M4X5	
61	S20338200	1	アブラウケ	OIL PAN	
62	S20339000	1	パツキン	PACKING	
63	S23350001	4	ホнтаイシチユウ	MACHINE BODY LEG	
64	017501212	4	ボルト5X12	BOLT, M5X12	
65	S23351001	4	ザガネ	WASHER	
66	S00075000	1	アイガード	EYE GUARD	
67	060350812	2	バインド35X8	SCREW, BIND M3.5X8	
68	025350332	2	ヒラザガネダイ3.5	WASHER, PLAIN L 3.5	
69	S20340001	1	アイガードササエイタ	EYE GUARD SUPPORT PLATE	
70	S20342001	1	ダンネジ4	SHOULDER SCREW, M4	
71	146598001	1	バネザガネ	WASHER, SPRING	
72	025050132	1	ヒラザガネシヨウ5	WASHER, PLAIN S 5	
73	S30517101	5	ナベコシール6X10	SCREW, PAN M6X10 SEAL	
74	S20344009	1	ゴムセン16	RUBBER CAP, 16	
75	S20345009	1	ゴムセン14	RUBBER CAP, 14	
77	081009070	1	OリングP9	O RING, P9	
79	S23357001	1	シメネジ10	SCREW, M10	
80	S20346000	1	ハリボウアブラウケ	NEEDLE BAR OIL RESERVOIR	
81	062401612	1	ナベコM4X16	SCREW, PAN M4X16	
82	S20878000	1	ゴムセン5.3	RUBBER CAP, 5.3	
84	S07477009	1	ゴムリング	RUBBER RING	
92	S25182001	1	イトトオシセツメイラベルD <5本糸用>	THREADING DIAGRAM LABEL, D <FOR "5THREADS">	
92	S25183001	1	イトトオシセツメイラベルE <4本糸用>	THREADING DIAGRAM LABEL, E <FOR "4THREADS">	
92	S31867001	1	イトトオシセツメイラベルF <6本糸用>	THREADING DIAGRAM LABEL, F <FOR "6THREADS">	
93	S25184001	1	DLイトトオシセツメイラベル	THREADING DIAGRAM LABEL, DL	
94	S44821001	1	セイソウシジラベル	LABEL, CLEANING	
97	S43453001	1	フィルタコウカンシジラベル	LABEL, CLEANING FILTER	

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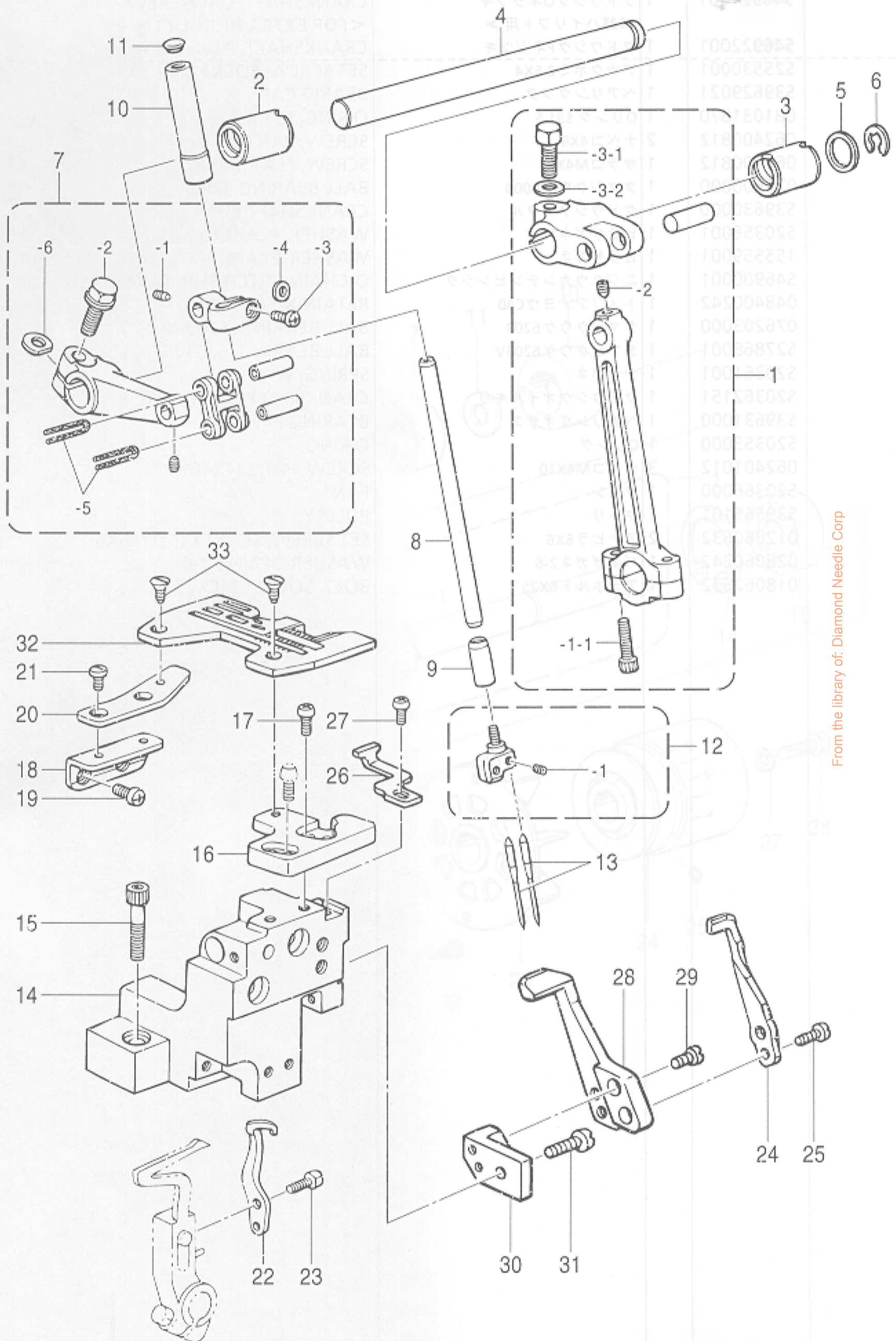
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B. 駆動軸関係 / Crankshaft mechanism / Kurbelwelle / Mécanisme de vilebrequin / Mecanismo del cigüeñal

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S46921001	1	<スタンダード、ハイリフト用> クドウジクOネジツキ	<FOR STANDARD & HIGH-LIFT> CRANKSHAFT, O W/SCREW	
1	S46922001	1	<超ハイリフト用> クドウジクPネジツキ	<FOR EXTRA HIGH-LIFT> CRANKSHAFT, P W/SCREW	
1-1	S25530001	1	アナクボミ2.5X4	SET SCREW, SOCKET M2.5X14	
3	S39629021	1	ベアリングフタ	BEARING CAP	
4	081031870	1	Oリング S31.5	O RING, S31.5	
5	062400812	2	ナベコM4X8	SCREW, PAN M4X8	
6	061400812	1	サラコM4X8	SCREW, FLAT M4X8	
7	072600000	1	タマジクウケ6000	BALL BEARING, 6000	
10	S39630000	1	クドウジクメタル	CRANKSHAFT BUSH	
11	S20356001	1	ヒラザガネ10	WASHER, PLAIN 10	
12	155559001	1	ヒラザガネ	WASHER, PLAIN	
13	S46900001	1	ニジュウカンテンビンジク	D-CHAIN STITCH THR. TAKE-UP SHAFT	
14	048400242	1	トメフアナヨウC40	RETAINING RING, C40	
15	076203000	1	タマジクウケ6203	BALL BEARING, 6203	
16	S27868001	1	タマジクウケ6203V	BALL BEARING, 6203V	
17	S20361001	1	ナミバネ	SPRING, WAVE	
18	S20362151	1	クドウジクオイルキリ	CRANKSHAFT OIL REJECTOR	
20	S39631000	1	ベアリングオサエ	BEARING PRESSER	
21	S20353000	1	Oリング	O RING	
22	062401012	3	ナベコM4X10	SCREW, PAN M4X10	
23	S20366000	1	ファン	FAN	
24	S39565101	1	プーリ	PULLEY	
25	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
27	028060242	1	バネザガネ2-6	WASHER, SPRING 2-6	
28	018062532	1	アナホルト6X25	BOLT, SOCKET M6X25	
12-1	146427001	2	ナットメネジ3.18X7	SET SCREW, SOCKET (FT) M3.18	
13	072600000	1	タマジクウケ6000	BALL BEARING, 6000	
14	S39649021	1	ベアリングオサエ	BEARING PRESSER	
15	018062532	1	アナホルト6X25	BOLT, SOCKET M6X25	
16	S39650051	1	ハリイタササエ	NEEDLE PLATE SUPPORT BRACKET	
17	062401012	3	ナベコM4X10	SCREW, PAN M4X10	
18	S20413051	1	ハリイタササエ	NEEDLE PLATE SUPPORT	
19	062400612	3	ナベコM4X6	SCREW, PAN M4X6	
20	S20414001	1	ハリイタササエ	SUPPORT B-N-PLATE SUPPORT	
21	S23418002	2	シメネジ4X5	SCREW, M3.5X5	
22	S20415101	1	イ8Fメササエ	NEEDLE GUARD, MOVABLE	
23	S20416101	1	ボルト3.5X10	BOLT, M3.5X10	
24	S20418051	1	オーバーハムササエ	NEEDLE GUARD, F	
25	S23418002	2	ナベコM2.5X6	SCREW, PAN M2.5X6	
26	S38372051	1	ニジュウカンテンビンササエ	CHAIN STITCH NEEDLE GUARD, F	
27	062400812	3	ナベコM3.5X8	SCREW, PAN M3.5X8	
28	S38377001	1	ニジュウカンテンビンササエ	CHAIN STITCH NEEDLE GUARD, B	
29	062400812	3	ナベコM3.5X8	SCREW, PAN M3.5X8	
30	S20415101	1	イ8Fメササエ	NEEDLE GUARD BRACKET	
31	062401012	3	ナベコM4X10	SCREW, PAN M4X10	
32	100032003	1	ハリイタササエ	NEEDLE PLATE	
33	100032003	1	ハリイタササエ	SCREW, FLAT M4.37	

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C . 針棒關係 / Needle bar mechanism / Nadelstangenvorrichtung / Mécanisme de la barre à  
 aiguille / Mecanismo de la barra de aguja



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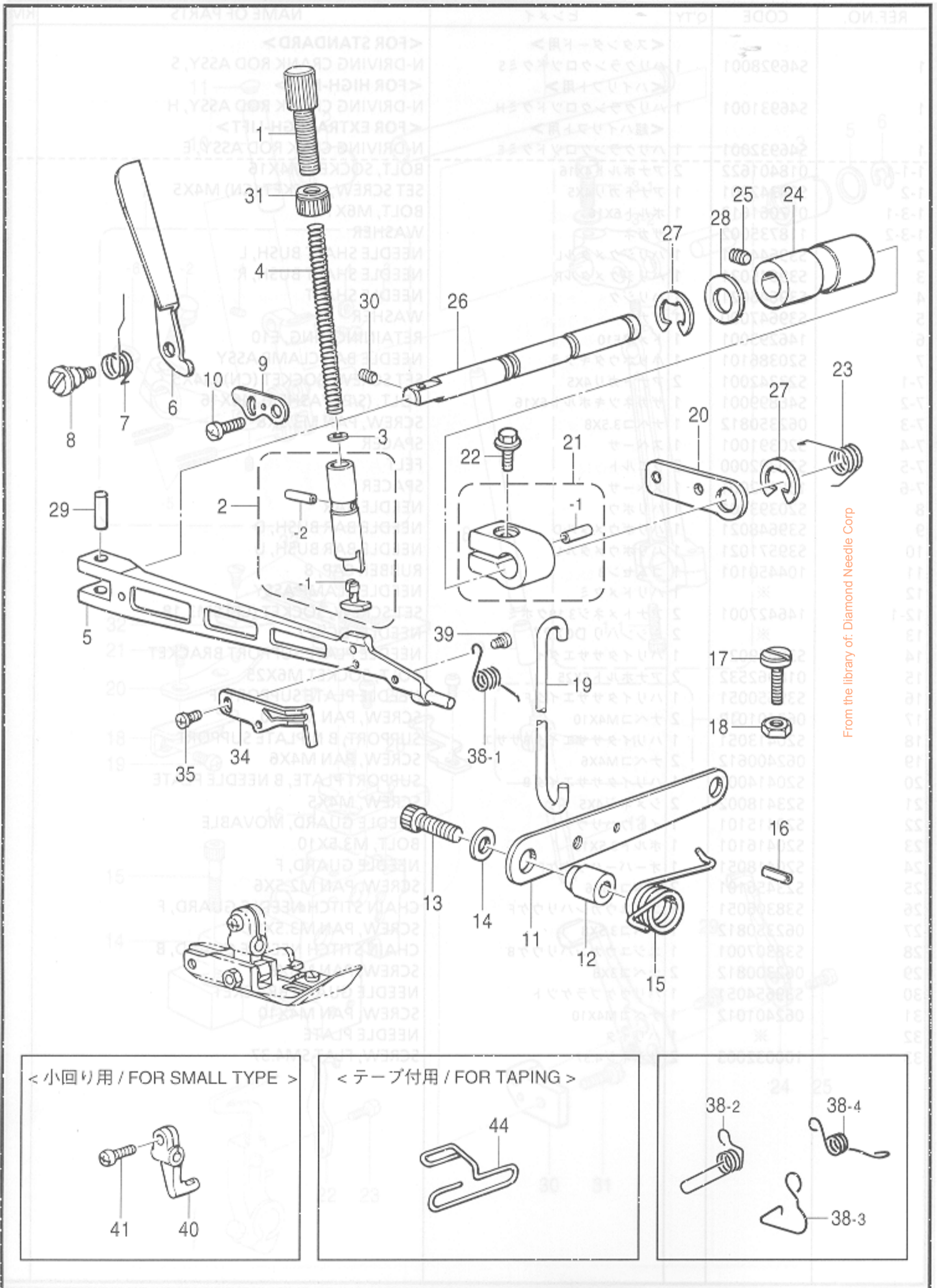
C. 針棒関係 / Needle bar mechanism / Nadelstangenvorrichtung / Mécanisme de la barre à aiguille / Mecanismo de la barra de aguja

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S20472001 S46928001	1	<スタンダード用> ハリクランクロッドクミS	<FOR STANDARD> N-DRIVING CRANK ROD ASSY, S	
1-1	S39577000	1	<ハイリフト用>	<FOR HIGH-LIFT>	
1-2	S46931001	1	ハリクランクロッドクミH	N-DRIVING CRANK ROD ASSY, H	
1-3	105161004	1	<超ハイリフト用>	<FOR EXTRA HIGH-LIFT>	
1-1-1	S46932001	1	ハリクランクロッドクミE	N-DRIVING CRNK ROD ASSY, E	
1-1-1	018401622	2	アナボルト4X16	BOLT, SOCKET M4X16	
1-2	S23342001	1	アナトガリ4X5	SET SCREW, SOCKET (CN) M4X5	
1-3-1	017061612	1	ボルト6X16	BOLT, M6X16	
1-3-2	118735002	1	ザガネ	WASHER	
2	S39644021	1	ハリジクメタルL	NEEDLE SHAFT BUSH, L	
3	S39645021	1	ハリジクメタルR	NEEDLE SHAFT BUSH, R	
4	S39646021	1	ハリジク	NEEDLE SHAFT	
5	S39647000	1	ザガネ	WASHER	
6	146293001	1	トメワE10	RETAINING RING, E10	
7	S20386101	1	ハリボウダクミ	NEEDLE BAR CLAMP ASSY	
7-1	S23342001	2	アナトガリ4X5	SET SCREW, SOCKET (CN) M4X5	
7-2	S46899001	1	ザガネツキボルト6X16	BOLT, (S/P WASHER) M6X16	
7-3	062350812	1	ナベコ3.5X8	SCREW, PAN M3.5X8	
7-4	S20391001	1	スヘーサ	SPACER	
7-5	S20392000	2	フェルト	FELT	
7-6	155162001	1	スヘーサ	SPACER	
8	S20393101	1	ハリボウ	NEEDLE BAR	
9	S39648021	1	ハリボウメタルD	NEEDLE BAR BUSH, D	
10	S39571021	1	ハリボウメタルU	NEEDLE BAR BUSH, U	
11	104450101	1	ゴムセン8	RUBBER CAP, 8	
12	S4688001	1	ハリドメクミ	NEEDLE CLAMP ASSY	
12-1	146427001	2	アナトメネジ3.18クボミ	SET SCREW, SOCKET (CP) SM3.18	
13	S3968000	2	ミシンハリ DCX27	NEEDLE, DCX27	
14	S39649021	1	ハリイタササエダイ	NEEDLE PLATE SUPPORT BRACKET	
15	018062532	2	アナボルト6X25	BOLT, SOCKET M6X25	
16	S39650051	1	ハリイタササエイタF	NEEDLE PLATE SUPPORT, F	
17	062401012	2	ナベコM4X10	SCREW, PAN M4X10	
18	S20413051	1	ハリイタササエイタBササエ	SUPPORT, B N-PLATE SUPPORT	
19	062400612	2	ナベコM4X6	SCREW, PAN M4X6	
20	S20414001	1	ハリイタササエイタB	SUPPORT PLATE, B NEEDLE PLATE	
21	S23418002	2	シメネジ4X5	SCREW, M4X5	
22	S20415101	1	イドウハリウケ	NEEDLE GUARD, MOVABLE	
23	S20416101	1	ボルト3.5X10	BOLT, M3.5X10	
24	S20418051	1	オーバーハリウケF	NEEDLE GUARD, F	
25	S23456101	2	ナベコ25X6	SCREW, PAN M2.5X6	
26	S38306051	1	ニジユウカンハリウケF	CHAIN STITCH NEEDLE GUARD, F	
27	062350812	1	ナベコ3.5X8	SCREW, PAN M3.5X8	
28	S38307001	1	ニジユウカンハリウケB	CHAIN STITCH NEEDLE GUARD, B	
29	062300812	2	ナベコ3X8	SCREW, PAN M3X8	
30	S39654051	1	ハリウケブラケット	NEEDLE GUARD BRACKET	
31	062401012	1	ナベコM4X10	SCREW, PAN M4X10	
32	S3088001	1	ハリイタ	NEEDLE PLATE	
33	100032003	2	サラネジ4.37	SCREW, FLAT SM4.37	

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D. 押工関係 / Presser foot mechanism / Stoffdrückerfuß / Mécanisme de pied presseur  
 / Mecanismo de la prensa tela

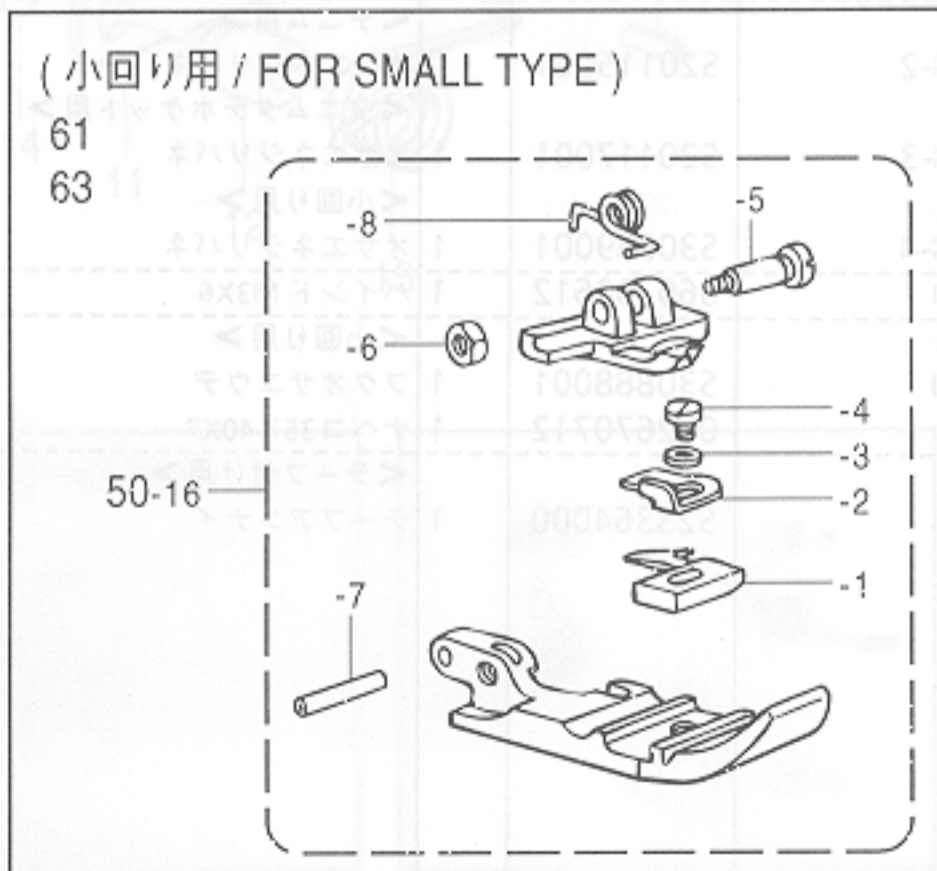
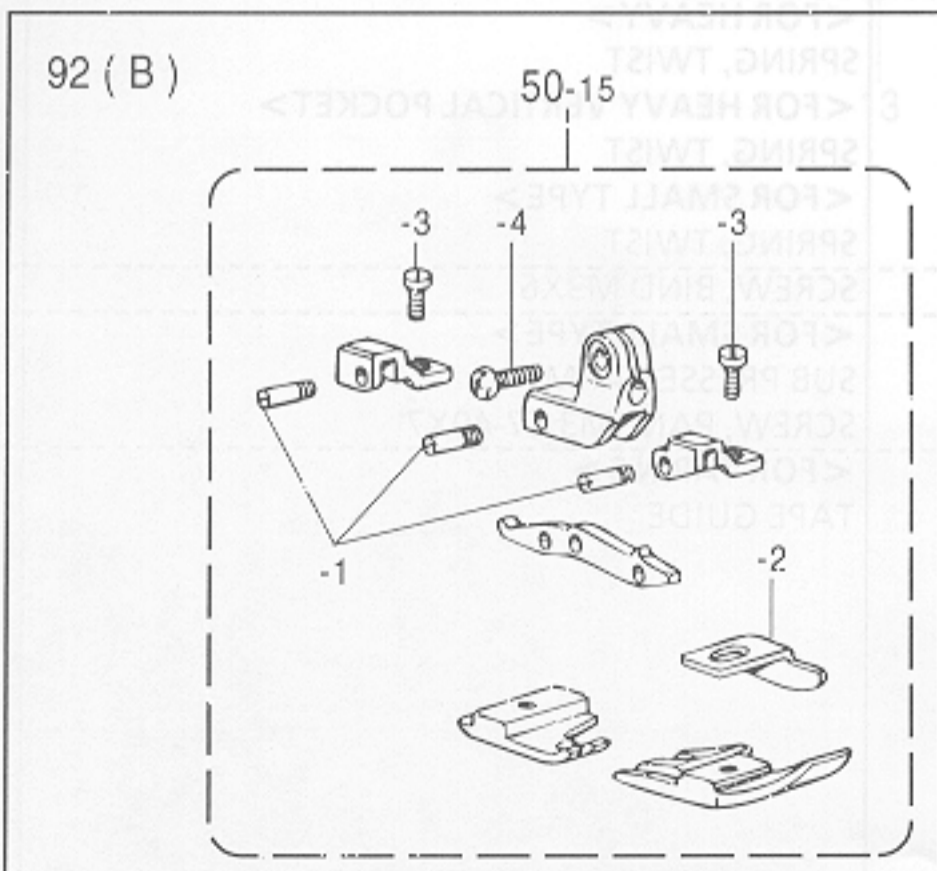
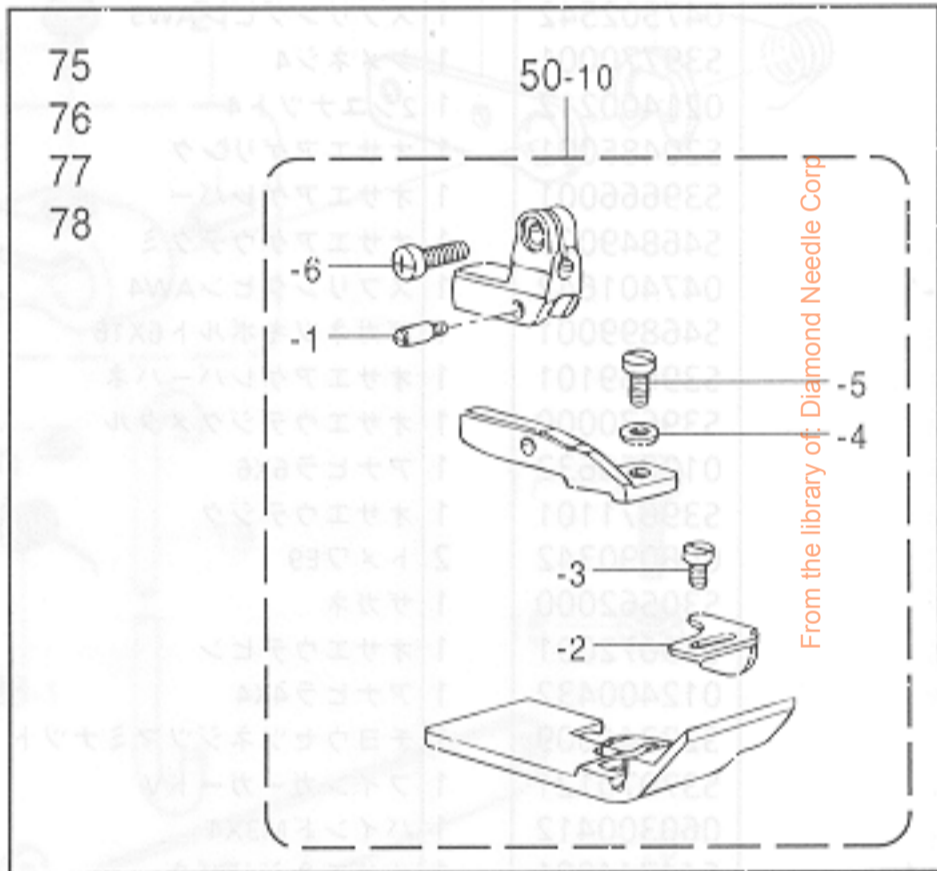
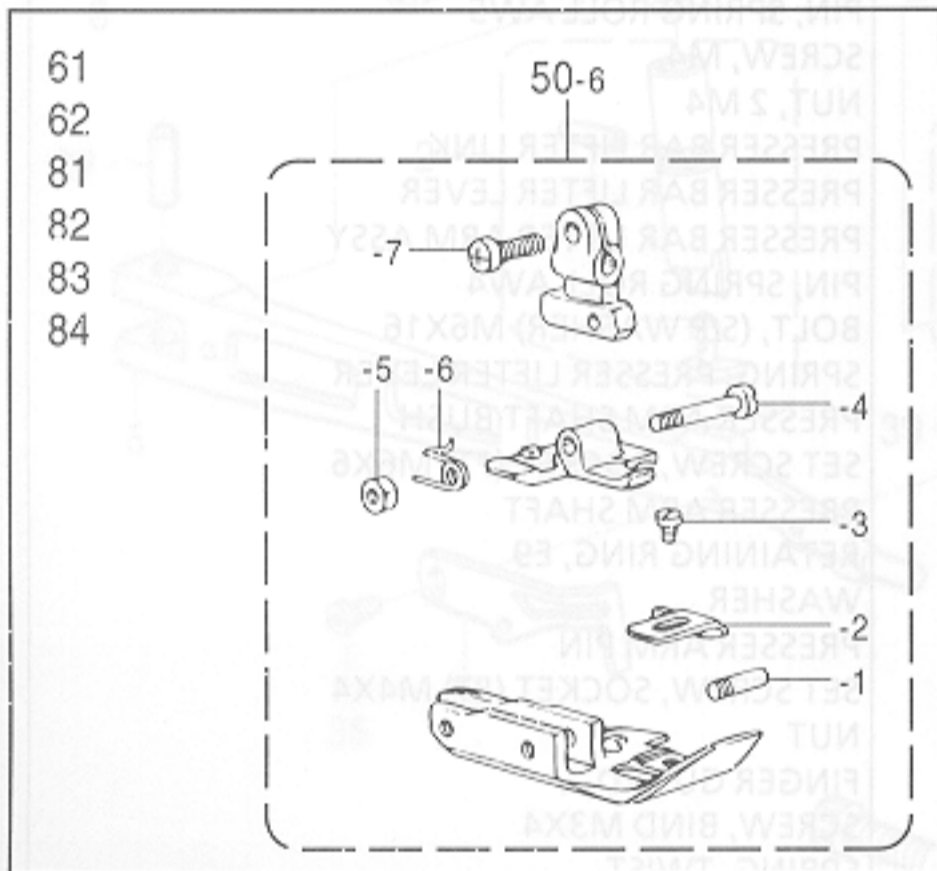
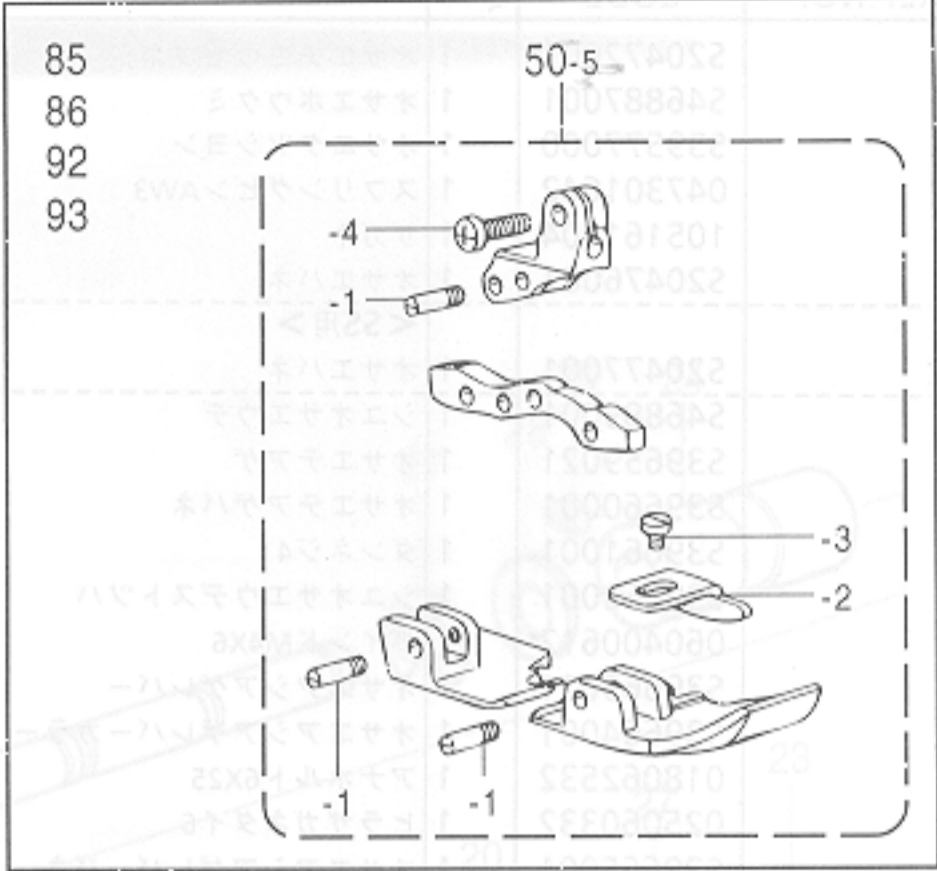
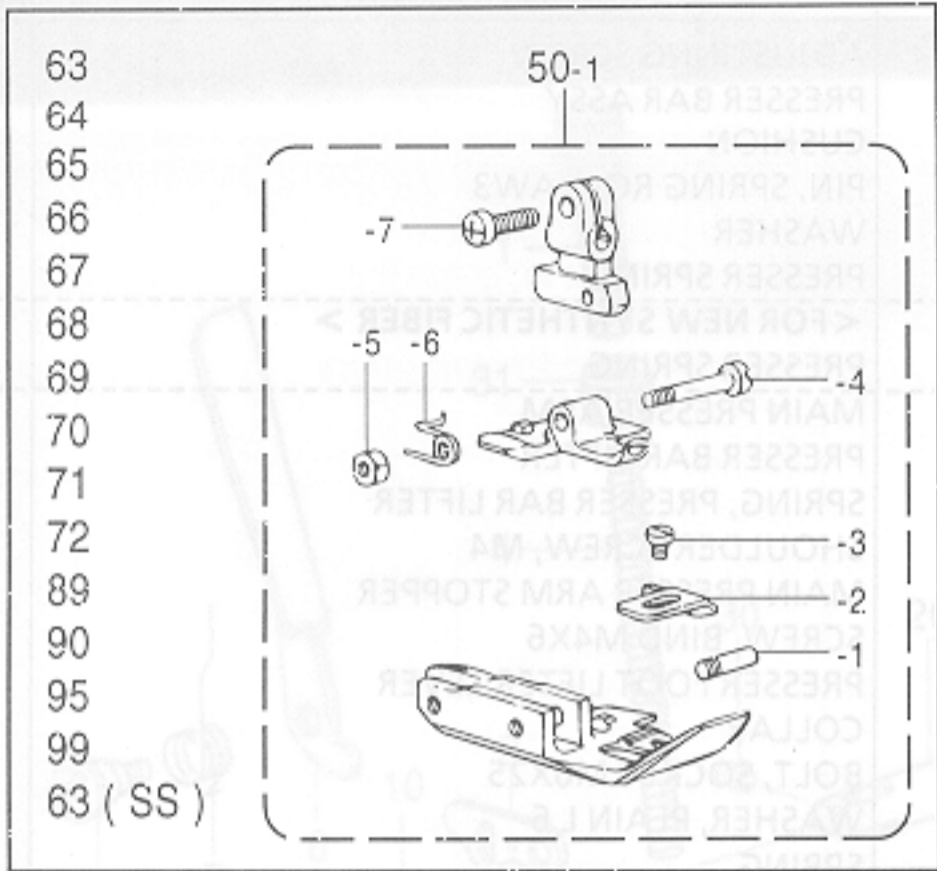


From the library of: Diamond Needle Corp

D. 押工関係 / Presser foot mechanism / Stoffdrückerfuß / Mécanisme de pied presseur / Mecanismo de la prensa tela

REF.NO.	CODE	QTY	ヒンメイ	NAME OF PARTS	RM
1	S20472001	1	オサエチヨウセツネジ	ADJUSTING SCREW	88
2	S46887001	1	オサエボウクミ	PRESSER BAR ASSY	48
2-1	S39577000	1	オサエクツシヨン	CUSHION	28
2-2	047301642	1	スプリングピンAW3	PIN, SPRING ROLL AW3	88
3	105161004	1	ザガネ	WASHER	78
4-1	S20476001	1	オサエバネ	PRESSER SPRING	78
4-2	S20477001	1	<SS用> オサエバネ	<FOR NEW SYNTHETIC FIBER > PRESSER SPRING	88
5	S46889001	1	シユオサエウデ	MAIN PRESSER ARM	07
6	S39659021	1	オサエテアゲ	PRESSER BAR LIFTER	77
7	S39660001	1	オサエテアゲバネ	SPRING, PRESSER BAR LIFTER	77
8	S39661001	1	ダンネジ4	SHOULDER SCREW, M4	77
9	S39662001	1	シユオサエウデストツバ	MAIN PRESSER ARM STOPPER	88
10	060400612	1	バインドM4X6	SCREW, BIND M4X6	08
11	S39663021	1	オサエアシアゲレバー	PRESSER FOOT LIFTER LEVER	28
12	S39664001	1	オサエアシアゲレバーカラー	COLLAR	88
13	018062532	1	アナホルト6X25	BOLT, SOCKET M6X25	88
14	025060332	1	ヒラザガネダイ6	WASHER, PLAIN L 6	88
15	S39665001	1	オサエアシアゲレバーバネ	SPRING	88
16	047502542	1	スプリングピンAW5	PIN, SPRING ROLL AW5	88
17	S39770001	1	シメネジ4	SCREW, M4	18
18	021400212	1	2シユナツト4	NUT, 2 M4	28
19	S20485001	1	オサエアゲリンク	PRESSER BAR LIFTER LINK	18
20	S39666001	1	オサエアゲレバー	PRESSER BAR LIFTER LEVER	28
21	S46849001	1	オサエアゲウデクミ	PRESSER BAR LIFTER ARM ASSY	28
21-1	047401642	1	スプリングピンAW4	PIN, SPRING ROLL AW4	88
22	S46899001	1	ザガネツキボルト6X16	BOLT, (S/P WASHER) M6X16	48
23	S39669101	1	オサエアゲレバーバネ	SPRING, PRESSER LIFTER LEVER	88
24	S39670000	1	オサエウデジクメタル	PRESSER ARM SHAFT BUSH	88
25	012060632	1	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	88
26	S39671101	1	オサエウデジク	PRESSER ARM SHAFT	88
27	048090342	2	トメワE9	RETAINING RING, E9	88
28	S30562000	1	ザガネ	WASHER	88
29	S39672001	1	オサエウデピン	PRESSER ARM PIN	88
30	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	88
31	S23341009	1	チヨウセツネジツマミナツト	NUT	88
34	S37070121	1	フィンガーガードV	FINGER GUARD, V	88
35	060300412	1	バインドM3X4	SCREW, BIND M3X4	88
38-1	S44744001	1	オサエネジリバネ	SPRING, TWIST	88
38-2	S20115001	1	<デニム用> オサエネジリバネ	<FOR HEAVY > SPRING, TWIST	88
38-3	S20117001	1	<デニムタテポケット用> オサエネジリバネ	<FOR HEAVY VERTICAL POCKET > SPRING, TWIST	88
38-4	S30889001	1	<小回り用> オサエネジリバネ	<FOR SMALL TYPE > SPRING, TWIST	88
39	060300612	1	バインド M3X6	SCREW, BIND M3X6	88
40	S30888001	1	<小回り用> フクオサエウデ	<FOR SMALL TYPE > SUB PRESSER ARM	88
41	062670712	1	ナベコ357-40X7	SCREW, PAN SM3.57-40X7	88
44	S23364000	1	<テープ付け用> テープアンナイ	<FOR TAPING > TAPE GUIDE	88

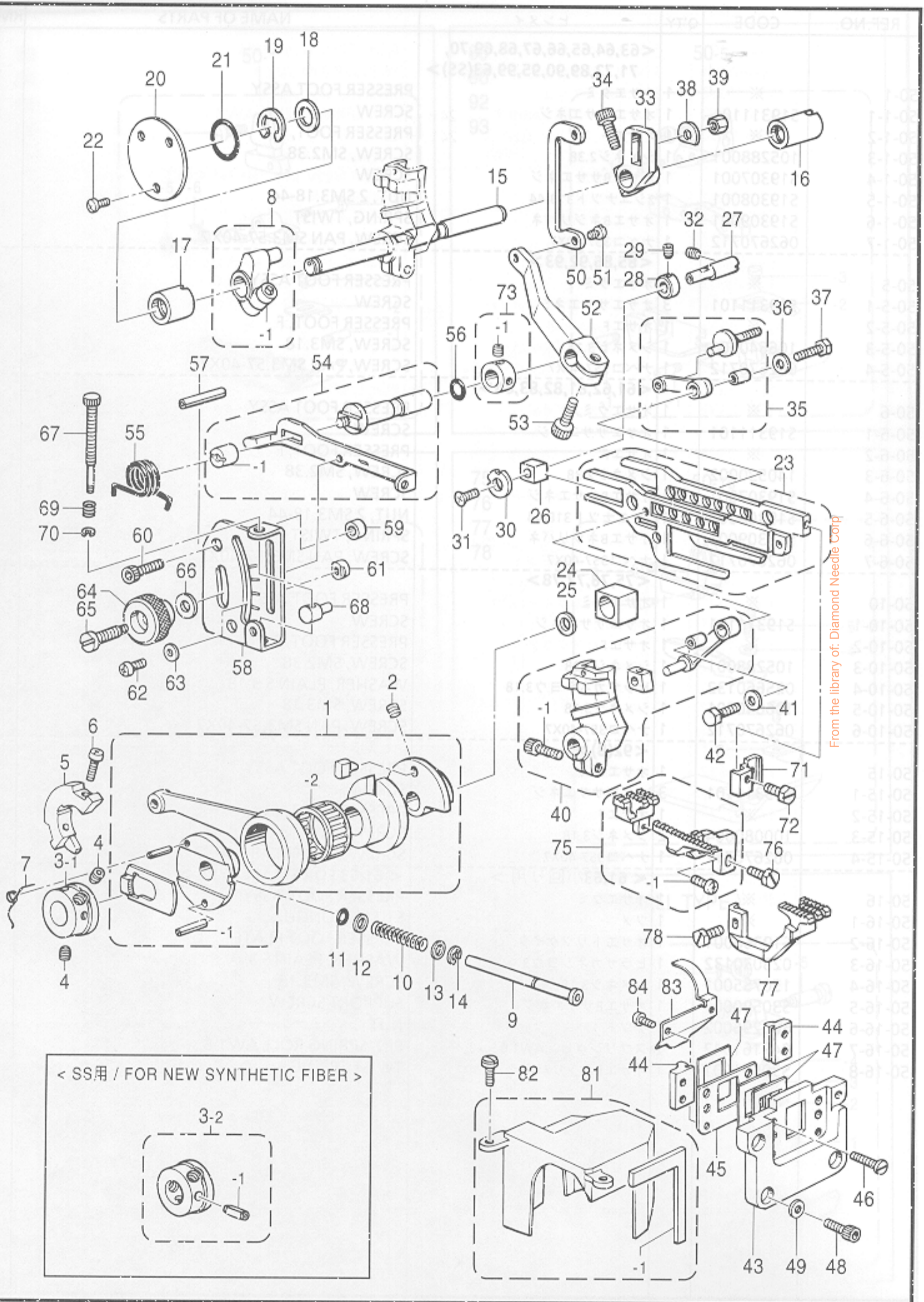
From the library of: Diamond Needle Corp



D. 押工関係 / Presser foot mechanism / Stoffdrückerfuß / Mécanisme de pied presseur / Mecanismo de la prensa tela

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S20496101		<63,64,65,66,67,68,69,70,71,72,89,90,95,99,63(SS)>	ECCENTRIC LINK ASSY	
50-1	※	1	オサエクミ	PRESSER FOOT ASSY	
50-1-1	S19311101	1	オサエササエネジ	SCREW	
50-1-2	※	1	オサエフ	PRESSER FOOT, F	
50-1-3	105288001	1	シメネジ2.38	SCREW, SM2.38	
50-1-4	S19307001	1	オサエBササエネジ	SCREW	
50-1-5	S19308001	1	2シユナツト318-44	NUT, 2 SM3.18-44	
50-1-6	S19309001	1	オサエBネジリバネ	SPRING, TWIST	
50-1-7	062670712	1	ナベコ357-40X7	SCREW, PAN SM3.57-40X7	
50-5	※	1	オサエクミ	PRESSER FOOT ASSY	
50-5-1	S19311101	3	オサエササエネジ	SCREW	
50-5-2	※	1	オサエフ	PRESSER FOOT, F	
50-5-3	106640001	1	シメネジ3.18	SCREW, SM3.18	
50-5-4	062670712	1	ナベコ357-40X7	SCREW, PAN SM3.57-40X7	
50-6	※	1	オサエクミ	PRESSER FOOT ASSY	
50-6-1	S19311101	1	オサエササエネジ	SCREW	
50-6-2	※	1	オサエフ	PRESSER FOOT, F	
50-6-3	140530002	1	シメネジ2.38	SCREW, SM2.38	
50-6-4	S19307001	1	オサエBササエネジ	SCREW	
50-6-5	S19308001	1	2シユナツト318-44	NUT, 2 SM3.18-44	
50-6-6	S19309001	1	オサエBネジリバネ	SPRING, TWIST	
50-6-7	062670712	1	ナベコ357-40X7	SCREW, PAN SM3.57-40X7	
50-10	※	1	オサエクミ	PRESSER FOOT ASSY	
50-10-1	S19311101	1	オサエササエネジ	SCREW	
50-10-2	※	1	オサエフ	PRESSER FOOT, F	
50-10-3	105288001	1	シメネジ2.38	SCREW, SM2.38	
50-10-4	025660132	1	ヒラザガネシヨウ3.18	WASHER, PLAIN S 3.18	
50-10-5	106640001	1	シメネジ3.18	SCREW, SM3.18	
50-10-6	062670712	1	ナベコ357-40X7	SCREW, PAN SM3.57-40X7	
50-15	※	1	オサエクミ	PRESSER FOOT ASSY	
50-15-1	S19311101	3	オサエササエネジ	SCREW	
50-15-2	※	1	オサエフ	PRESSER FOOT, F	
50-15-3	100080004	2	シメネジ3.18	SCREW, SM3.18	
50-15-4	062670712	1	ナベコ357-40X7	SCREW, PAN SM3.57-40X7	
50-16	※	1	オサエクミ	PRESSER FOOT ASSY	
50-16-1	※	1	ツメ	STITCH TONGUE	
50-16-2	S19368001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-16-3	025030132	1	ヒラザガネシヨウ3	WASHER, PLAIN S 3	
50-16-4	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-16-5	S30590001	1	オサエBササエネジ	SUPPORT SCREW	
50-16-6	500296002	1	ナツト	NUT	
50-16-7	047161042	1	スプリングピンAW1.6	PIN, SPRING ROLL AW1.6	
50-16-8	S30591001	1	オサエBネジリバネ	TWIST SPRING	
50-16-9	S30592021	2	オサエBネジリバネ	FRAGMENT PROTECTOR PLATE	
50-16-10	S20543101	1	メネジ	SCREW, M5	
50-16-11	S20644000	1	オサエBネジリバネ	DIFFERENTIAL LINK LEVER	
50-16-12	018061432	1	ナベコ	SCREW, SOCKET M6X14	

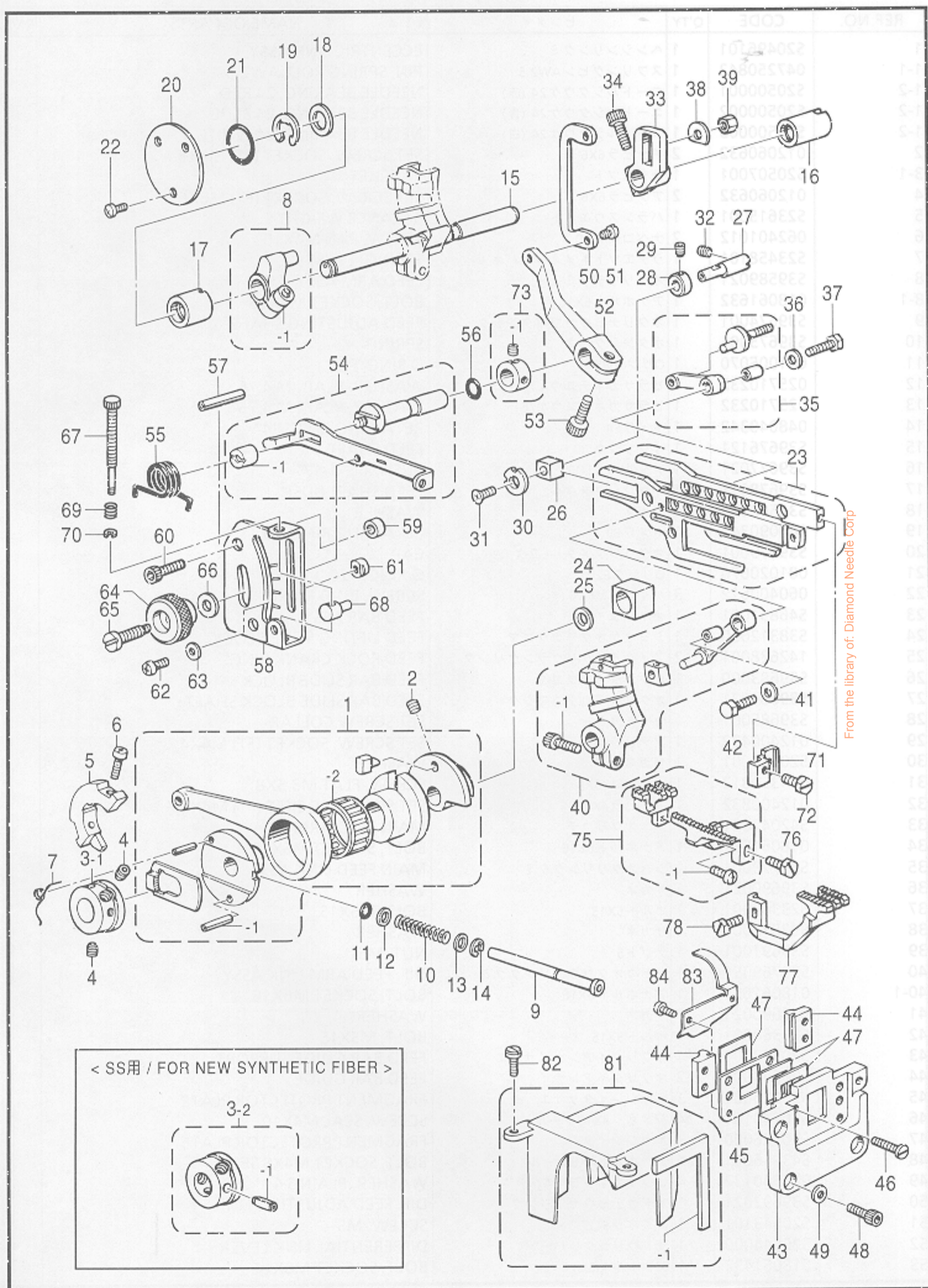
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E. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement / Mecanismo de la alimentación

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S20496101	1	ヘンシンリンクミ	ECCENTRIC LINK ASSY	
1-1	047250842	1	スプリングピンAW2.5	PIN, SPRING ROLL AW2.5	
1-2	S20500001	1	ニードルジクウケ24 (赤)	NEEDLE BEARING, 24 RED	
1-2	S20500002	1	ニードルジクウケ24 (青)	NEEDLE BEARING, 24 BLUE	
1-2	S20500003	1	ニードルジクウケ24 (白)	NEEDLE BEARING, 24 WHITE	
2	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
3-1	S20507001	1	ラチエツト	RATCHET	
4	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
5	S23615001	1	バランスウエイト	BALANCE WEIGHT	
6	062401012	2	ナベコM4X10	SCREW, PAN M4X10	
7	S23458101	1	ラチエツトトメネジリバネ	SPRING, TWIST	
8	S39589021	1	オクリウデクミ	FEED ARM ASSY	
8-1	018061632	1	アナボルト6X16	BOLT, SOCKET M6X16	
9	S39674001	1	オクリチヨウセツボタンジク	FEED ADJUSTING SHAFT	
10	S39675001	1	ボタンジクバネ	SPRING	
11	081005070	1	OリングP5	O RING, P5	
12	025710232	1	ヒラザガネチユウ4.76	WASHER, PLAIN M 4.76	
13	025710232	1	ヒラザガネチユウ4.76	WASHER, PLAIN M 4.76	
14	048040342	1	トメワE4	RETAINING RING, E4	
15	S39676121	1	オクリジク	FEED SHAFT	
16	S39677021	1	メタル11.11-17	BUSH, 11.11-17	
17	S39678021	1	オクリジクメタルL	FEED SHAFT BUSH, L	
18	S30562000	1	ザガネ	WASHER	
19	048090342	1	トメワE9	RETAINING RING, E9	
20	S39679001	1	オクリジクメタルLフタ	CAP	
21	081020070	1	OリングP20	O RING, P20	
22	060400612	3	バインドM4X6	SCREW, BIND M4X6	
23	S46891001	1	オクリダイクミ	FEED BAR ASSY	
24	S38312050	1	ジヨウゲオクリカクゴマ	FEED LIFTING SLIDE BLOCK	
25	142628001	2	スイハイオクリクランクリング	FEED ROCK CRANK RING	
26	S39683000	1	オクリダイカクゴマ	FEED BAR SLIDE BLOCK	
27	S39684021	1	オクリダイカクコマジク	FEED BAR SLIDE BLOCK SHAFT	
28	S39685001	1	セツトカラー	SET SCREW COLLAR	
29	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
30	S20530001	1	ザガネ	WASHER	
31	004350812	1	+サラコ35X8	SCREW, FLAT M3.5X8	
32	012400832	1	アナヒラ4X8	SET SCREW, SOCKET (FT) M4X8	
33	S42042021	1	シュオクリウデ	MAIN FEED ARM	
34	018061632	1	アナボルト6X16	BOLT, SOCKET M6X16	
35	S39773001	1	シュオクリリンククミ	MAIN FEED LINK ASSY	
36	S39690021	1	ザガネ	WASHER	
37	S23360001	1	ボルト5X15	BOLT, M5X15	
38	S02573000	1	ザガネ	WASHER	
39	S39691001	1	ナツト5	NUT, M5	
40	S39769051	1	サドウオクリウデリンククミ	DIF. FEED ARM LINK ASSY	
40-1	018061632	1	アナボルト6X16	BOLT, SOCKET M6X16	
41	S39690021	1	ザガネ	WASHER	
42	S23360001	1	ボルト5X15	BOLT, M5X15	
43	S20523000	1	オクリダイアンナイササエ	FEED BAR GUIDE SUPPORT	
44	S20524000	2	オクリダイアンナイ	FEED BAR GUIDE	
45	S20525001	1	ボウジンイタササエ	FRAGMENT PROTECTOR PLATE	
46	S20740101	4	シメネジ4X10シール	SCREW, SEAL M4X10	
47	S20526000	3	ボウジンイタ	FRAGMENT PROTECTOR PLATE	
48	S43916001	4	アナボルト4X8シール	BOLT, SOCKET M4X8 SEAL	
49	025040132	4	ヒラザガネシヨウ4	WASHER, PLAIN S 4	
50	S39692021	1	サドウチヨウセツリンク	DIF. FEED ADJUSTING LINK	
51	S20543101	1	シメネジ5	SCREW, M5	
52	S20544000	1	サドウリンクレバー	DIFFERENTIAL LINK LEVER	
53	018061432	1	アナボルト6X14	BOLT, SOCKET M6X14	

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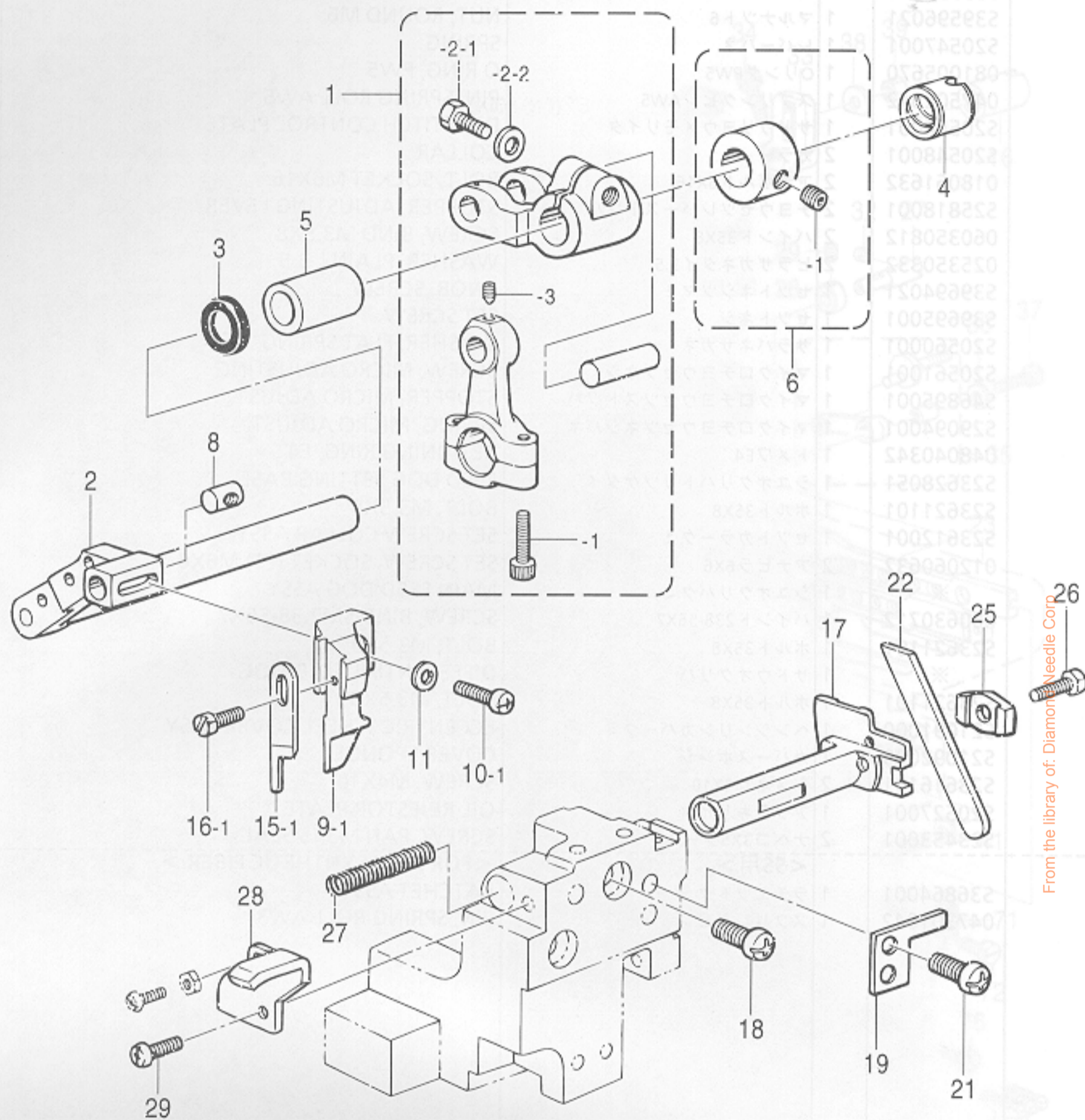


E. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement / Mecanismo de la alimentación

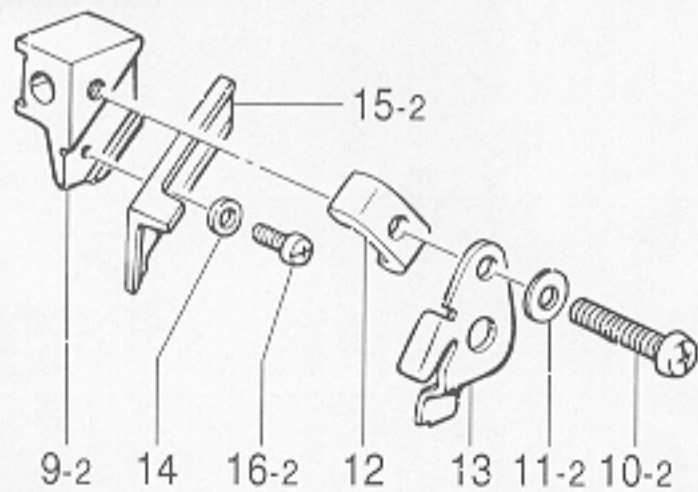
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
54	S39593021	1	サドウチヨウセツレバークミ	DIF. FEED ADJUSTING LEVER ASSY	
54-1	S39596021	1	マルナツト6	NUT, ROUND M6	
55	S20547001	1	レバーバネ	SPRING	
56	081005670	1	OリングPW5	O RING, PW5	
57	047502542	1	スプリングピンAW5	PIN, SPRING ROLL AW5	
58	S20554001	1	サドウリヨウメモリイタ	DIF. STITCH CONTROL PLATE	
59	S20548001	2	カラー	COLLAR	
60	018061632	2	アナボルト6X16	BOLT, SOCKET M6X16	
61	S25818001	2	チヨウセツレバーストツバ	STOPPER, ADJUSTING LEVER	
62	060350812	2	バインド35X8	SCREW, BIND M3.5X8	
63	025350332	2	ヒラザガネダイ3.5	WASHER, PLAIN L 3.5	
64	S39694021	1	セツトネジツマミ	KNOB, SCREW	
65	S39695001	1	セツトネジ	SET SCREW	
66	S20560001	1	サラバネザガネ	WASHER, FLAT SPRING	
67	S20561001	1	マイクロチヨウセツネジ	SCREW, MICRO ADJUSTING	
68	S46895001	1	マイクロチヨウセツストツバ	STOPPER, MICRO ADJUST.	
69	S29094001	1	マイクロチヨウセツネジバネ	SPRING, MICRO ADJUST.	
70	048040342	1	トメワE4	RETAINING RING, E4	
71	S23628051	1	シュオクリバトリツケダイ	FEED DOG SETTING BASE	
72	S23621101	1	ボルト35X8	BOLT, M3.5X8	
73	S23612001	1	セツトカラークミ	SET SCREW COLLAR ASSY	
73-1	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
75	※	1	シュオクリバクミ	MAIN FEED DOG ASSY	
75-1	060630712	1	バインド238-56X7	SCREW, BIND SM2.38-56X7	
76	S23621101	1	ボルト35X8	BOLT, M3.5X8	
77	※	1	サドウオクリバ	DIFFERENTIAL FEED DOG	
78	S23621101	1	ボルト35X8	BOLT, M3.5X8	
81	S21091000	1	ヘンシンリンカバークミ	ECCENTRIC WHEEL COVER ASSY	
81-1	S21092000	1	カバースポンジ	COVER SPONGE	
82	S23616101	2	シメネジ4X10	SCREW, M4X10	
83	S20527001	1	アブラキリイタ	OIL REJECTOR PLATE	
84	S23453001	2	ナベコ3X5シール	SCREW, PAN M3X5 SEAL	
<SS用>				<FOR NEW SYNTHETIC FIBER >	
3-2	S36864001	1	ラチエツトクミ	RATCHET ASSY	
3-2-1	047301042	1	スプリングピン	PIN, SPRING ROLL AW3	
12	S20577001	1	ウツメス	UPPER KNIFE PRESSER	
13	S20577001	1	ウツメス	UPPER KNIFE PRESSER	
14	025030132	1	ヒラザガネシヨウ	WASHER, PLAIN S 3	
15-2	S20897101	1	カクメス	ANGLE KNIFE, NARROW WAVE EDGE	
16-2	062300412	1	ナベコ3X4	SCREW, PAN M3X4	
<オプションパーツ>				<OPTION PARTS>	
15-2	S20896101	1	カクメス	ANGLE KNIFE, NARROW	
15-2	S20579101	1	カクメス	ANGLE KNIFE, WIDE	
15-2	S20897101	1	カクメス	ANGLE KNIFE, WIDE WAVE EDGE	

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< 角メス用 / FOR ANGLE KNIFE >



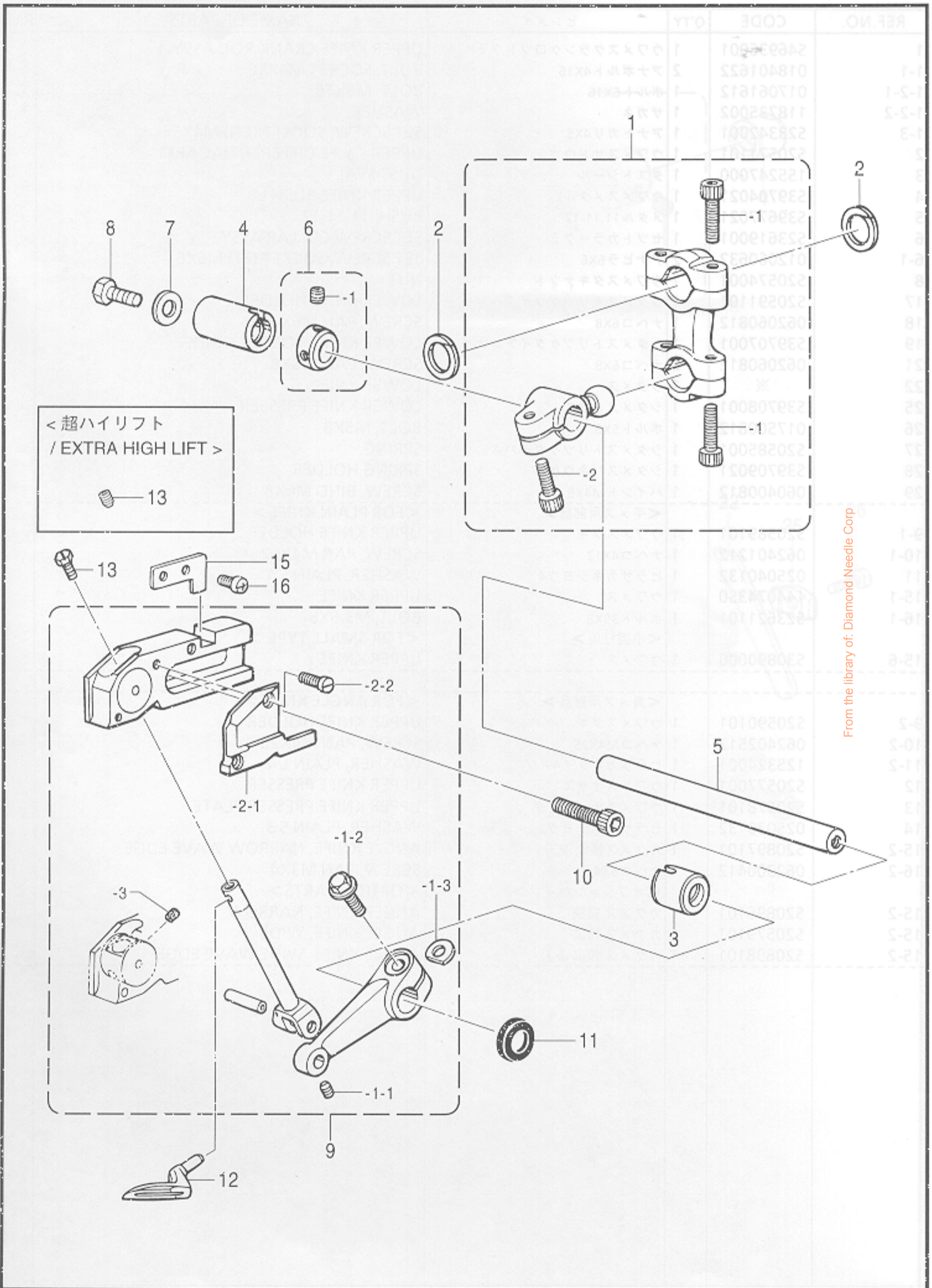
< 小回り用 / FOR SMALL TYPE >



G. 上メス・下メス関係 / Knife mechanism / Messer / Mécanisme du couteau /  
Mecanismo de la cuchilla

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S46936001	1	ウワメスクランクロッドクミ	UPPER KNIFE CRANK ROD ASSY, I	
1-1	018401622	2	アナボルト4X16	BOLT, SOCKET M4X16	
1-2-1	017061612	1	ボルト6X16	BOLT, M6X16	
1-2-2	118735002	1	ザガネ	WASHER	
1-3	S23342001	1	アナトガリ4X5	SET SCREW, SOCKET (CN) M4X5	
2	S20571101	1	ウワメスサドウウデ	UPPER KNIFE DIFFERENTIAL ARM	
3	155247000	1	ダストシール	DUST SEAL	
4	S39704021	1	ウワメスメタルL	UPPER KNIFE BUSH L	
5	S39677021	1	メタル11.11-17	BUSH, 11.11-17	
6	S23619001	1	セットカラークミ	SET SCREW COLLAR ASSY	
6-1	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
8	S20574001	1	ウワメスダキナツト	NUT	
17	S20591101	1	シタメストリツケダイ	LOWER KNIFE HOLDER	
18	062060812	1	ナベコ6X8	SCREW, PAN M6X8	
19	S39707001	1	シタメストリツケダイアンナイ	LOWER KNIFE HOLDER GUIDE	
21	062060812	2	ナベコ6X8	SCREW, PAN M6X8	
22	※	1	シタメス	LOWER KNIFE	
25	S39708001	1	シタメスオサエ	LOWER KNIFE PRESSER	
26	017500812	1	ボルト5X8	BOLT, M5X8	
27	S20585001	1	シタメストリツケダイバネ	SPRING	
28	S39709021	1	シタメスバネウケ	SPRING HOLDER	
29	060400812	1	バインドM4X8	SCREW, BIND M4X8	
<平メス用部品>				<FOR PLAIN KNIFE>	
9-1	S20589101	1	ウワメスダキ	UPPER KNIFE HOLDER	
10-1	062401212	1	ナベコ4X12	SCREW, PAN M4X12	
11	025040132	1	ヒラザガネシヨウ4	WASHER, PLAIN S 4	
15-1	144074350	1	ウワメス	UPPER KNIFE	
16-1	S23621101	1	ボルト3.5X8	BOLT, M3.5X8	
<小回り用>				<FOR SMALL TYPE>	
15-6	S30890000	1	ウワメス	UPPER KNIFE	
<角メス用部品>				<FOR ANGLE KNIFE>	
9-2	S20590101	1	ウワメスダキ	UPPER KNIFE HOLDER	
10-2	062402512	1	ナベコM4X25	SCREW, PAN M4X25	
11-2	125324001	1	ヒラザガネダイ4アツ	WASHER, PLAIN L 4	
12	S20577001	1	ウワメスオサエ	UPPER KNIFE PRESSER	
13	S20578101	1	ウワメスオサエイタ	UPPER KNIFE PRESSER PLATE	
14	025030132	1	ヒラザガネシヨウ3	WASHER, PLAIN S 3	
15-2	S20897101	1	カクメス幅狭 波刃	ANGLE KNIFE, NARROW WAVE EDGE	
16-2	062300412	1	ナベコ3X4	SCREW, PAN M3X4	
<オプションパーツ>				<OPTION PARTS>	
15-2	S20896101	1	カクメス 幅狭	ANGLE KNIFE, NARROW	
15-2	S20579101	1	カクメス 幅広	ANGLE KNIFE, WIDE	
15-2	S20898101	1	カクメス 幅広 波刃	ANGLE KNIFE, WIDE WAVE EDGE	

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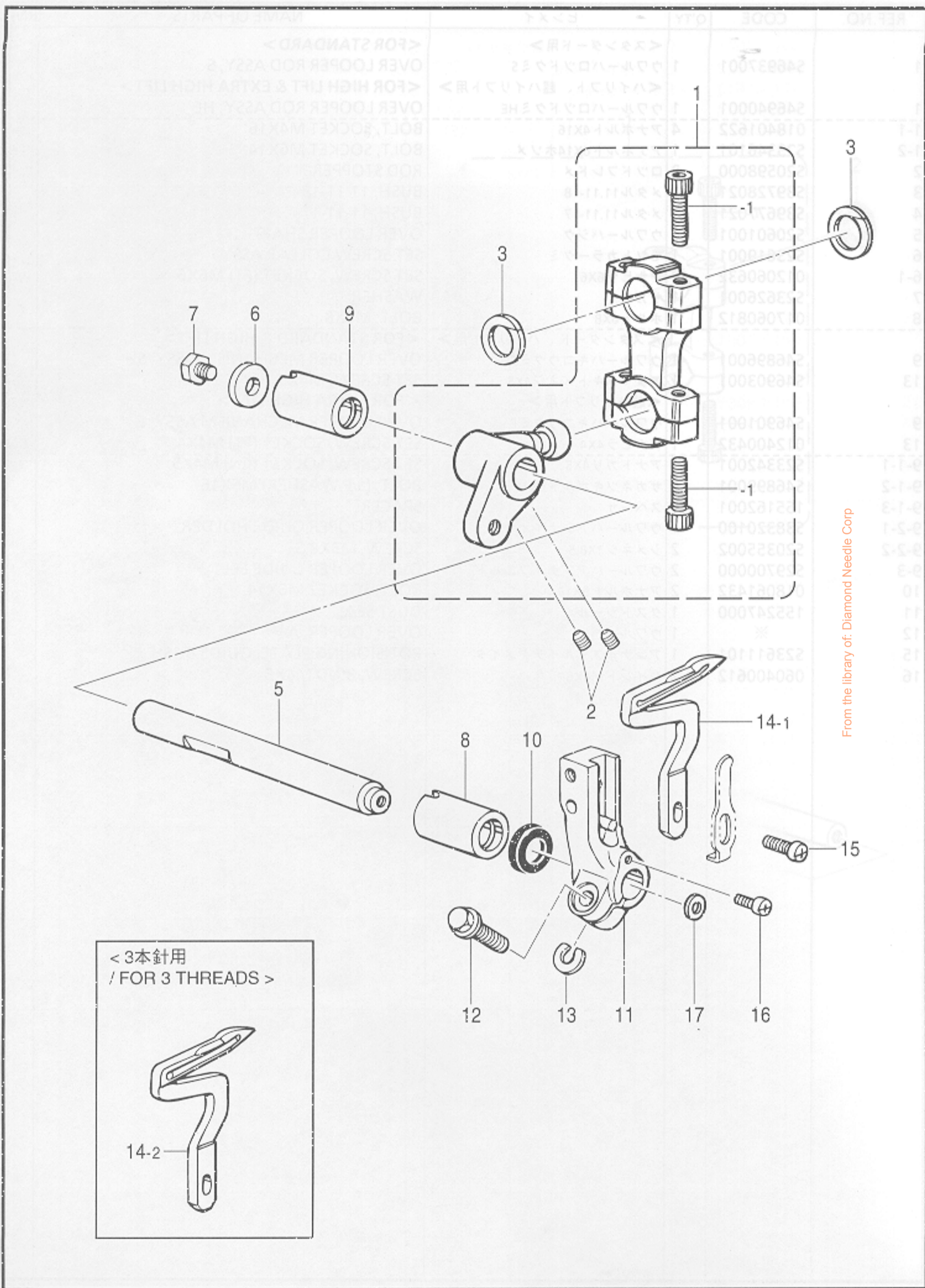
H. 上ルーパ関係 / Over looper mechanism / Oberen Greifer / Mécanisme du boucleur supérieur / Mecanismo del presilladora superior

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S46937001	1	<スタンダード用> ウワルーパロッドクミS	<FOR STANDARD> OVER LOOPER ROD ASSY, S	
1	S46940001	1	<ハイリフト、超ハイリフト用> ウワルーパロッドクミHE	<FOR HIGH LIFT & EXTRA HIGH LIFT> OVER LOOPER ROD ASSY, HE	
1-1	018401622	4	アナボルト4X16	BOLT, SOCKET M4X16	
1-2	S23346101	1	アナボルト6X14ホソメ	BOLT, SOCKET M6X14	
2	S20598000	2	ロッドフレドメ	ROD STOPPER	
3	S39728021	1	メタル11.11-18	BUSH, 11.11-18	
4	S39677021	1	メタル11.11-17	BUSH, 11.11-17	
5	S20601001	1	ウワルーパジク	OVER LOOPER SHAFT	
6	S23619001	1	セットカラークミ	SET SCREW COLLAR ASSY	
6-1	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
7	S23626001	1	ザガネ	WASHER	
8	017060812	1	ボルト6X8	BOLT, M6X8	
9	S46896001	1	<スタンダード、ハイリフト用> ウワルーパキコウクミSH	<FOR STANDARD & HIGH LIFT> OVER LOOPER MECHANISM ASSY, SH	
13	S46903001	1	アタマツキトメネジ4X5	SET SCREW, M4X5	
9	S46901001	1	<超ハイリフト用> ウワルーパキコウクミE	<FOR EXTRA HIGH LIFT> OVER LOOPER MECHANISM ASSY, E	
13	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
9-1-1	S23342001	1	アナトガリ4X5	SET SCREW, SOCKET (CN) M4X5	
9-1-2	S46899001	1	ザガネツキボルト6X16	BOLT, (S/P WASHER) M6X16	
9-1-3	155162001	1	スヘーサ	SPACER	
9-2-1	S38320100	1	ウワルーパアンナイオサエ	OVER LOOPER GUIDE HOLDER	
9-2-2	S20355002	2	シメネジ3X8.5	SCREW, M3X8.5	
9-3	S29700000	2	ウワルーパアンナイフエルト	OVER LOOPER GUIDE FELT	
10	018061432	2	アナボルト6X14	BOLT, SOCKET M6X14	
11	155247000	1	ダストシール	DUST SEAL	
12	※	1	ウワルーパ	OVER LOOPER, A	
15	S23611101	1	アンナイメタルイチギメイタ	POTISIONING PLATE, GUIDE BUSH	
16	060400612	2	バインドM4X6	SCREW, BIND M4X6	

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J. 下ルーパ関係 / Under looper mechanism / Unterer Greifer / Mécanisme du boucleur inférieur / Mecanismo del presilladora inferior



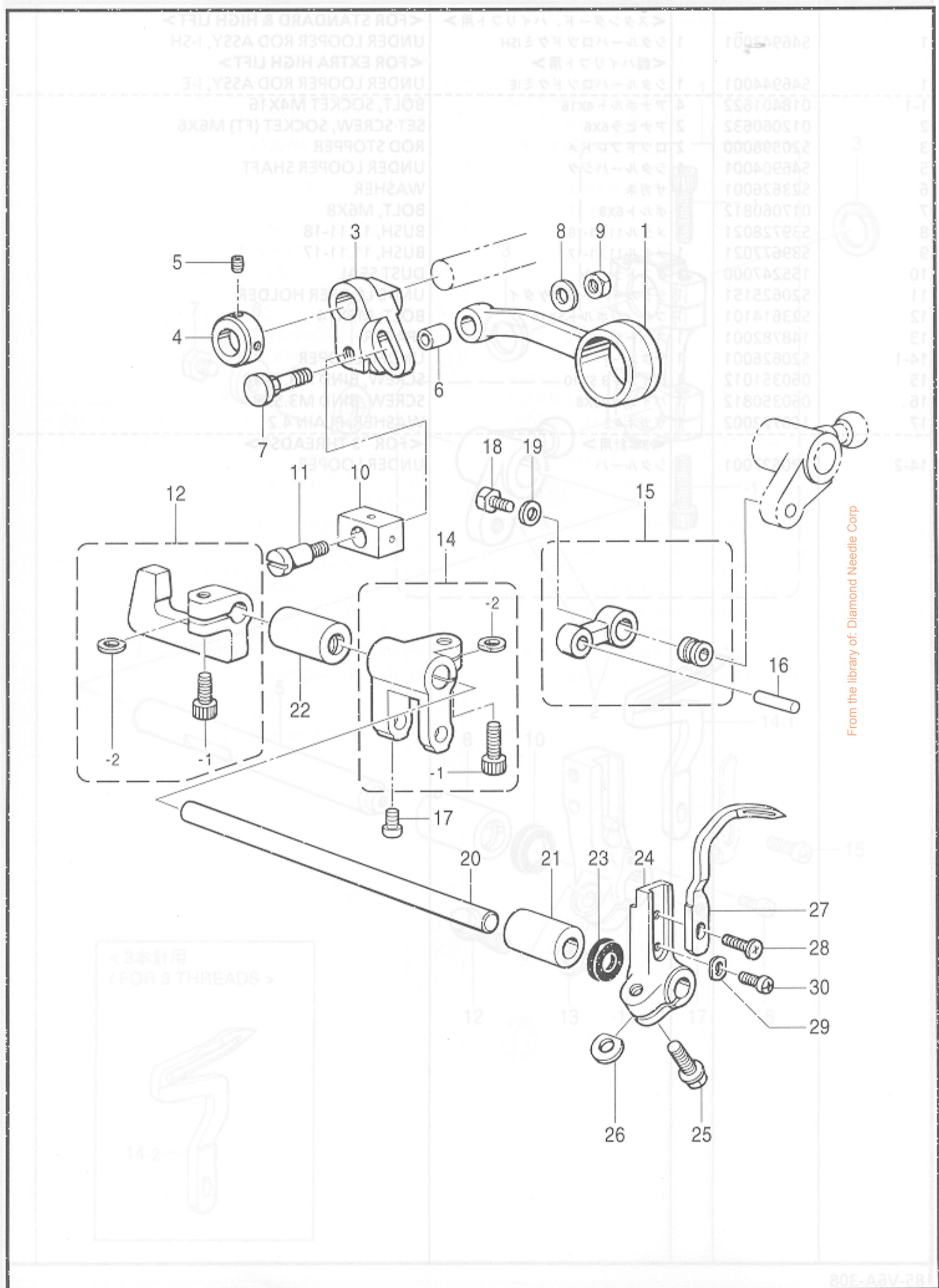
From the library of: Diamond Needle Corp

J. 下ルーパ関係 / Under looper mechanism / Unterer Greifer / Mécanisme du boucleur inférieur / Mecanismo del presilladora inferior

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RIV
1	S46943001	1	<スタンダード、ハイリフト用> シタルーパロツドクミSH	<FOR STANDARD & HIGH LIFT> UNDER LOOPER ROD ASSY, I-SH	
1	S46944001	1	<超ハイリフト用> シタルーパロツドクミE	<FOR EXTRA HIGH LIFT> UNDER LOOPER ROD ASSY, I-E	
1-1	018401622	4	アナボルト4X16	BOLT, SOCKET M4X16	
2	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
3	S20598000	2	ロツドフレドメ	ROD STOPPER	
5	S46904001	1	シタルーパジク	UNDER LOOPER SHAFT	
6	S23626001	1	ザガネ	WASHER	
7	017060812	1	ボルト6X8	BOLT, M6X8	
8	S39728021	1	メタル11.11-18	BUSH, 11.11-18	
9	S39677021	1	メタル11.11-17	BUSH, 11.11-17	
10	155247000	1	ダストシール	DUST SEAL	
11-2	S20625151	1	シタルーパトリツケダイ	UNDER LOOPER HOLDER	
12	S23614101	1	フランジボルト5X14	BOLT, M5X14	
13	148782001	1	スペーサ	SPACER	
14-1	S20626001	1	シタルーパ	UNDER LOOPER	
15	060351012	1	バインド3.5X10	SCREW, BIND M3.5X10	
16	060350812	1	バインド3.5X8	SCREW, BIND M3.5X8	
17	158722002	1	ザガネ4.2	WASHER, PLAIN 4.2	
14-2	S20627001	1	<3本針用> シタルーパ	<FOR "3 THREADS"> UNDER LOOPER	
20	S20649051	1	ロングコネク	LONGITUDINAL FEED SHAFT	
21	S206141021	1	ゼンコシクメタルF	LONGITUDINAL FEED SHAFT BUSH, F	
22	S206142021	1	ゼンコシクメタルB	LONGITUDINAL FEED SHAFT BUSH, B	
23	155261000	1	ダストシール	DUST SEAL	
24	S20652001	1	ニジユウカシメホルダ	D-CHAIN STITCH LOOPER HOLDER	
25	S23614101	1	フランジボルト5X14	BOLT, M5X14	
26	148782001	1	スペーサ	SPACER	
27	S20653001	1	ニジユウカシメ	D-CHAIN STITCH LOOPER	
28	060350812	1	バインド3.5X8	SCREW, BIND M3.5X8	
29	S20654001	1	ルーパチヨウサツイガ	WASHER	
30	S23614101	1	フランジボルト5X14	SCREW, PAN M2.5X6	

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K. 二重環ルーパ関係 / Double chain stitch looper mechanism / Doppelkettenstichgreifer  
 / Mécanisme du boucleur pour point de chaînette double / Mecanismo del presilladora de  
 double cadeneta



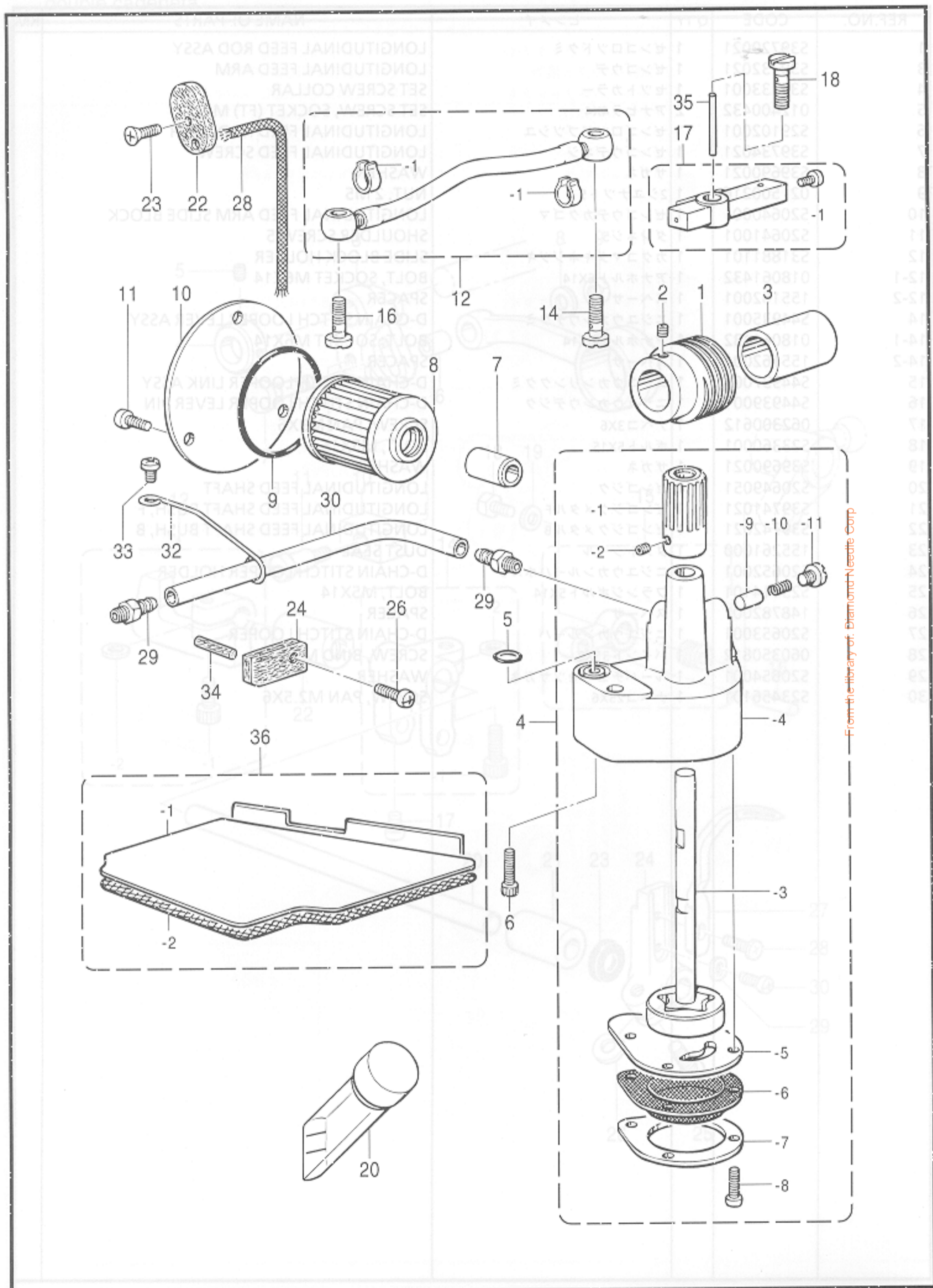
From the library of: Diamond Needle Corp

K. 二重環ルーパ関係 / Double chain stitch looper mechanism / Doppelkettenstichgreifer /  
 Mécanisme du boucleur pour point de chaînette double /  
 Mecanismo del presilladora de double cadeneta

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S39729021	1	ゼンゴロツドクミ	LONGITUDINAL FEED ROD ASSY	
3	S39732021	1	ゼンゴウデ	LONGITUDINAL FEED ARM	
4	S39733001	1	セットカラー	SET SCREW COLLAR	
5	012400432	2	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
6	S29102001	1	ゼンゴロツドブツシュ	LONGITUDINAL FEED ROD BUSH	
7-2	S39734021	1	ゼンゴウデネジ	LONGITUDINAL FEED SCREW	
8	S39690021	1	ザガネ	WASHER	
9	021500216	1	2シユナツト5	NUT, 2 M5	
10	S20640001	1	ゼンゴウデカクゴマ	LONGITUDINAL FEED ARM SLIDE BLOCK	
11	S20641001	1	ダンネジ5	SHOULDER SCREW 5	
12	S31881101	1	カクゴマダキネジツキ	SLIDE BLOCK HOLDER	
12-1	018061432	1	アナホルト6X14	BOLT, SOCKET M6X14	
12-2	155162001	1	スパーサ	SPACER	
14	S44935001	1	ニジュウカンウデクミ	D-CHAIN STITCH LOOPER LEVER ASSY	
14-1	018061432	1	アナホルト6X14	BOLT, SOCKET M6X14	
14-2	155162001	1	スパーサ	SPACER	
15	S44937001	1	ニジュウカンリンククミ	D-CHAIN STITCH LOOPER LINK ASSY	
16	S44939001	1	ニジュウカンウデジク	D-CHAIN STITCH LOOPER LEVER PIN	
17	062300612	1	ナベコ3X6	SCREW, PAN M3X6	
18	S23360001	1	ボルト5X15	BOLT, M5X15	
19	S39690021	1	ザガネ	WASHER	
20	S20649051	1	ゼンゴジク	LONGITUDINAL FEED SHAFT	
21	S39741021	1	ゼンゴジクメタルF	LONGITUDINAL FEED SHAFT BUSH, F	
22	S39742021	1	ゼンゴジクメタルB	LONGITUDINAL FEED SHAFT BUSH, B	
23	155261000	1	ダストシール	DUST SEAL	
24	S20652001	1	ニジュウカンルーパホルダ	D-CHAIN STITCH LOOPER HOLDER	
25	S23614101	1	フランジボルト5X14	BOLT, M5X14	
26	148782001	1	スパーサ	SPACER	
27	S20653001	1	ニジュウカンルーパ	D-CHAIN STITCH LOOPER	
28	060350812	1	バインド35X8	SCREW, BIND M3.5X8	
29	S20654001	1	ルーパチヨウセツザガネ	WASHER	
30	S23456101	1	ナベコ25X6	SCREW, PAN M2.5X6	
24	S20669000	1	フェルト	FELT	
26	060400812	1	バインドM4X8	SCREW, BIND M4X8	
28	S20671000	1	ワック	WICK, L = 100	
29	S20180001	2	オイルクチ	OIL FEEDING PIPE	
30	S20200001	1	ビニルチューブ	OIL TUBE, L = 370	
32	S25879001	1	チューブササエ	TUBE SUPPORT	
33	060400812	1	バインドM4X8	SCREW, BIND M4X8	
34	S20392000	1	フェルト	FELT	
35	S25526000	1	ピン	PIN	
36	S43523000	3	フィルタークミ	FILTER	
36-1	S43522000	1	オイルフィルタ	OIL FILTER	
36-2	S43521000	1	ロカモウロ	FILTER, D	

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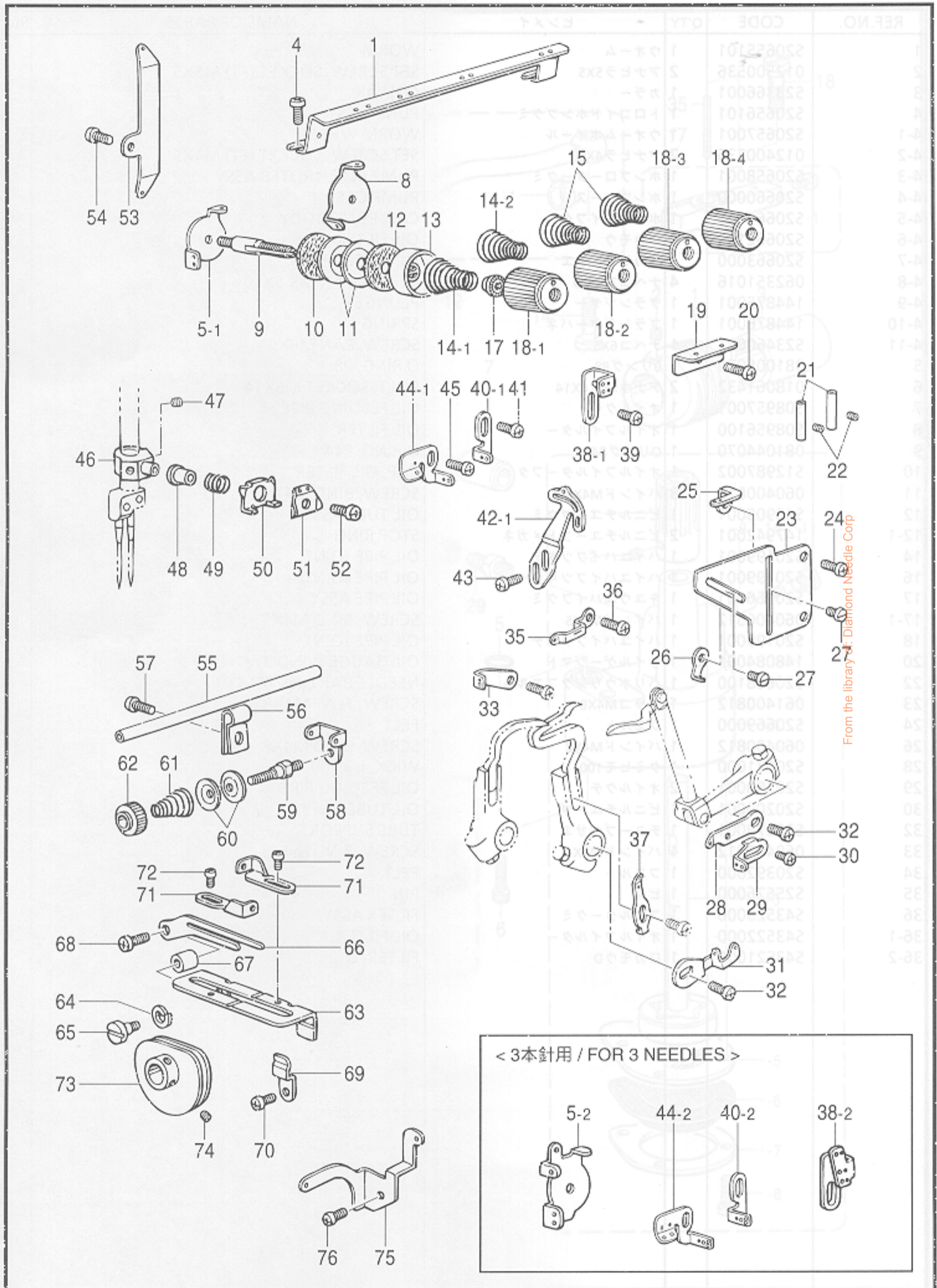




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REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S20655101	1	ウオーム	WORM	
2	012500536	2	アナヒラ5X5	SET SCREW, SOCKET (FT) M5X5	
3	S23366001	1	カラー	COLLAR	
4	S20656101	1	トロコイドポンプクミ	PUMP ASSY	
4-1	S20657001	1	ウオームホイール	WORM WHEEL	
4-2	012400536	2	アナヒラ4X5	SET SCREW, SOCKET (FT) M4X5	
4-3	S20658001	1	ポンプロータークミ	PUMP INNER ROTER ASSY	
4-4	S20660000	1	ポンプケース	PUMP CASE	
4-5	S20661000	1	ポンプタイフタ	CAP, PUMP BODY	
4-6	S20662100	1	ロカモウ	OIL FILTER	
4-7	S20663000	1	ロカモウオサエ	FILTER SUPPORT	
4-8	062351016	4	ナベコ3.5X10	SCREW, PAN M3.5X10	
4-9	144875001	1	フランジャー	PLUNGER	
4-10	144876001	1	フランジャーバネ	SPRING	
4-11	S23460001	1	ナベコ6X5	SCREW, PAN M6X5	
5	081008070	1	OリングP8	O RING, P8	
6	018061432	2	アナホルト6X14	BOLT, SOCKET M6X14	
7	S08957001	1	オイルクチ	OIL FEEDING PIPE	
8	S08956100	1	オイルフィルター	OIL FILTER	
9	081044070	1	OリングP44	O RING, P44	
10	S12987002	1	オイルフィルターフタ	CAP, OIL FILTER	
11	060400812	3	バインドM4X8	SCREW, BIND M4X8	
12	S46905001	1	ビニルチューブクミ	OIL TUBE ASSY	
12-1	147942001	2	ビニルチューブトメガネ	STOP RING	
14	S20199001	1	ハイユハイフツギテ	OIL PIPE JOINT	
16	S20199001	1	ハイユハイフツギテ	OIL PIPE JOINT	
17	S20666001	1	キュウユハイフクミ	OIL PIPE ASSY	
17-1	060400512	1	バインドM4X5	SCREW, BIND M4X5	
18	S20199001	1	ハイユハイフツギテ	OIL PIPE JOINT	
20	148084001	1	オイルゲージマド	OIL GAUGE WINDOW	
22	S20668100	1	ハリボウリンクフェルト	NEEDLE BAR LINK FELT	
23	061400812	1	サラコM4X8	SCREW, FLAT M4X8	
24	S20669000	1	フェルト	FELT	
26	060400812	1	バインドM4X8	SCREW, BIND M4X8	
28	S20671000	1	クミヒモ100	WICK, L = 100	
29	S20180001	2	オイルクチ	OIL FEEDING PIPE	
30	S20200001	1	ビニルチューブ	OIL TUBE, L = 370	
32	S25879001	1	チューブササエ	TUBE SUPPORT	
33	060400812	1	バインドM4X8	SCREW, BIND M4X8	
34	S20392000	1	フェルト	FELT	
35	S25526000	1	ピン	PIN	
36	S43523000	1	フィルタークミ	FILTER ASSY	
36-1	S43522000	1	オイルフィルター	OIL FILTER	
36-2	S43521000	1	ロカモウD	FILTER, D	
47	146627001	1	アナトメネジ3.18クボミ	SET SCREW, SOCKET (CP)	
48	S20689001	1	ハライトオサエカラー	NEEDLE THREAD PRESSER COLLAR	
49	S20690001	1	ハライトオサエバネ	SPRING	
50	S20691001	1	ハライトオサエホルダー	NEEDLE THREAD PRESSER HOLDER	
51	S20743001	1	ハライトオサエパイプ	NEEDLE THREAD GUIDE PIPE	
52	060300612	1	バインドM3X6	SCREW, BIND M3X6	
53	S20694001	1	ハライトオサエパイプ	NEEDLE THREAD GUIDE PIPE	
54	060400812	1	バインドM4X8	SCREW, BIND M4X8	
55	S20695001	1	ハライトオサエパイプ	NEEDLE THREAD GUIDE PIPE	
56	S20696001	1	ハライトオサエパイプ	NEEDLE THREAD GUIDE PIPE	
57	060400812	1	バインドM4X8	SCREW, BIND M4X8	
58	S20697001	1	ハライトオサエパイプ	NEEDLE THREAD GUIDE PIPE	
59	S20698121	1	ハライトオサエパイプ	NEEDLE THREAD GUIDE PIPE	
60	144504001	2	ハライトオサエパイプ	NEEDLE THREAD GUIDE PIPE	
61	138782101	1	ハライトオサエパイプ	NEEDLE THREAD GUIDE PIPE	

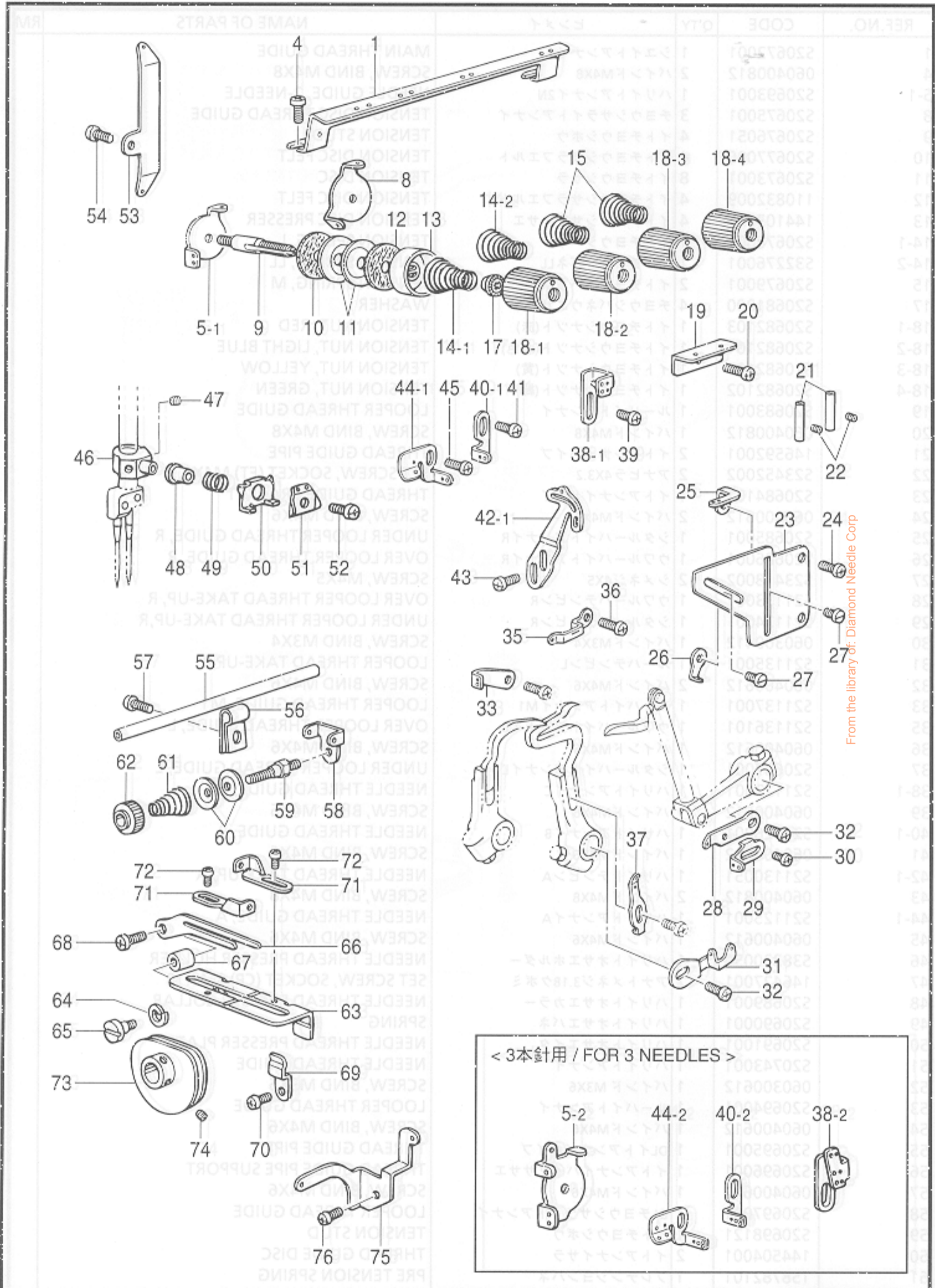
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REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S20672001	1	シユイトアンナイ	MAIN THREAD GUIDE	
4	060400812	2	バインドM4X8	SCREW, BIND M4X8	
5-1	S20693001	1	ハリイトアンナイ2N	NEEDLE GUIDE, 2-NEEDLE	
8	S20675001	3	チヨウシサライトアンナイ	TENSION DISC THREAD GUIDE	
9	S20676051	4	イトチヨウシボウ	TENSION STUD	
10	S20677000	4	イトチヨウシサラフェルト	TENSION DISC FELT	
11	S20673001	8	イトチヨウシサラ	TENSION DISC	
12	110832009	4	イトチヨウシサラフェルト	TENSION DISC FELT	
13	144103009	4	イトチヨウシサラオサエ	TENSION DISC PRESSER	
14-1	S20678001	1	イトチヨウシバネL	TENSION SPRING, L	
14-2	S32276001	1	イトチヨウシバネLL	TENSION SPRING, LL	
15	S20679001	2	イトチヨウシバネM	TENSION SPRING, M	
17	S20681000	4	チヨウシバネウエザガネ	WASHER	
18-1	S20682103	1	イトチヨウシナツト(赤)	TENSION NUT, RED	
18-2	S20682101	1	イトチヨウシナツト(水色)	TENSION NUT, LIGHT BLUE	
18-3	S20682104	1	イトチヨウシナツト(黄)	TENSION NUT, YELLOW	
18-4	S20682102	1	イトチヨウシナツト(緑)	TENSION NUT, GREEN	
19	S20683001	1	ルーバイトアンナイ	LOOPER THREAD GUIDE	
20	060400812	1	バインドM4X8	SCREW, BIND M4X8	
21	146592001	2	イトアンナイパイプ	THREAD GUIDE PIPE	
22	S23452002	2	アナヒラ4X3.2	SET SCREW, SOCKET (FT) M4X3.2	
23	S20684101	1	イトアンナイドダイ	THREAD GUIDE BRACKET	
24	060400612	2	バインドM4X6	SCREW, BIND M4X6	
25	S20685001	1	シタルーバイトアンナイR	UNDER LOOPER THREAD GUIDE, R	
26	S20686001	1	ウワルーバイトアンナイR	OVER LOOPER THREAD GUIDE, R	
27	S23418002	2	シメネジ4X5	SCREW, M4X5	
28	S21133001	1	ウワルーバテンビンR	OVER LOOPER THREAD TAKE-UP, R	
29	S21134001	1	シタルーバテンビンR	UNDER LOOPER THREAD TAKE-UP, R	
30	060300412	1	バインドM3X4	SCREW, BIND M3X4	
31	S21135001	1	ルーバテンビンL	LOOPER THREAD TAKE-UP, L	
32	060400612	2	バインドM4X6	SCREW, BIND M4X6	
33	S21137001	1	ルーバイトアンナイM1	LOOPER THREAD GUIDE, M1	
35	S21136101	1	ウワルーバイトアンナイL	OVER LOOPER THREAD GUIDE, L	
36	060400612	1	バインドM4X6	SCREW, BIND M4X6	
37	S20687001	1	シタルーバイトアンナイL	UNDER LOOPER THREAD GUIDE, L	
38-1	S21127001	1	ハリイトアンナイC	NEEDLE THREAD GUIDE, C	
39	060400612	1	バインドM4X6	SCREW, BIND M4X6	
40-1	S21126001	1	ハリイトアンナイB	NEEDLE THREAD GUIDE, B	
41	060400612	1	バインドM4X6	SCREW, BIND M4X6	
42-1	S21130051	1	ハリイトテンビンA	NEEDLE THREAD TAKE-UP, A	
43	060400812	2	バインドM4X8	SCREW, BIND M4X8	
44-1	S21125001	1	ハリイトアンナイA	NEEDLE THREAD GUIDE, A	
45	060400612	1	バインドM4X6	SCREW, BIND M4X6	
46	S38330050	1	ハリイトオサエホルダー	NEEDLE THREAD PRESSER HOLDER	
47	146427001	2	アナトメネジ3.18クボミ	SET SCREW, SOCKET (CP) SM3.18	
48	S20689001	1	ハリイトオサエカラー	NEEDLE THREAD PRESSER COLLAR	
49	S20690001	1	ハリイトオサエバネ	SPRING	
50	S20691001	1	ハリイトオサエイタ	NEEDLE THREAD PRESSER PLATE	
51	S20743001	1	ハリイトアンナイ	NEEDLE THREAD GUIDE	
52	060300612	1	バインド M3X6	SCREW, BIND M3X6	
53	S20694001	1	ルーバイトアンナイ	LOOPER THREAD GUIDE	
54	060400612	1	バインドM4X6	SCREW, BIND M4X6	
55	S20695001	1	DLイトアンナイパイプ	THREAD GUIDE PIPE	
56	S20696001	1	イトアンナイパイプササエ	THREAD GUIDE PIPE SUPPORT	
57	060400612	1	バインドM4X6	SCREW, BIND M4X6	
58	S20697001	1	DLチヨウシサライトアンナイ	LOOPER THREAD GUIDE	
59	S20698121	1	イトチヨウシボウ	TENSION STUD	
60	144504001	2	イトアンナイサラ	THREAD GUIDE DISC	
61	158782101	1	ブレテンションバネ	PRE TENSION SPRING	

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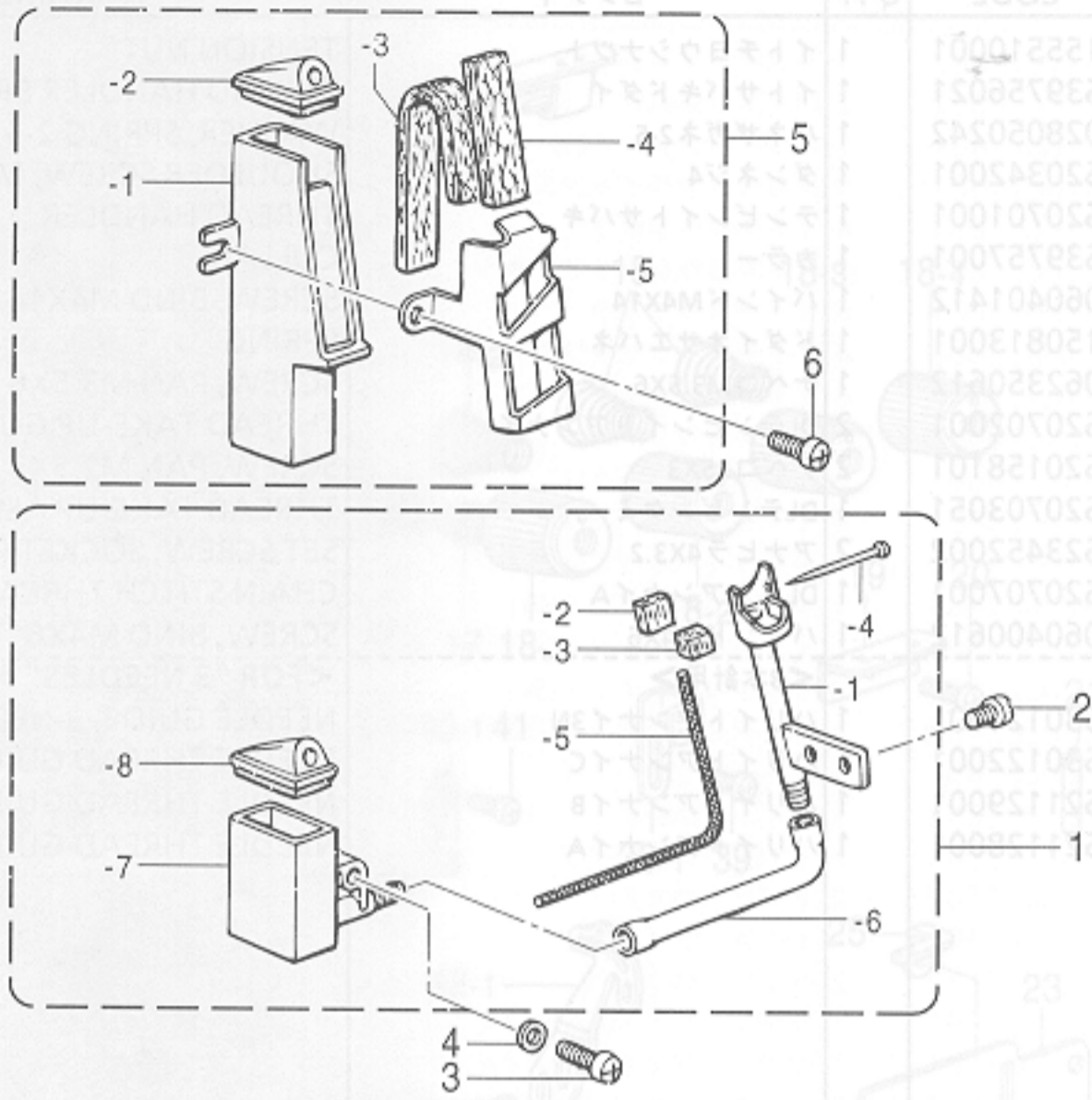


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REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
62	155510001	1	イトチヨウシナツト	TENSION NUT	
63	S39756021	1	イトサバキドダイ	THREAD HANDLER BRACKET	
64	028050242	1	バネザガネ2-5	WASHER, SPRING 2-5	
65	S20342001	1	ダンネジ4	SHOULDER SCREW, M4	
66	S20701001	1	テンビンイトサバキ	THREAD HANDLER	
67	S39757001	1	カラー	COLLAR	
68	060401412	1	バインドM4X14	SCREW, BIND M4X14	
69	150813001	1	ドダイオサエバネ	SPRING	
70	062350612	1	ナベコM3.5X6	SCREW, PAN M3.5X6	
71	S20702001	2	DLテンビンイトアンナイ	THREAD TAKE-UP GUIDE	
72	S20158101	2	ナベコ2.5X3	SCREW, PAN M2.5X3	
73	S20703051	1	DLテンビークミ	THREAD TAKE-UP ASSY	
74	S23452002	2	アナヒラ4X3.2	SET SCREW, SOCKET (FT) M4X3.2	
75	S20707001	1	DLイトアンナイA	CHAIN STITCH THREAD GUIDE	
76	060400612	1	バインドM4X6	SCREW, BIND M4X6	
<3本針用>				<FOR "3 NEEDLES">	
5-2	S30121001	1	ハリイトアンナイ3N	NEEDLE GUIDE, 3-NEEDLE	
38-2	S30122001	1	ハリイトアンナイC	NEEDLE THREAD GUIDE, C 3-NEED.	
40-2	S21129001	1	ハリイトアンナイB	NEEDLE THREAD GUIDE, B	
44-2	S21128001	1	ハリイトアンナイA	NEEDLE THREAD GUIDE, A	
1	S32140001	1	フチカガリジョウギクミ	EDGE GUIDE ASSY	
1-1	S23896101	1	フチカガリジョウギクミ	EDGE GUIDE SET PLATE	
1-2	S23773001	1	ダンネジ4	SHOULDER SCREW, M4	
1-3	146598001	1	バネザガネ	WASHER, SPRING	
1-4	S23897001	1	ジョウギトリササエ	EDGE GUIDE SUPPORT	
1-5	021400212	1	2シユナツト	SCREW, PAN M2 M4	
1-6	S21341001	1	ストツパー	STOPPER	
1-7	062300512	1	ナベコ3X5	SCREW, PAN M3X5	
1-8	146600001	1	フチカガリ	EDGE GUIDE	
1-9	062350612	1	ナベコM3.5X6	SCREW, PAN M3.5X6	
2	062401012	1	ナベコM4X10	SCREW, PAN M4X10	

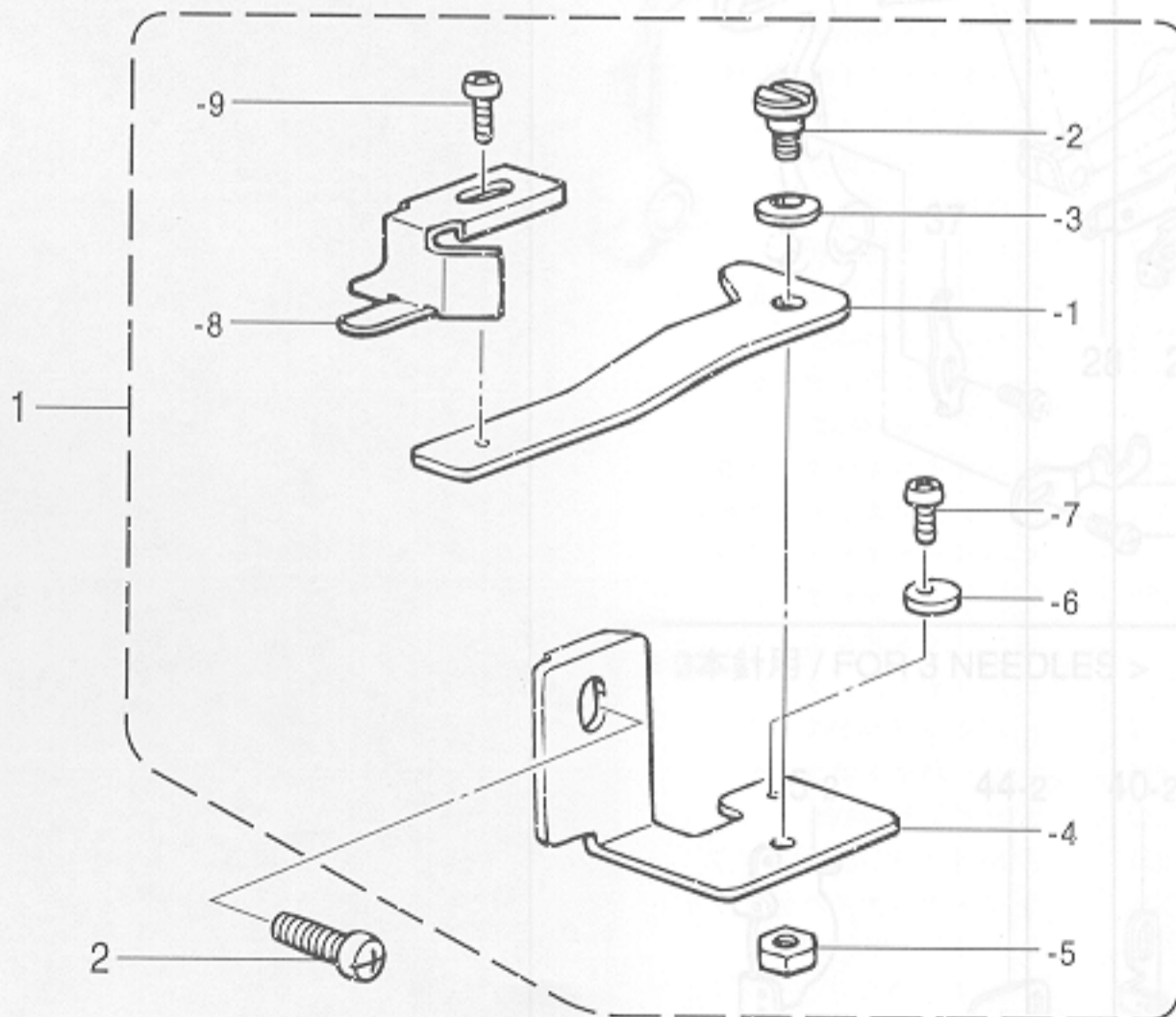
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P. 針冷却関係 / Needle cooler / Nedelkühlungsvorrichtung / Mécanisme du refroidisseur d'aiguille / Mecanismo del enfriador de aguja



185-V6A-124

Q. 縁カガリ定規関係 / Serging attachment / Überwendlichvorrichtung / Accessoire pour couture sur tissus serges / Dispositivo de dobladillo para puntada invisible



185-V6A-236

P. 針冷却関係 / Needle cooler / Nadelkühlungsvorrichtung /

Mécanisme du refroidisseur d'aiguille / Mecanismo del enfriador de aguja

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S20468001	1	フェルトササエクミ	FELT SUPPORT ASSY	
1-1	S20469000	1	フェルトササエ	FELT SUPPORT	
1-2	S20470000	1	フェルトL	FELT, L	
1-3	S20471000	1	フェルトS	FELT, S	
1-4	S02874001	1	ムシピン	PIN	
1-5	150307000	1	クミヒモ	WICK, L = 140	
1-6	S20456000	1	ビニルチューブ55	VINYL TUBE, 55	
1-7	S20459000	1	シリコンタンクタイL	SILICONE TANK, L	
1-8	S20460000	1	シリコンタンクフタ	CAP, SILICONE TANK	
2	S23418002	2	シメネジ4X5	SCREW, M4X5	
3	060401012	1	バインドM4X10	SCREW, BIND M4X10	
4	025040132	1	ヒラザガネシヨウ4	WASHER, PLAIN S 4	
5	S20461101	1	シリコンタンククミU	SILICONE TANK ASSY, U	
5-1	S20464000	1	シリコンタンクU	SILICONE TANK, U	
5-2	S20460000	1	シリコンタンクフタ	CAP, SILICONE TANK	
5-3	S29933000	1	フェルトL	FELT, L	
5-4	S29934000	1	フェルトS	FELT, S	
5-5	S20467001	1	フェルトオサエイタ	FELT SUPPORT PLATE	
6	062401012	1	ナベコM4X10	SCREW, PAN M4X10	

185-V6A-124

Q. 縁カガリ定規関係 / Serging attachment / Überwendlichvorrichtung /

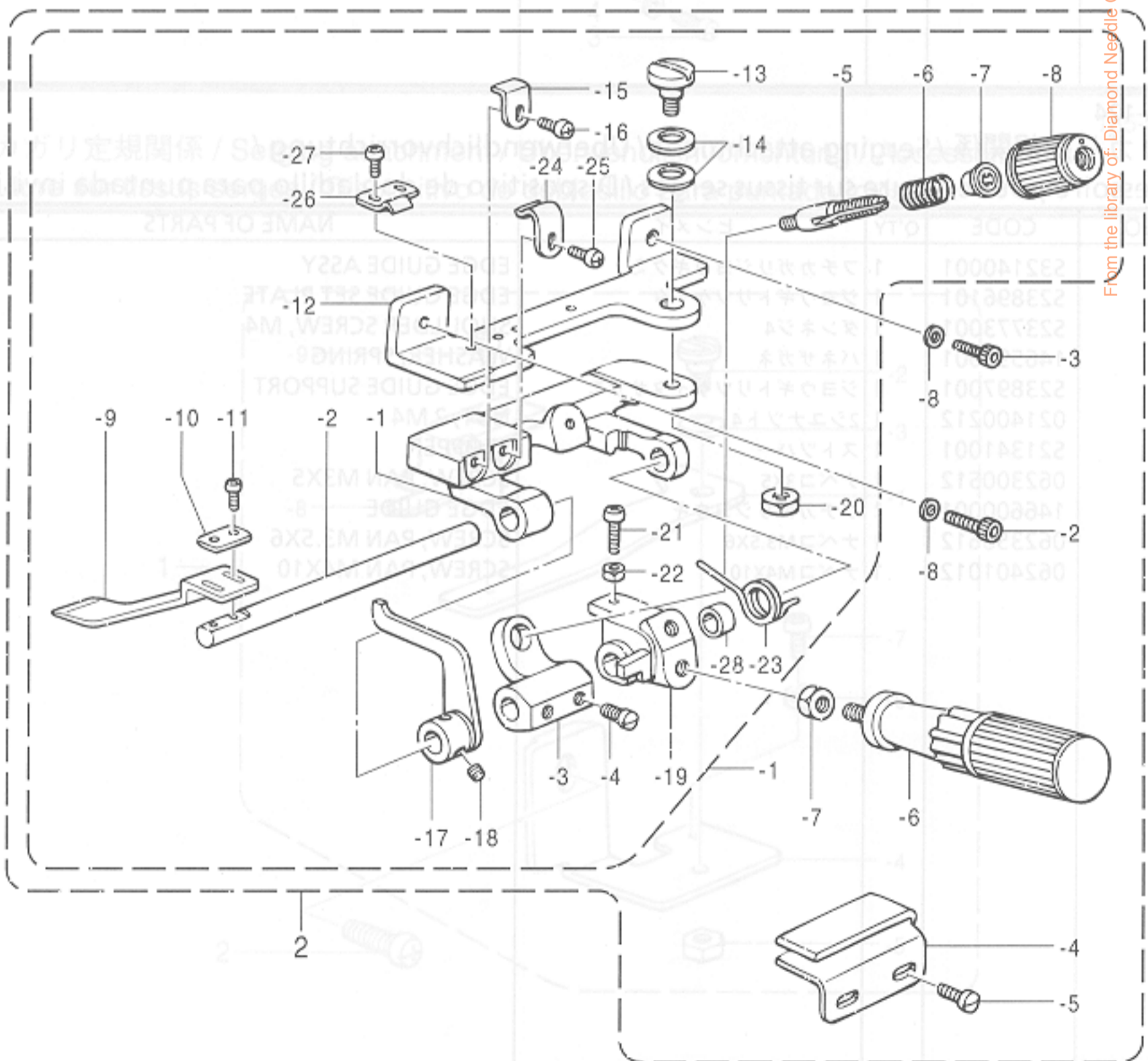
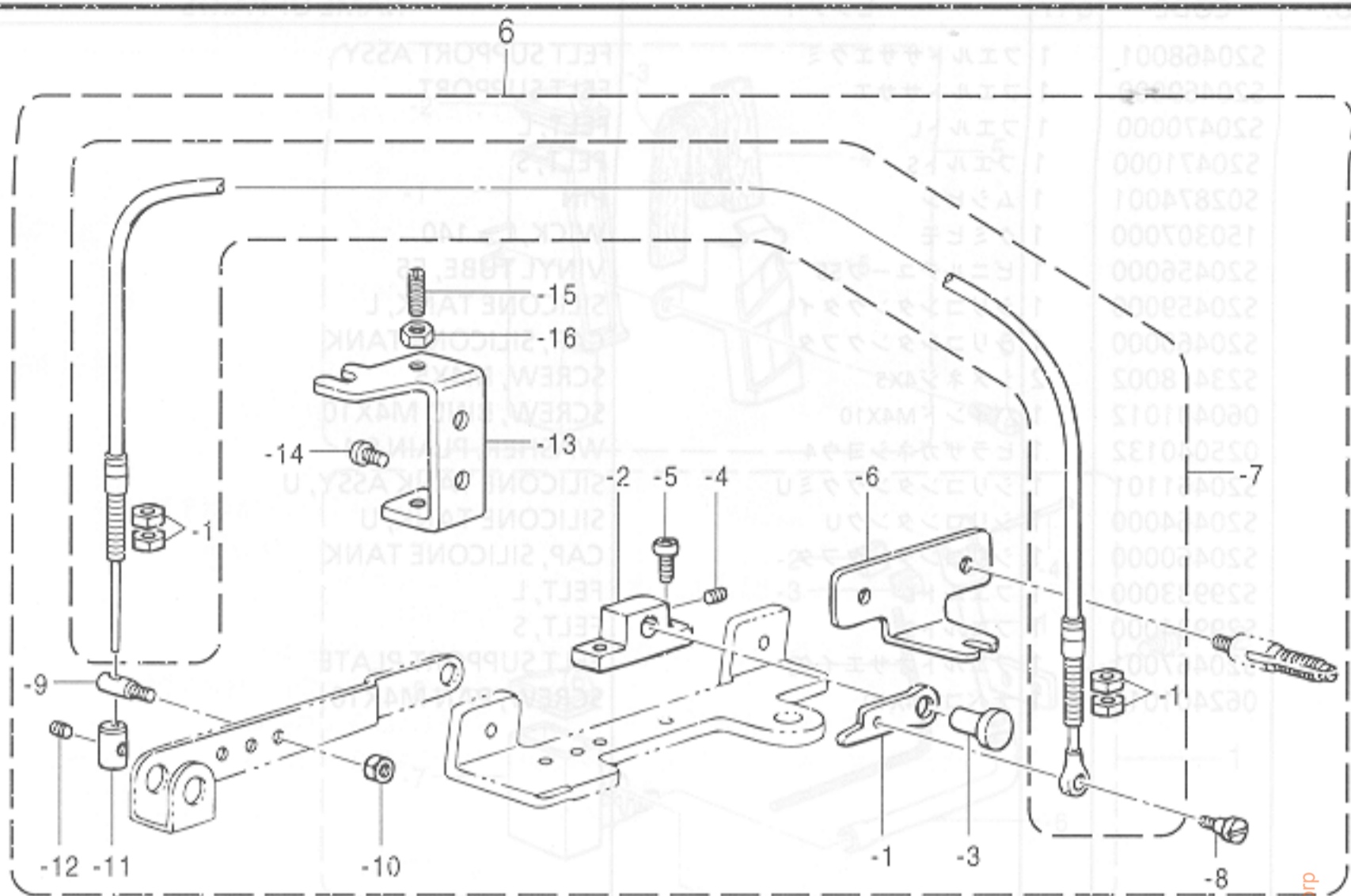
Accessoire pour couture sur tissus serges / Dispositivo de dobladillo para puntada invisible

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S32140001	1	フチカガリジヨウギクミ	EDGE GUIDE ASSY	
1-1	S23896101	1	ジヨウギトリツケイタ	EDGE GUIDE SET PLATE	
1-2	S23773001	1	ダンネジ4	SHOULDER SCREW, M4	
1-3	146598001	1	バネザガネ	WASHER, SPRING	
1-4	S23897001	1	ジヨウギトリツケイタササエ	EDGE GUIDE SUPPORT	
1-5	021400212	1	2シユナツト4	NUT, 2 M4	
1-6	S21341001	1	ストツパー	STOPPER	
1-7	062300512	1	ナベコ3X5	SCREW, PAN M3X5	
1-8	146600001	1	フチカガリジヨウギ	EDGE GUIDE	
1-9	062350612	1	ナベコM3.5X6	SCREW, PAN M3.5X6	
2	062401012	1	ナベコM4X10	SCREW, PAN M4X10	
5-5	062350812	2	ナベコM3.5X6	SCREW, PAN M3.5X6	
5-6	S21313001	1	ワイヤーストツパー	WIRE STOPPER	
5-7	S21314001	1	フレキシブルワイヤ	FLEXIBLE WIRE ASSY	
5-7-1	021500303	2	ナベコM5	NUT, 3 M5	
5-8	S23897001	1	ダンネジ3.5	SHOULDER SCREW, M3.5	
5-9	S23897001	1	ダンネジ4	SHOULDER SCREW, M4	
5-10	021400212	1	2シユナツト4	NUT, 2 M4	
5-11	S21316001	1	ワイヤーストツパー	WIRE STOPPER	
5-12	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
5-13	S23349001	1	レバーチヨウセツイタ	LEVER ADJUSTING PLATE	
5-14	060400812	2	バインドM4X8	SCREW, BIND M4X8	
5-15	011502012	2	ナベコM5X20	SET SCREW, (FT) M5X20	
5-16	021500312	2	ナベコM5	NUT, 3 M5	

185-V6A-236



R. ラフラー装置関係 / Ruffling attachment / Kräuselvorrichtung / Accessoire pour fronces  
 / Accesorio de fruncido



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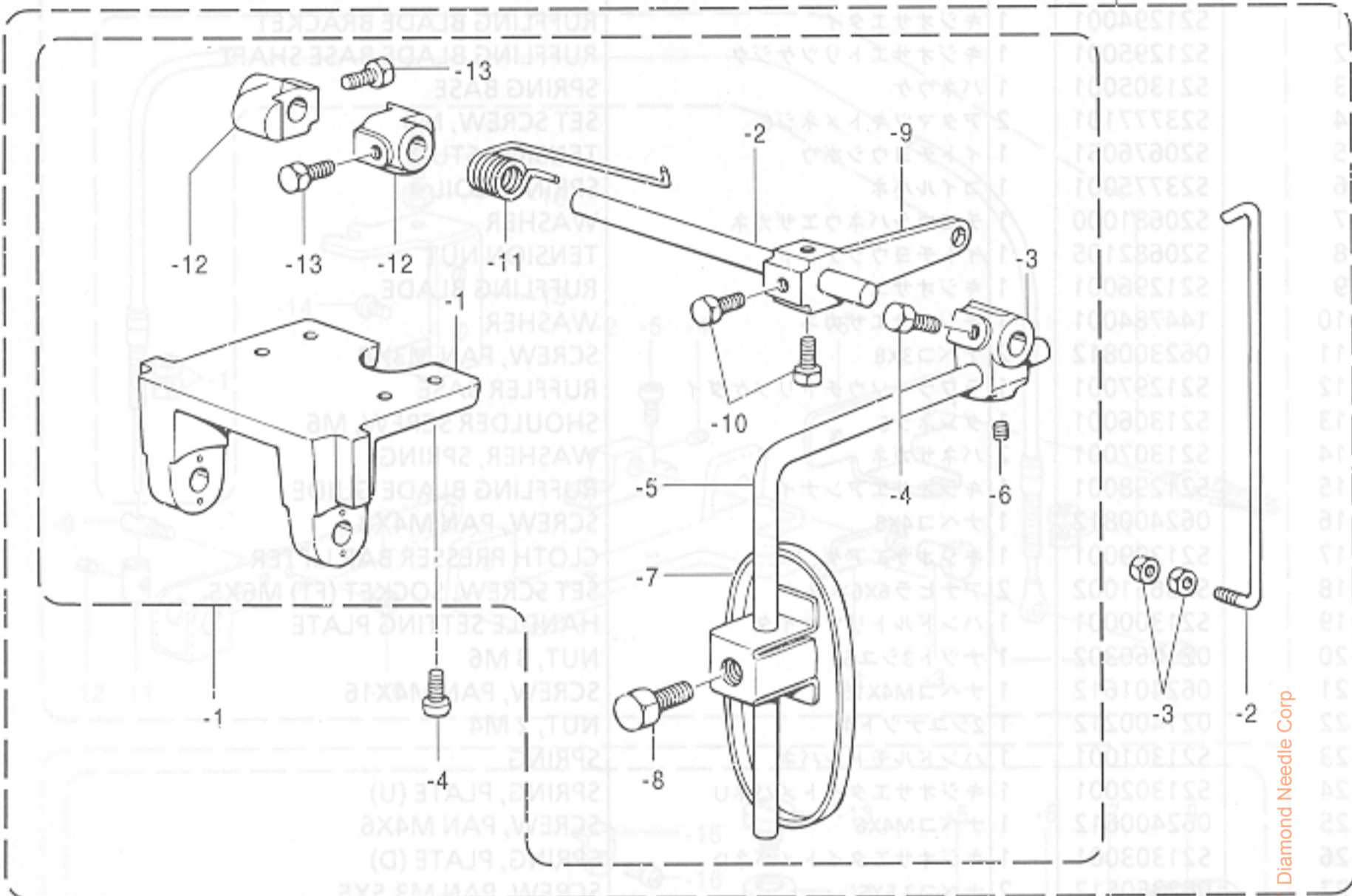
R. ラフラー装置関係 / Ruffling attachment / Kräuselvorrichtung / Accessoire pour fronces /  
 Accesorio de fruncido

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
2	S30304001	1	ラフラークミ	RUFFLER PARTS SET	
2-1	S21293001	1	ラフラーソウチクミ	RUFFLER ATTACHMENT ASSY	
2-1-1	S21294001	1	キジオサエタイ	RUFFLING BLADE BRACKET	
2-1-2	S21295001	1	キジオサエトリツケジク	RUFFLING BLADE BASE SHAFT	
2-1-3	S21305001	1	バネウケ	SPRING BASE	
2-1-4	S23777101	2	アタマツキトメネジ6	SET SCREW, M6	
2-1-5	S20676051	1	イトチヨウシボウ	TENSION STUD	
2-1-6	S23775001	1	コイルバネ	SPRING, COIL	
2-1-7	S20681000	1	チヨウシバネウエザガネ	WASHER	
2-1-8	S20682105	1	イトチヨウシナツト	TENSION NUT	
2-1-9	S21296001	1	キジオサエ	RUFFLING BLADE	
2-1-10	144784001	1	キジオサエザガネ	WASHER	
2-1-11	062300812	2	ナベコ3X8	SCREW, PAN M3X8	
2-1-12	S21297001	1	ラフラーソウチトリツケダイ	RUFFLER BASE	
2-1-13	S21306001	1	ダンネジ6	SHOULDER SCREW, M6	
2-1-14	S21307001	2	バネザガネ	WASHER, SPRING	
2-1-15	S21298001	1	キジオサエアンナイ	RUFFLING BLADE GUIDE	
2-1-16	062400812	1	ナベコ4X8	SCREW, PAN M4X8	
2-1-17	S21299001	1	キジオサエアゲ	CLOTH PRESSER BAR LIFTER	
2-1-18	S23651002	2	アナヒラ6X6ホソメ	SET SCREW, SOCKET (FT) M6X5	
2-1-19	S21300001	1	ハンドルトリツケイタ	HANDLE SETTING PLATE	
2-1-20	021060302	1	ナツト3シユ6	NUT, 3 M6	
2-1-21	062401612	1	ナベコM4X16	SCREW, PAN M4X16	
2-1-22	021400212	1	2シユナツト4	NUT, 2 M4	
2-1-23	S21301001	1	ハンドルモドシバネ	SPRING	
2-1-24	S21302001	1	キジオサエタイトメバネU	SPRING, PLATE (U)	
2-1-25	062400612	1	ナベコM4X6	SCREW, PAN M4X6	
2-1-26	S21303001	1	キジオサエタイトメバネD	SPRING, PLATE (D)	
2-1-27	062350512	2	ナベコ3.5X5	SCREW, PAN M3.5X5	
2-1-28	S21304001	1	カラー	COLLAR	
2-2	018401632	1	アナボルトM4X16	BOLT, SOCKET M4X16	
2-3	018401032	1	アナボルト4X10	BOLT, SOCKET M4X10	
2-4	S21590000	1	キジアンナイ	RUFFLER GUIDE	
2-5	S23418002	2	シメネジ4X5	SCREW, M4X5	
2-6	S23779001	1	ハンドル	HANDLE	
2-7	021060302	1	ナツト3シユ6	NUT, 3 M6	
2-8	102707002	2	ザガネ	WASHER, PLAIN 4	
6	S30137011	1	ラフラーオサエレンドウクミ	RUFFLING DEVICE SET	
6-1	S21310001	1	キジオサエアゲ	CLOTH PRESSER BAR LIFTER LEVER	
6-2	S21311001	1	オサエアゲダイ	PRESSER BAR LIFTER BRACKET	
6-3	S21312001	1	ピン6.35	PIN, 6.35	
6-4	012060632	1	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
6-5	062350812	2	ナベコ3.5X8	SCREW, PAN M3.5X8	
6-6	S21313001	1	ワイヤートリツケイタ	WIRE SET PLATE	
6-7	S21314001	1	フレキシブルワイヤークミ	FLEXIBLE WIRE ASSY	
6-7-1	021500303	4	ナツト3シユ5	NUT, 3 M5	
6-8	S23774001	1	ダンネジ3.5	SHOULDER SCREW, M3.5	
6-9	S21315001	1	スタッドM4	STUD, M4	
6-10	021400212	1	2シユナツト4	NUT, 2 M4	
6-11	S21316001	1	ワイヤーストツパー	WIRE STOPPER	
6-12	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
6-13	S23349001	1	レバーチヨウセツイタ	LEVER ADJUSTING PLATE	
6-14	060400812	2	バインドM4X8	SCREW, BIND M4X8	
6-15	011502012	2	トメネジ5X20ヒラ	SET SCREW, (FT) M5X20	
6-16	021500312	2	3シユナツト5	NUT, 3 M5	

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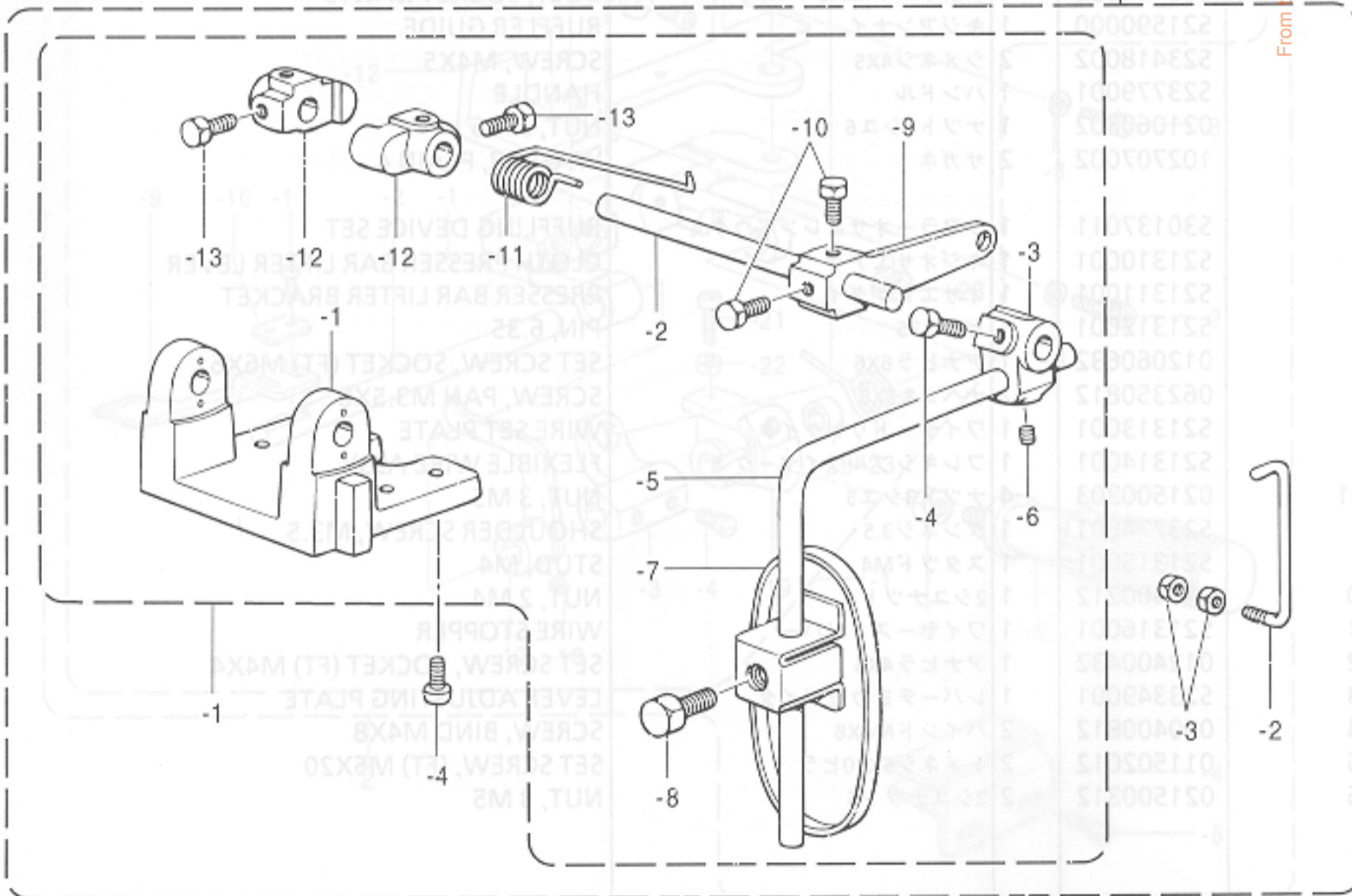
< 半沈用 / FOR SEMI-SUBMERGED >

3-1



< 全沈用 / FOR FULL-SUBMERGED >

3-2

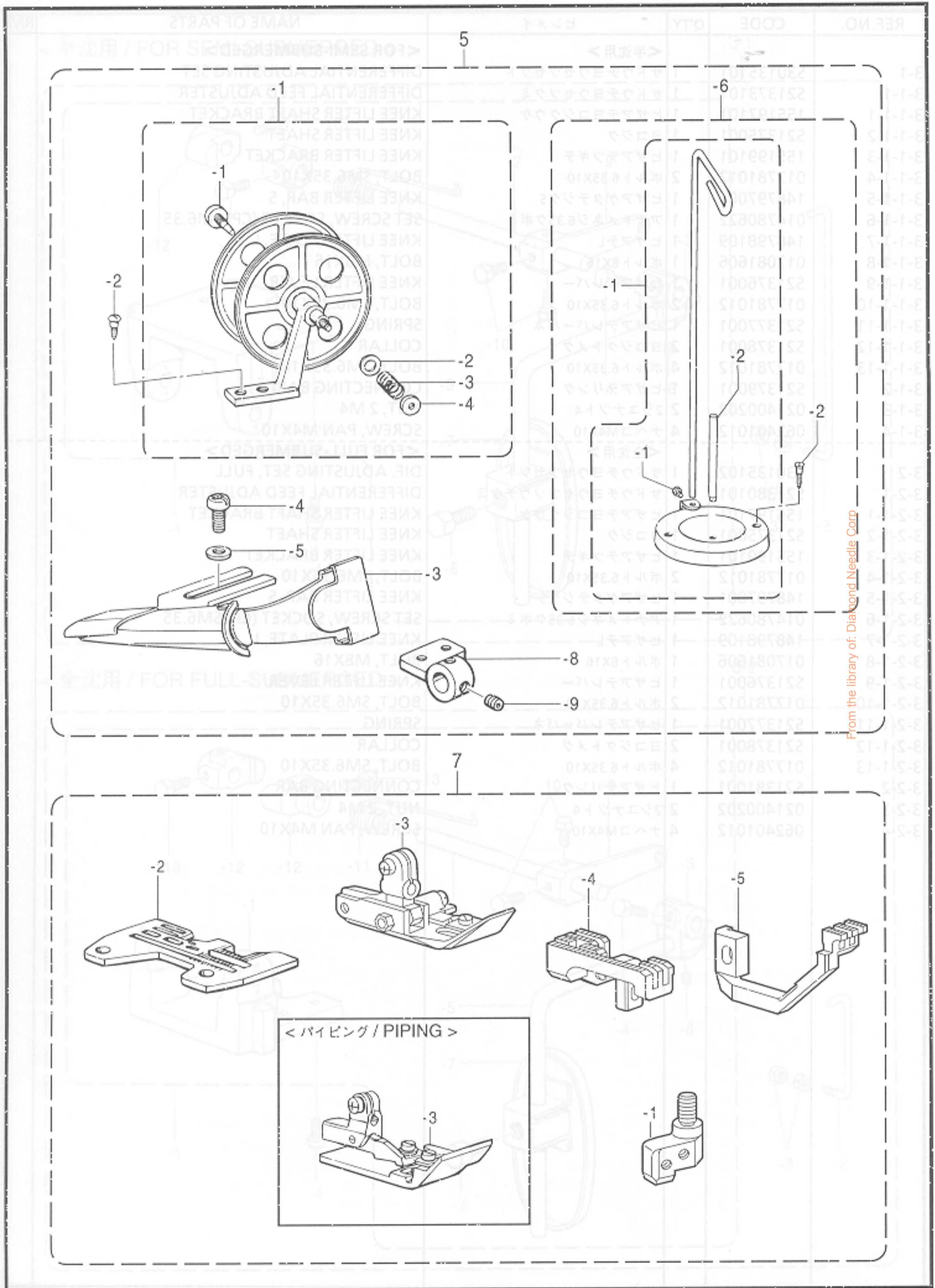


From the library of Diamond Needle Corp

R. ラフラー装置関係 / Ruffling attachment / Kräuselvorrichtung / Accessoire pour fronces /  
 Accesorio de fruncido

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
	S30303001		<半沈用>	<FOR SEMI-SUBMERGED>	
3-1	S30135101	1	サドウチヨウセツセット	DIFFERENTIAL ADJUSTING SET	
3-1-1	S21373101	1	サドウチヨウセツクミ	DIFFERENTIAL FEED ADJUSTER	
3-1-1-1	155197101	1	ヒザアテヨコジクウケ	KNEE LIFTER SHAFT BRACKET	
3-1-1-2	S21375001	1	ヨコジク	KNEE LIFTER SHAFT	
3-1-1-3	155199101	1	ヒザアテツギテ	KNEE LIFTER BRACKET	
3-1-1-4	017781012	2	ボルト6.35X10	BOLT, SM6.35X10	
3-1-1-5	148797001	1	ヒザアゲタテジクS	KNEE LIFTER BAR, S	
3-1-1-6	014780622	1	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) SM6.35	
3-1-1-7	148798109	1	ヒザアテL	KNEE LIFTER PLATE, L	
3-1-1-8	017081606	1	ボルト8X16	BOLT, M8X16	
3-1-1-9	S21376001	1	ヒザアテレバー	KNEE LIFTER LEVER	
3-1-1-10	017781012	2	ボルト6.35X10	BOLT, SM6.35X10	
3-1-1-11	S21377001	1	ヒザアテレバーバネ	SPRING	
3-1-1-12	S21378001	2	ヨコジクトメグ	COLLAR	
3-1-1-13	017781012	4	ボルト6.35X10	BOLT, SM6.35X10	
3-1-2	S21379001	1	ヒザアテリンク	CONNECTING BAR	
3-1-3	021400202	2	2シユナツト4	NUT, 2 M4	
3-1-4	062401012	4	ナベコM4X10	SCREW, PAN M4X10	
			<全沈用>	<FOR FULL-SUBMERGED>	
3-2	S30135102	1	サドウチヨウセツセット	DIF. ADJUSTING SET, FULL	
3-2-1	S21380101	1	サドウチヨウセツソウチクミ	DIFFERENTIAL FEED ADJUSTER	
3-2-1-1	155197101	1	ヒザアテヨコジクウケ	KNEE LIFTER SHAFT BRACKET	
3-2-1-2	S21375001	1	ヨコジク	KNEE LIFTER SHAFT	
3-2-1-3	155199101	1	ヒザアテツギテ	KNEE LIFTER BRACKET	
3-2-1-4	017781012	2	ボルト6.35X10	BOLT, SM6.35X10	
3-2-1-5	148797001	1	ヒザアゲタテジクS	KNEE LIFTER BAR, S	
3-2-1-6	014780622	1	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) SM6.35	
3-2-1-7	148798109	1	ヒザアテL	KNEE LIFTER PLATE, L	
3-2-1-8	017081606	1	ボルト8X16	BOLT, M8X16	
3-2-1-9	S21376001	1	ヒザアテレバー	KNEE LIFTER LEVER	
3-2-1-10	017781012	2	ボルト6.35X10	BOLT, SM6.35X10	
3-2-1-11	S21377001	1	ヒザアテレバーバネ	SPRING	
3-2-1-12	S21378001	2	ヨコジクトメグ	COLLAR	
3-2-1-13	017781012	4	ボルト6.35X10	BOLT, SM6.35X10	
3-2-2	S21381001	1	ヒザアテリンク	CONNECTING BAR	
3-2-3	021400202	2	2シユナツト4	NUT, 2 M4	
3-2-4	062401012	4	ナベコM4X10	SCREW, PAN M4X10	

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R. ラフラー装置関係 / Ruffling attachment / Kräuselvorrichtung / Accessoire pour fronces /  
 Accesorio de fruncido / Mecanismo de solapando

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
5	S30303001	1	パイピングパーツクミ	PIPING PARTS ASSY	
5-1	143767002	1	テープワインダークミ	TAPE WINDER ASSY	
5-1-1	143980001	1	ツマミネジ	SCREW	
5-1-2	108494001	1	ザガネ	WASHER	
5-1-3	108495001	1	テープワインダオシバネ	SPRING	
5-1-4	100136001	1	イトチヨウシナツト	TENSION NUT	
5-2	101118001	2	マルモクネジ4.5X20	WOOD SCREW, ROUND M4.5X20	
5-3	S21318000	1	ラツパークミ	LAPPER ASSY	
5-4	062400812	2	ナベコ4X8	SCREW, PAN M4X8	
5-5	025040232	2	ヒラザガネチユウ4	WASHER, PLAIN M 4	
5-6-1	S20131009	1	イトタテダイクミ	COTTON STAND ASSY	
5-6-1-1	S20134001	1	シメネジW4.76-24X10	SCREW, W4.76-24X10	
5-6-1-2	S20135001	1	イトタテボウ	SPOOL PIN	
5-6-2	034422006	2	+2サラモク41X20	WOOD SCREW, FLAT 2 M4.1X20	
5-8	S25019001	1	ラツパードダイ	LAPPER BASE	
5-9	S23651002	2	アナヒラ6X6ホソメ	SET SCREW, SOCKET (FT) M6X5	
7		1	ラフラーゲージクミ <パイピング用>	RUFFLER GAUGE ASSY < FOR PIPING >	
7		1	P.ラフラーゲージクミ	PIPING RUFFLER GAUGE ASSY	
7-1	※	1	ハリドメクミ	NEEDLE GAUGE ASSY	
7-2	※	1	ハリイタ	NEEDLE PLATE	
7-3	※	1	オサエクミ	PRESSER FOOT ASSY	
7-4	※	1	シュオクリバクミ	MAIN FEED DOG ASSY	
7-5	※	1	サドウオクリバ	DIFFERENTIAL FEED DOG	

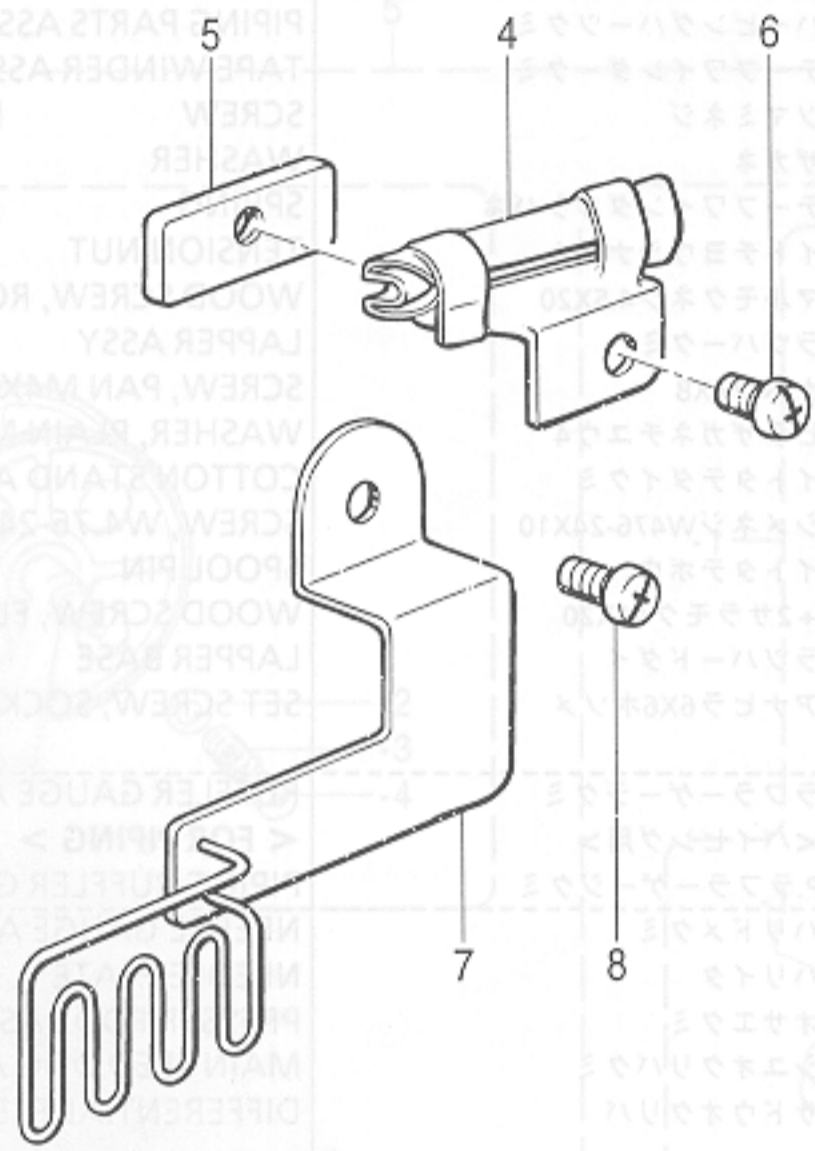
REF.NO.	67、68-4		67、68-5		69、70-4	
	半沈 Semi- Submerged	全沈 Full- Submerged	半沈 Semi- Submerged	全沈 Full- Submerged	半沈 Semi- Submerged	全沈 Full- Submerged
ラフラーشوウセット/RUFFLER SET	S30298201	S31109201	S30298202	S31109202	S30298203	S31109203
ラフラーゲージクミ/RUFFLER GAUGE ASSY	7	←	S30296002	←	S30296003	←
ラフラークミ/RUFFLER ASSY	2	←	←	←	←	←
サドウショウセツセット/DIFFERENTIAL ADJUSTING SET	3	S30135101	S30135102	S30135101	S30135102	S30135101
ラフラーオサエレンドウクミ/RUFFLING DEVICE SET	6	S30137011	←	←	←	←

REF.NO.	69、70-5		71、72-5		71、72-6	
	半沈 Semi- Submerged	全沈 Full- Submerged	半沈 Semi- Submerged	全沈 Full- Submerged	半沈 Semi- Submerged	全沈 Full- Submerged
ラフラーشوウセット/RUFFLER SET	S30298204	S31109204	S30298205	S31109205	S30298206	S31109206
ラフラーゲージクミ/RUFFLER GAUGE ASSY	7	←	S30296004	←	S30296005	←
ラフラークミ/RUFFLER ASSY	2	←	←	←	←	←
サドウショウセツセット/DIFFERENTIAL ADJUSTING SET	3	S30135101	S30135102	S30135101	S30135102	S30135101
ラフラーオサエレンドウクミ/RUFFLING DEVICE SET	6	S30137011	←	←	←	←

REF.NO.	75、76-5		77、78-5		77、78-6	
	半沈 Semi- Submerged	全沈 Full- Submerged	半沈 Semi- Submerged	全沈 Full- Submerged	半沈 Semi- Submerged	全沈 Full- Submerged
P. ラフラーشوウセット/PIPING RUFFLER SET	S30299204	S31110204	S30299205	S31110205	S30299206	S31110206
P. ラフラーゲージクミ/PIPING RUFFLER GAUGE ASSY	7	←	S30297004	←	S30297005	←
ラフラークミ/RUFFLER ASSY	2	←	←	←	←	←
サドウショウセツセット/DIFFERENTIAL ADJUSTING SET	3	S30135101	S30135102	S30135101	S30135102	S30135101
パイピングパーツクミ/PIPING PARTS ASSY	5	S30303001	←	←	←	←
ラフラーオサエレンドウクミ/RUFFLING DEVICE SET	6	S30137011	←	←	←	←

T. ラッパ関係 / Lapper mechanism / Falz-mechanismus / Mécanisme à rabat  
 / Mecanismo de solapado

< バインディング用 / FOR BINDING >



185-V6A-239

From the library of: Diamond Needle Corp

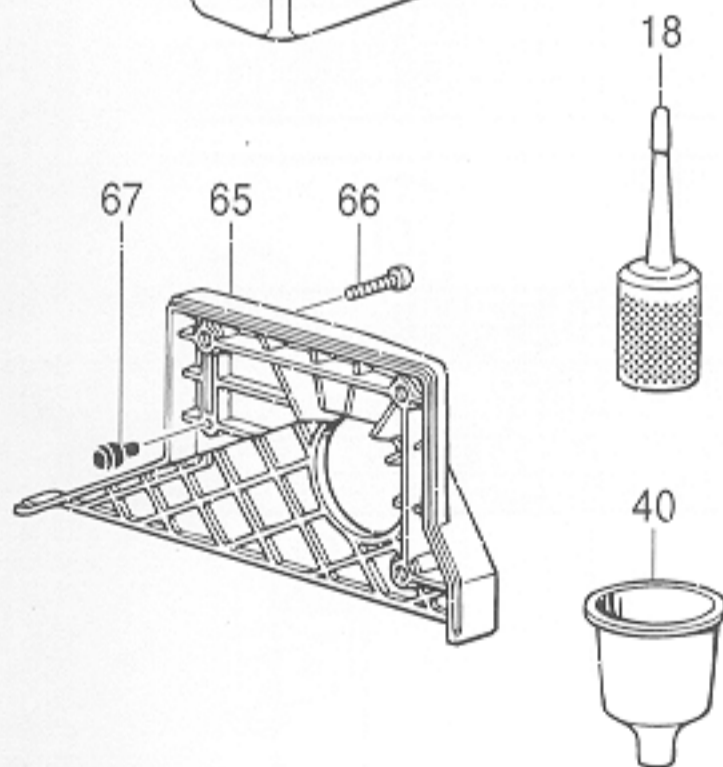
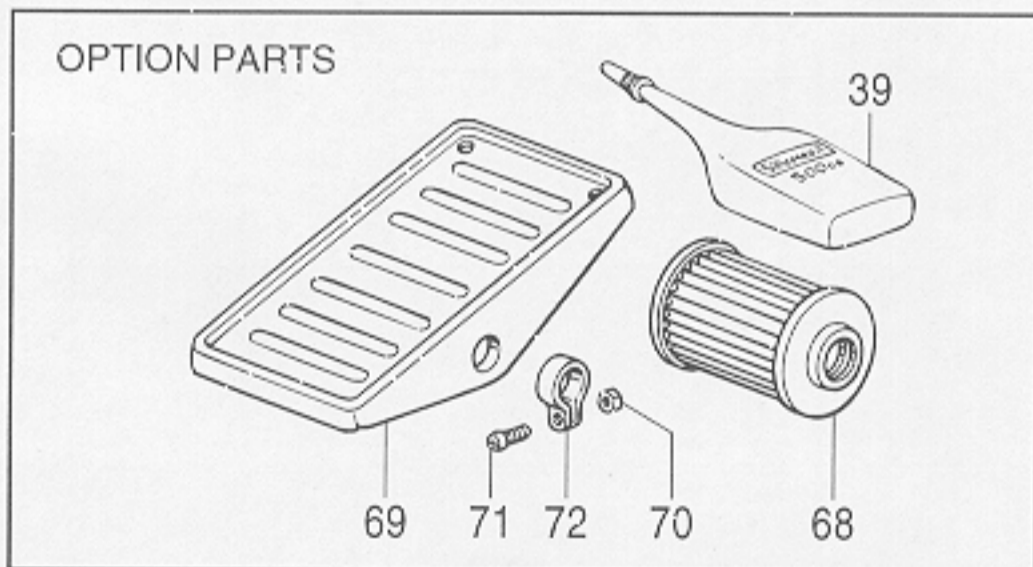
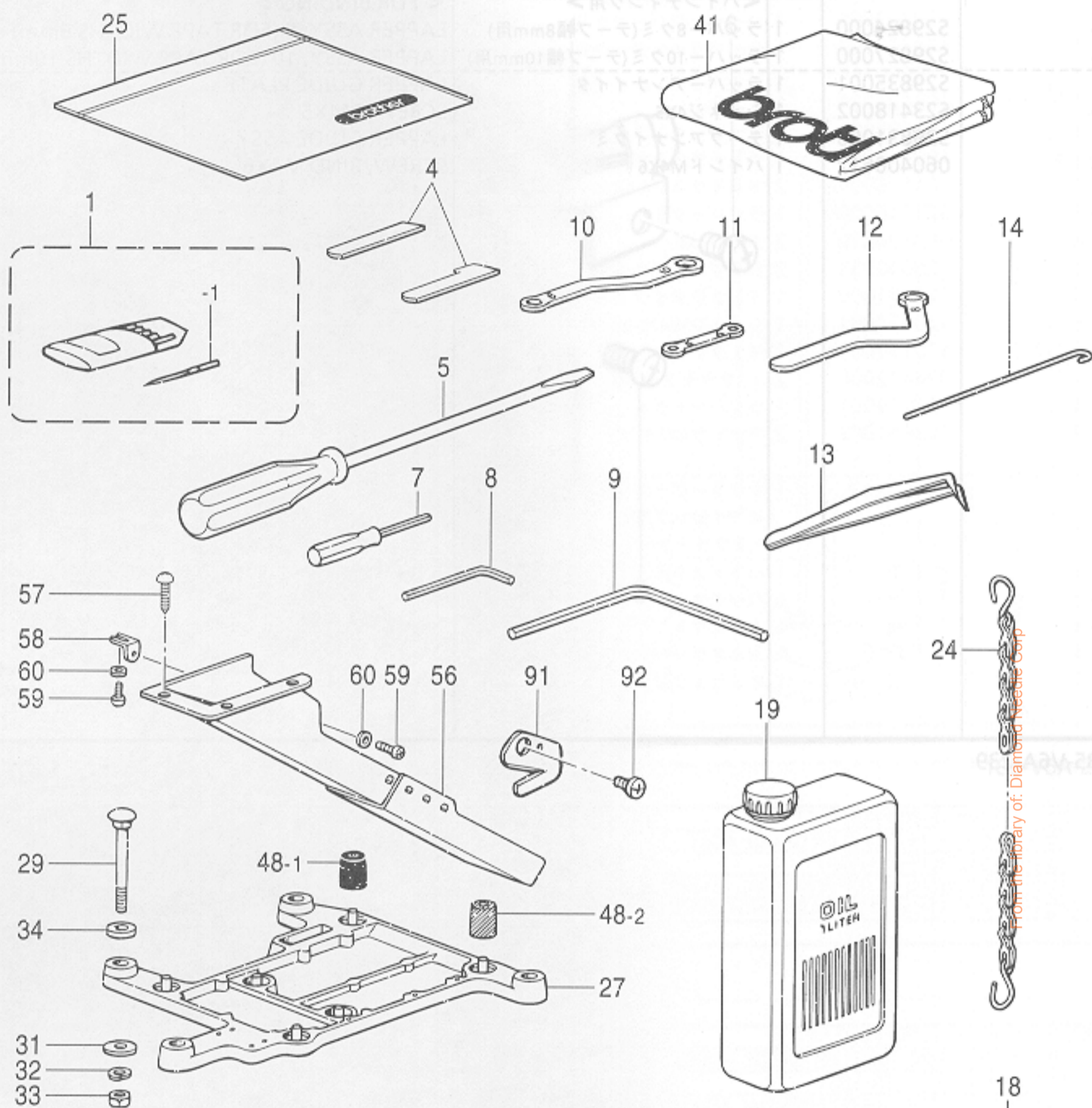
T. ラッパ-関係 / Lapper mechanism / Falz-mechanismus /  
Mécanisme à rabat / Mecanismo de solapando

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
			<バインディング用>	< FOR BINDING >	
4	S29824000	1	ラッパ-8クミ(テープ幅8mm用)	LAPPER ASSY, 8 (FOR TAPE WIDTHS 8mm)	
4	S29827000	1	ラッパ-10クミ(テープ幅10mm用)	LAPPER ASSY, 10 (FOR TAPE WIDTHS 10mm)	
5	S29835001	1	ラッパ-アンナイイタ	LAPPER GUIDE PLATE	
6	S23418002	1	シメネジ4X5	SCREW, M4X5	
7	S29831000	1	テープアンナイクミ	LAPPER GUIDE ASSY	
8	060400612	1	バインドM4X6	SCREW, BIND M4X6	

185-V6A-239	183797009	1	イスターシュートクミ	DUSTER CHUTE ASSY	
57	031411004	1	ワゴンネジ4X13	WAGON SCREW, ROUND M4, 1X13	
58	S23359001	1	イスターシュートササエ	DUSTER SHOOT SUPPORT, S	
59	062401612	2	ナベコM4X6	SCREW, PAN M4X6	
60	025040832	2	ヒラサガネダイ4	WASHER, FLAIN 4	
65	S38645001	1	ベルトカバークミ	BELT COVER ASSY	
66	062061612	3	ナベコ8X14	SCREW, PAN 8X14	
67	S20411001	1	ゴムセン3.7	RUBBER CAP, 3.7	
68	S08951001	1	オイルフィルター	OIL FILTER	
69	147893009	1	イサエアゲフミイタ	TREADLE PEDAL	
70	021401006	4	ワット1シユ8	NUT, 1 M8	
71	062401606	2	ナベコ4X14	SCREW, PAN 4X14	
72	116016001	2	バネホルトメ	WASHER, SPRING 2-8	
91	S20118151	1	カラコイリス	TRIMMING KNIFE	
92	060300512	1	バインドM3X5	SCREW, BIND M3X5	
39	S06704001	1	シリコンオイル	SILICONE OIL	
68	S08956100	1	オイルフィルター	OIL FILTER	
69	147893009	1	イサエアゲフミイタ	TREADLE PEDAL	
70	021401006	4	ワット1シユ8	NUT, 1 M8	
71	062401606	2	ナベコ4X14	SCREW, PAN 4X14	
72	116016001	2	バネホルトメ	WASHER, SPRING 2-8	

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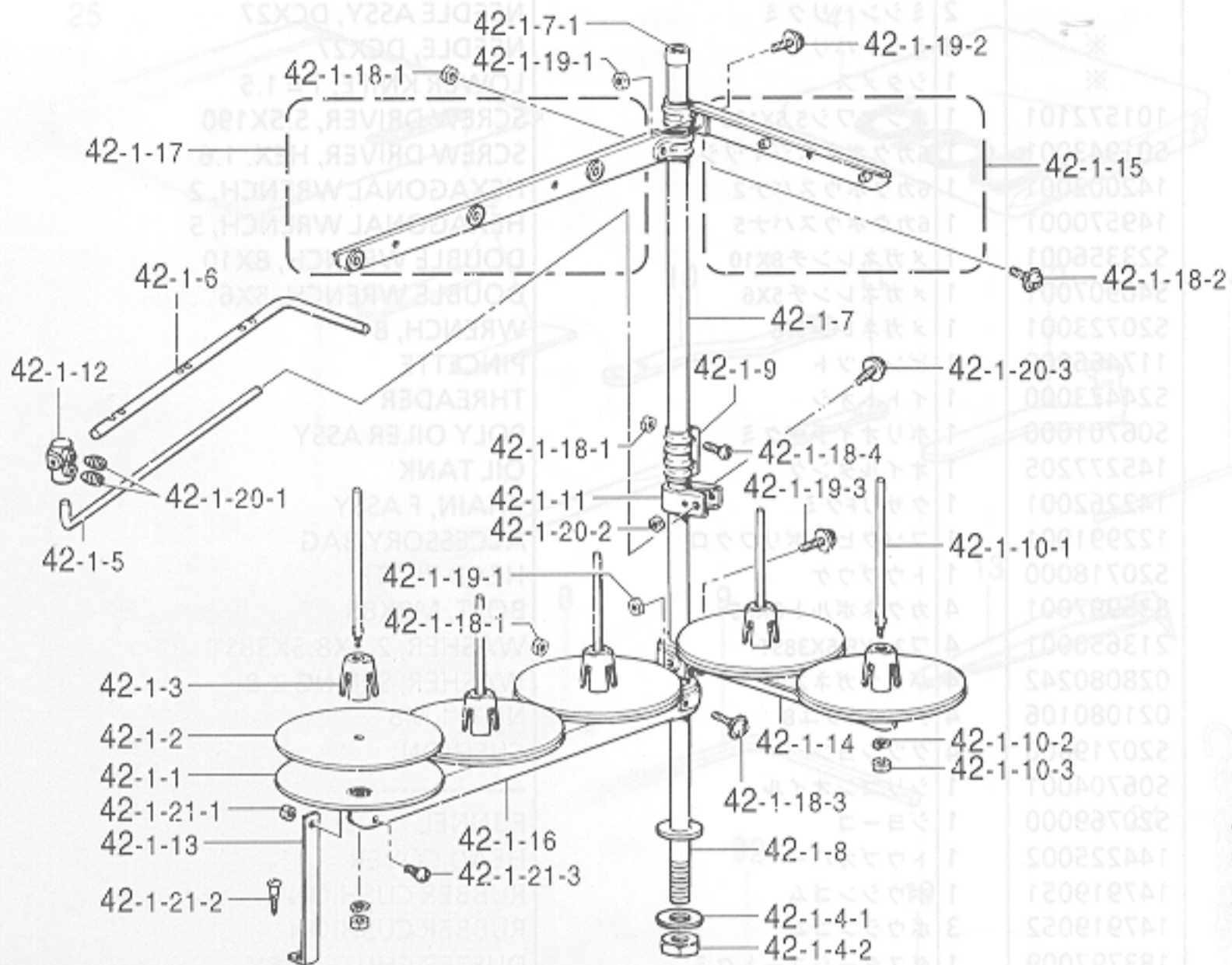




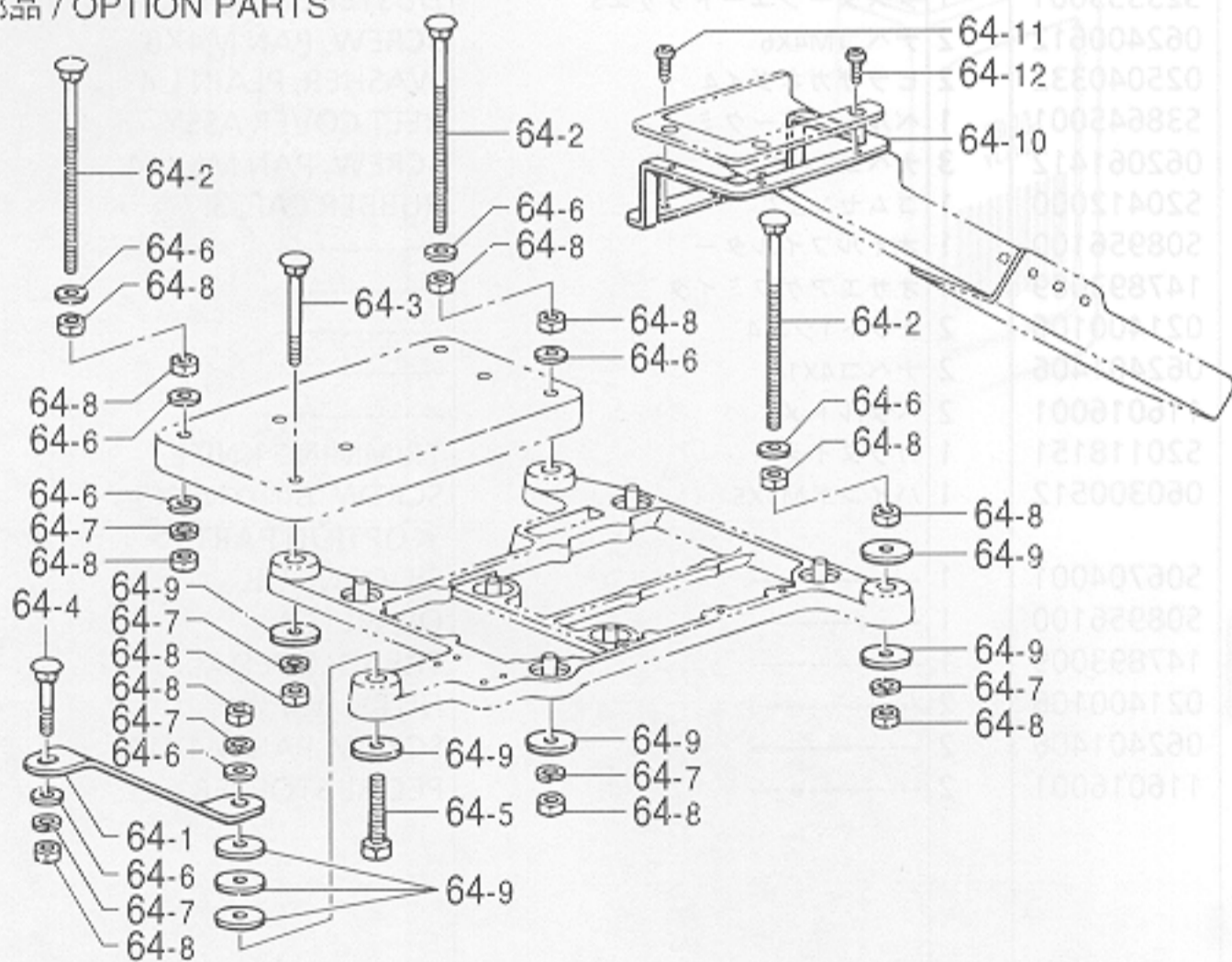
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REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1		2	ミシンハリクミ	NEEDLE ASSY, DCX27	
1-1	※	8	ミシンハリ	NEEDLE, DCX27	
4	※	1	シタメス	LOWER KNIFE, T = 1.5	
5	101572101	1	ネジマワシ5.5X190	SCREW DRIVER, 5.5X190	
7	S01943001	1	6カクボウネジマワシ1.6	SCREW DRIVER, HEX. 1.6	
8	142002001	1	6カクボウスパナ2	HEXAGONAL WRENCH, 2	
9	149570001	1	6カクボウスパナ5	HEXAGONAL WRENCH, 5	
10	S23356001	1	メガネレンチ8X10	DOUBLE WRENCH, 8X10	
11	S46907001	1	メガネレンチ5X6	DOUBLE WRENCH, 5X6	
12	S20723001	1	メガネレンチ8	WRENCH, 8	
13	117466000	1	ピンセット	PINCETTE	
14	S24473000	1	イトトオシ	THREADER	
18	S06701000	1	ポリオイラークミ	POLY OILER ASSY	
19	145277205	1	オイルタンク	OIL TANK	
24	142262001	1	クサリフクミ	CHAIN, F ASSY	
25	122991001	1	フゾクヒンポリフクロ	ACCESSORY BAG	
27	S20718000	1	トウブウケ	HEAD PLATE	
29	S35997001	4	カクネボルト8X85	BOLT, M8X85	
31	213650001	4	ワ2.3X8.5X38ST	WASHER, 2.3X8.5X38ST	
32	028080242	4	ハネザガネ2-8	WASHER, SPRING 2-8	
33	021080106	4	ナツト1シユ8	NUT, 1 M8	
34	S20719000	4	クツシヨン	CUSHION	
39	S06704001	1	シリコンオイル	-----	
40	S20769000	1	ジョーゴ	FUNNEL	
41	144225002	1	トウブカバー	HEAD COVER	
48-1	147919051	1	ボウシンゴム	RUBBER CUSHION	
48-2	147919052	3	ボウシンゴム	RUBBER CUSHION	
56	183797009	1	ダスターシュートクミ	DUSTER CHUTE ASSY	
57	031411304	3	マルモクネジ4.1X13	WOOD SCREW, ROUND M4.1X13	
58	S23353001	1	ダスターシュートササエS	DUSTER SHOOT SUPPORT, S	
59	062400612	2	ナベコM4X6	SCREW, PAN M4X6	
60	025040332	2	ヒラザガネダイ4	WASHER, PLAIN L 4	
65	S38645001	1	ベルトカバークミ	BELT COVER ASSY	
66	062061412	3	ナベコ6X14	SCREW, PAN M6X14	
67	S20412000	1	ゴムセン3.7	RUBBER CAP, 3.7	
68	S08956100	1	オイルフィルター	-----	
69	147893009	1	オサエアゲフミイタ	-----	
70	021400106	2	ナツト1シユ4	-----	
71	062401406	2	ナベコ4X14	-----	
72	116016001	2	ベタルトメ	-----	
91	S20118151	1	カラヌイメス	TRIMMING KNIFE	
92	060300512	1	バインドM3X5	SCREW, BIND M3X5	
39	S06704001	1	-----	<OPTION PARTS> SILICONE OIL	
68	S08956100	1	-----	OIL FILTER	
69	147893009	1	-----	TREADLE PEDAL	
70	021400106	2	-----	NUT, 1 M4	
71	062401406	2	-----	SCREW, PAN M4X14	
72	116016001	2	-----	PEDAL STOPPER	
64-7	028080242	7	ハネザガネ2-8	WASHER, SPRING 2-8	
64-8	021080106	15	ナツト1シユ8	NUT, 1 M8	
64-9	213650001	8	ワ2.3X8.5X38ST	WASHER, 2.3X8.5X38ST	
64-10	S20722001	1	ダスターシュートササエL	DUSTER SHOOT SUPPORT, L	
64-11	060400812	2	バインドM4X8	SCREW, BIND M4X8	
64-12	060400812	3	バインドM4X8	SCREW, BIND M4X8	

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オプション部品 / OPTION PARTS



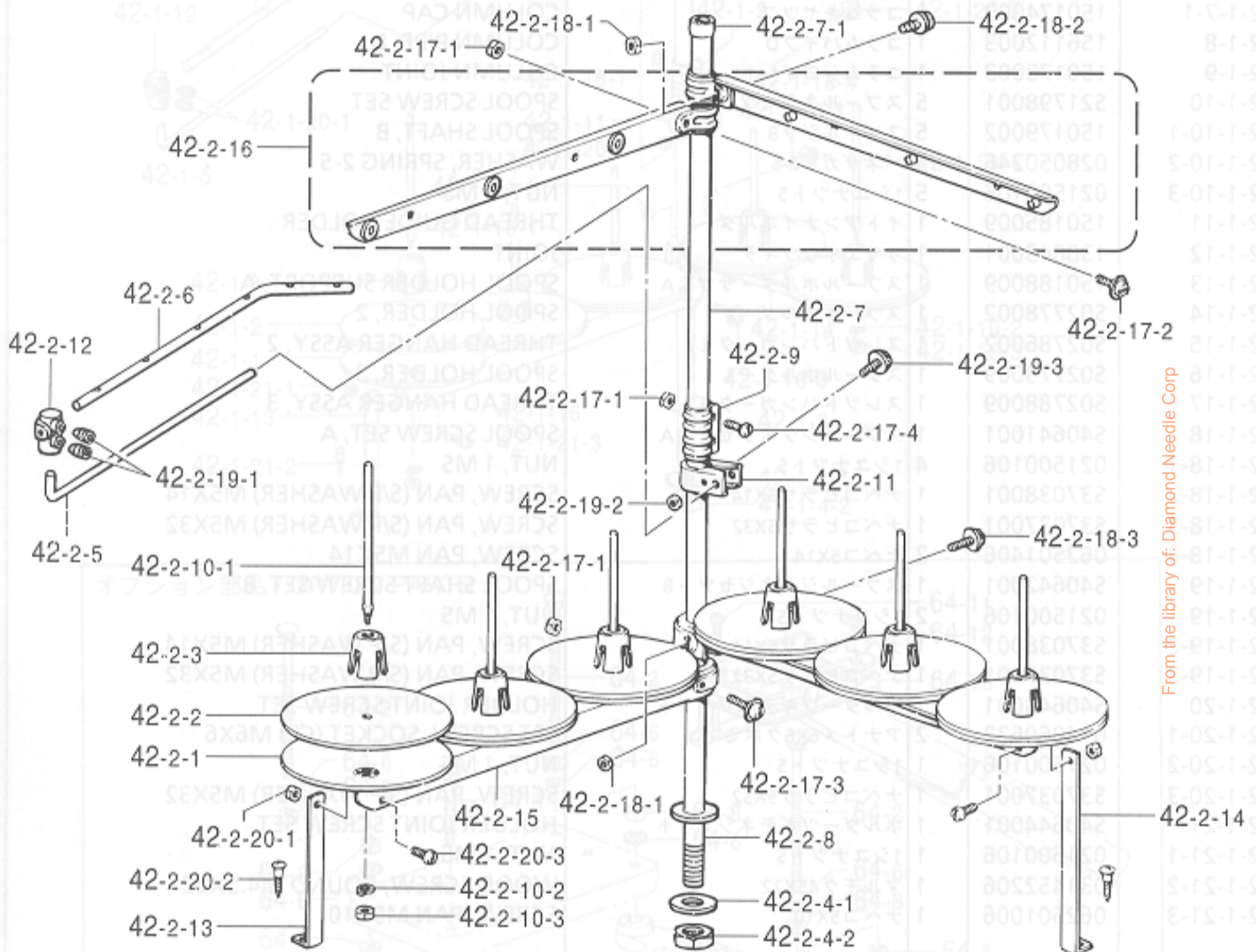
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## Z. 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
42-1	S29855109	1	イトタテダイクミ5DTHF	COTTON STAND ASSY, 5DTHF	
42-1-1	150180001	5	ウケザラ	SPOOL STAND BASE	
42-1-2	150182000	5	スプールマット	SPOOL MAT	
42-1-3	126863001	5	スプールクッション	SPOOL CUSHION	
42-1-4	S02775001	1	パイプネジセットA	PIPE SCREW SET, A	
42-1-4-1	150206002	1	ヒラザガネ16	WASHER, PLAIN 16	
42-1-4-2	S38648001	1	6カクナツトU5/8	NUT, U5/8-28	
42-1-5	S04109001	1	イトアンナイササエボウ	THREAD GUIDE SUPPORT BAR	
42-1-6	142999101	1	イトアンナイ5	THREAD GUIDE, 5	
42-1-7	S40640001	1	コラムパイプキヤツブツキ	COLUMN PIPE WITH CAP	
42-1-7-1	150174000	1	コラムキヤツブ	COLUMN CAP	
42-1-8	156112003	1	コラムパイプD	COLUMN PIPE, D	
42-1-9	150173003	1	コラムジョイント	COLUMN JOINT	
42-1-10	S21798001	5	スプールネジセット	SPOOL SCREW SET	
42-1-10-1	150179002	5	スプールジクB	SPOOL SHAFT, B	
42-1-10-2	028050246	5	バネザガネ2-5	WASHER, SPRING 2-5	
42-1-10-3	021500106	5	1シユナツト5	NUT, 1 M5	
42-1-11	150185009	1	イトアンナイホルダー	THREAD GUIDE HOLDER	
42-1-12	138843001	1	ササエボウツギテ	JOINT	
42-1-13	150188009	1	スプールホルダーササエA	SPOOL HOLDER SUPPORT, A	
42-1-14	S02778002	1	スプールホルダー2	SPOOL HOLDER, 2	
42-1-15	S02786002	1	スレツドハンガークミ2	THREAD HANGER ASSY, 2	
42-1-16	S02779009	1	スプールホルダー3	SPOOL HOLDER, 3	
42-1-17	S02788009	1	スレツドハンガークミ3	THREAD HANGER ASSY, 3	
42-1-18	S40641001	1	スプールジクネジセットA	SPOOL SCREW SET, A	
42-1-18-1	021500106	4	1シユナツト5	NUT, 1 M5	
42-1-18-2	S37038001	1	ナベコヒラザ5X14	SCREW, PAN (S/P WASHER) M5X14	
42-1-18-3	S37037001	1	ナベコヒラザ5X32	SCREW, PAN (S/P WASHER) M5X32	
42-1-18-4	062501406	2	ナベコ5X14	SCREW, PAN M5X14	
42-1-19	S40642001	1	スプールジクネジセットB	SPOOL SHAFT SCREW SET, B	
42-1-19-1	021500106	2	1シユナツト5	NUT, 1 M5	
42-1-19-2	S37038001	1	ナベコヒラザ5X14	SCREW, PAN (S/P WASHER) M5X14	
42-1-19-3	S37037001	1	ナベコヒラザ5X32	SCREW, PAN (S/P WASHER) M5X32	
42-1-20	S40643001	1	ホルダーツギテネジセット	HOLDER JOINT SCREW SET	
42-1-20-1	014060632	2	アナトメ6X6クボミ	SET SCREW, SOCKET (CP) M6X6	
42-1-20-2	021500106	1	1シユナツト5	NUT, 1 M5	
42-1-20-3	S37037001	1	ナベコヒラザ5X32	SCREW, PAN (S/P WASHER) M5X32	
42-1-21	S40644001	1	ホルダーツギテネジセット	HOLDER JOINT SCREW SET	
42-1-21-1	021500106	1	1シユナツト5	NUT, 1 M5	
42-1-21-2	031452206	1	マルモク45X22	WOOD SCREW, ROUND M4.5X22	
42-1-21-3	062501006	1	ナベコ5X10	SCREW, PAN M5X10	
64	183798001	1	フルサブマージセット	FULL SUBMERGED SET	
64-1	S20721001	1	トウブウケササエ	HEAD PLATE SUPPORT	
64-2	153318201	4	カクネマルアタマボルト	BOLT	
64-3	S35997001	1	カクネボルト8X85	BOLT, M8X85	
64-4	S36007001	1	カクネボルト8X55	BOLT, M8X55	
64-5	017085502	1	ボルトM8X55	BOLT, M8X55	
64-6	025080236	11	ヒラザガネチユウ8	WASHER, PLAIN M 8	
64-7	028080242	7	バネザガネ2-8	WASHER, SPRING 2-8	
64-8	021080106	15	ナツト1シユ8	NUT, 1 M8	
64-9	213650001	8	ワ2.3X8.5X38ST	WASHER, 2.3X8.5X38ST	
64-10	S20722001	1	ダスターシュートササエL	DUSTER SHOOT SUPPORT, L	
64-11	060400812	2	バインドM4X8	SCREW, BIND M4X8	
64-12	060400812	3	バインドM4X8	SCREW, BIND M4X8	

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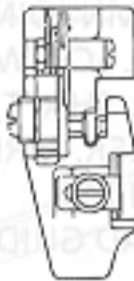

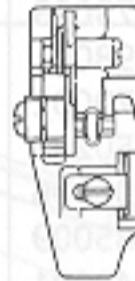






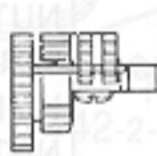
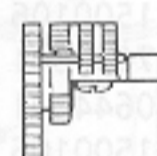
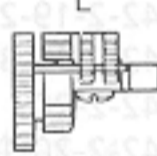






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Z. 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios

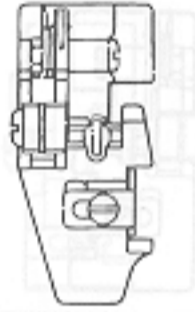

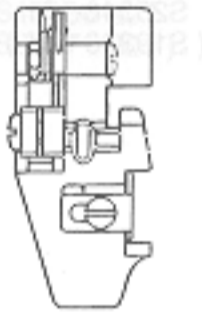



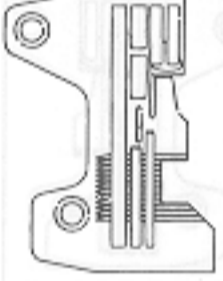
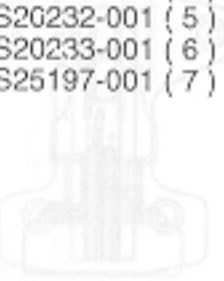
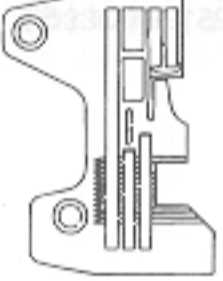
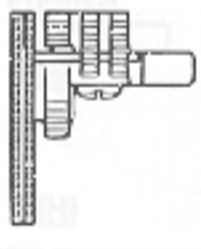
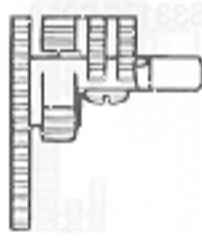
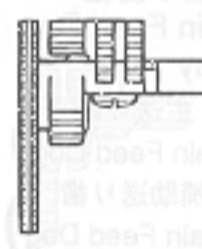
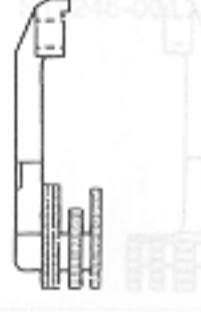
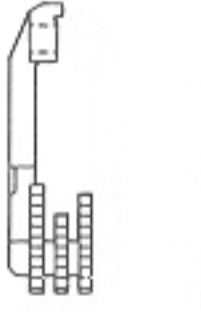
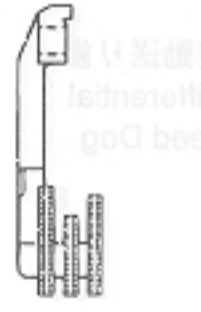






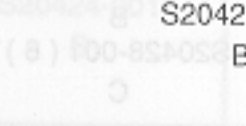
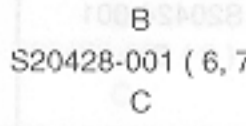
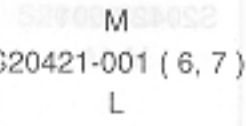
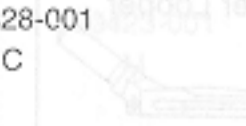
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
42-2	S29864109	1	イトタテダイクミ6DTHF	COTTON STAND ASSY, 6DTHF	
42-2-1	150180001	6	ウケザラ	SPOOL STAND BASE	
42-2-2	150182000	6	スプールのマット	SPOOL MAT	
42-2-3	126863001	6	スプールのクッション	SPOOL CUSHION	
42-2-4	S02775001	1	パイプネジセットA	PIPE SCREW SET, A	
42-2-4-1	150206002	1	ヒラザガネ16	WASHER, PLAIN 16	
42-2-4-2	S38648001	1	6カクナツトU5/8	NUT, U5/8-28	
42-2-5	S04109001	1	イトアンナイササエボウ	THREAD GUIDE SUPPORT BAR	
42-2-6	S02783001	1	イトアンナイ6	THREAD GUIDE, 6	
42-2-7	S40640001	1	コラムパイプキヤツブツキ	COLUMN PIPE WITH CAP	
42-2-7-1	150174000	1	コラムキヤツブ	COLUMN CAP	
42-2-8	156112003	1	コラムパイプD	COLUMN PIPE, D	
42-2-9	150173003	1	コラムジョイント	COLUMN JOINT	
42-2-10	S21798001	6	スプールのネジセット	SPOOL SCREW SET	
42-2-10-1	150179002	6	スプールのジクB	SPOOL SHAFT, B	
42-2-10-2	028050246	6	ハネザガネ2-5	WASHER, SPRING 2-5	
42-2-10-3	021500106	6	1シユナツト5	NUT, 1 M5	
42-2-11	150185009	1	イトアンナイホルダー	THREAD GUIDE HOLDER	
42-2-12	138843001	1	ササエボウツギテ	JOINT	
42-2-13	150188009	1	スプールのホルダーササエA	SPOOL HOLDER SUPPORT, A	
42-2-14	150194009	1	スプールのホルダーササエB	SPOOL HOLDER SUPPORT, B	
42-2-15	S02779009	2	スプールのホルダー3	SPOOL HOLDER, 3	
42-2-16	S02788009	2	スレッドハンガークミ3	THREAD HANGER ASSY, 3	
42-2-17	S40641001	1	スプールのジクネジセットA	SPOOL SCREW SET, A	
42-2-17-1	021500106	4	1シユナツト5	NUT, 1 M5	
42-2-17-2	S37038001	1	ナベコヒラザ5X14	SCREW, PAN (S/P WASHER) M5X14	
42-2-17-3	S37037001	1	ナベコヒラザ5X32	SCREW, PAN (S/P WASHER) M5X32	
42-2-17-4	062501406	2	ナベコ5X14	SCREW, PAN M5X14	
42-2-18	S40642001	1	スプールのジクネジセットB	SPOOL SHAFT SCREW SET, B	
42-2-18-1	021500106	2	1シユナツト5	NUT, 1 M5	
42-2-18-2	S37038001	1	ナベコヒラザ5X14	SCREW, PAN (S/P WASHER) M5X14	
42-2-18-3	S37037001	1	ナベコヒラザ5X32	SCREW, PAN (S/P WASHER) M5X32	
42-2-19	S40643001	1	ホルダーツギテネジセット	HOLDER JOINT SCREW SET	
42-2-19-1	014060632	2	アナトメ6X6クボミ	SET SCREW, SOCKET (CP) M6X6	
42-2-19-2	021500106	1	1シユナツト5	NUT, 1 M5	
42-2-19-3	S37037001	1	ナベコヒラザ5X32	SCREW, PAN (S/P WASHER) M5X32	
42-2-20	S40644001	2	ホルダーツギテネジセット	HOLDER JOINT SCREW SET	
42-2-20-1	021500106	2	1シユナツト5	NUT, 1 M5	
42-2-20-2	031452206	2	マルモク45X22	WOOD SCREW, ROUND M4.5X22	
42-2-20-3	062501006	2	ナベコ5X10	SCREW, PAN M5X10	

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Ga1 . ゲージ部品一覧表 / Gauge parts List / Lehenliste / Liste des Pièces de cartment  
/ Lista d'ePiezas de calibradores

用途 Application	一般地縫用 (薄) Thin			一般地縫用 (薄・中厚) Thin Medium		
	5本系 5 Threads	4本系 4 Threads	(小回り用) (For small type)	5本系 5 Threads	4本系 4 Threads	(小回り用) (For small type)
サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift	61-2 S -3 S -4 S -5 S	62-2 S -3 S -4 S -5 S	61-3 (B) -4 (B) -5 (B)	63-3 S -4 S -5 S -6 H -7 H	64-3 S -4 S -5 S -6 H -7 H	63-3 (C) -4 (C) -5 (C)
針巾 (mm) Needle Gauge	2			3		
1 針 (個数) Needle (Q'ty)	151474-011 (2)			151474-014 (2)		
2 押工組 Presser Foot Assy  ( 押工 F (Presser Foot .F)	S19304-101 (S19312-001) 	S30586-001 (3, 4) ツメ Stitch Tongue S30588-001 S30592-001 (5) ツメ Stitch Tongue S30593-001 	S19313-201 (S30971-001) 	S30594-001 (3, 4) ツメ Stitch Tongue S30588-001 S30597-001 (5) ツメ Stitch Tongue S30593-001 		
3 針止メ組 Needle Clamp Assy	S29146-001 			S20404-001 		
4 針板 Needle Plate	S25194-001 (2) S25195-001 (3) S19174-001 (4) S19175-001 (5) 			S20234-001 (3) S20235-001 (4) S20236-001 (5) S35651-001 (6) S25196-001 (7) 	S19176-001 (3) S19177-001 (4) S19178-001 (5) 	
5 主送り歯組 Main Feed Dog Assy  ( 主送り歯 (Main Feed Dog) ( 補助送り歯 (Chain Feed Dog)	S19221-201 (S19222-201) (S33172-001) L 			S20241-101 (S20242-101) (S20243-101) H 	S19221-201 (S19222-201) (S33172-001) L 	
6 差動送り歯 Differential Feed Dog	S19245-001 			S20245-001 		S19245-001 
7 上メス Upper Knife	144074-350 					
8 下メス Lower Knife 	(2) S20899-001 (T=1.0) (3, 4, 5) S20582-001 (T=1.5)			(3) S20899-001 (4, 5, 6, 7) S20582-001 (T=1.5)	(3) S20899-001 (T=1.0) (4, 5, 6, 7) S20582-001 (T=1.5)	
9 上ルーバ Over Looper 	S20422-001 A	S20421-001 L	S20422-001 A	S20424-001 (3,4,5) B S20428-001 (6,7) C	S20423-001 (3,4,5) M S20421-001 (6,7) L	S20424-001 B

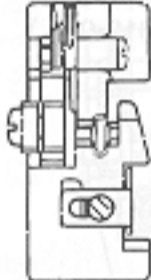
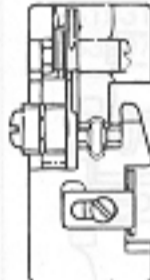
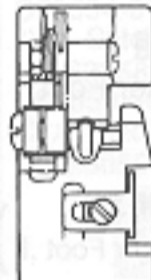



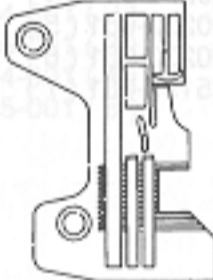
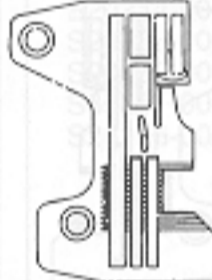
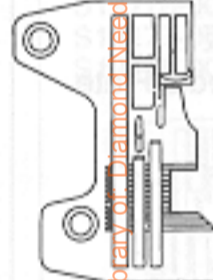
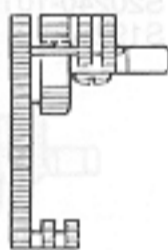
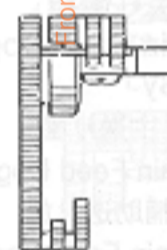


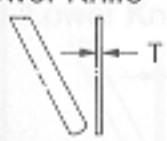

Ga2 . ゲージ部品一覧表 / Gauge parts List / Lehrenliste / Liste des Pièces decartment / Lista d'ePiezas de calibradores

用途 Application	SS用 New Synthetic Fiber	一般地縫用 (中厚・厚) Medium Thick		
		5本系 5 Threads	4本系 4 Threads	5本系 5 Threads
サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift	63-5 ( B ) S	65-4 S -5 S -6 H -7 H	66-4 S -5 S -6 H -7 H	65-4 ( B ) H -5 ( B ) H -6 ( B ) H -7 ( B ) H
針巾 ( mm ) Needle Gauge	3	3	5	3
1 針 ( 個数 ) Needle ( Q'ty )	151474-039 ( 2 )	151474-014 ( 2 )	151474-016 ( 2 )	
2 押工組 Presser Foot Assy  ( 押工 F Presser Foot .F )	S36875-001 ( S19312-001 ) 	S19317-101 ( S19312-001 ) 	S19317-101 ( S19312-001 ) 	
3 針止×組 Needle Clamp Assy	S20404-001 	S20406-001 	S21104-001 	
4 針板 Needle Plate	S36874-001 	S20231-001 ( 4 ) S20232-001 ( 5 ) S20233-001 ( 6 ) S25197-001 ( 7 ) 	S20231-001 ( 4 ) S20232-001 ( 5 ) S20233-001 ( 6 ) S25197-001 ( 7 ) 	
5 主送り歯組 Main Feed Dog Assy ( 主送り歯 Main Feed Dog ) ( 補助送り歯 Chain Feed Dog )	S36871-001 ( S36872-001 ) ( S20243-101 ) H 	S20239-101 ( S20240-101 ) ( S19223-101 ) F 	S35840-001 ( S35991-001 ) ( S19223-101 ) F 	
6 差動送り歯 Differential Feed Dog	S36873-001 	S20244-001 	S35992-001 	
7 上メス Upper Knife 角メス Angle Knife	上メス Upper knife 144074-350 	上メス Upper knife 144074-350 	角メス Angle knife S20896-101 	
8 下メス Lower Knife 		S20582-001 ( T=1.5 ) 		
9 上ルーパ Over Looper 	S20424-001 B 	S20424-001 ( 4, 5 ) B S20428-001 ( 6, 7 ) C 	S20423-001 ( 4, 5 ) M S20421-001 ( 6, 7 ) L 	S20428-001 C 

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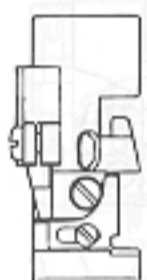
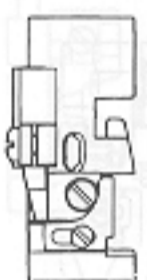
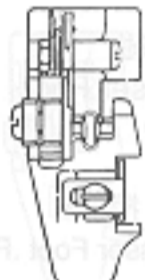



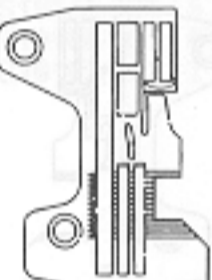
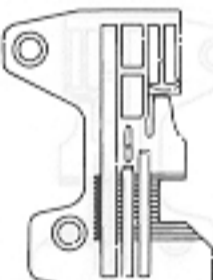
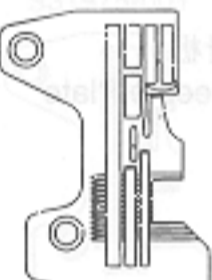
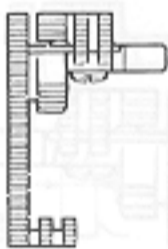
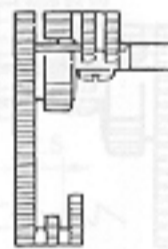
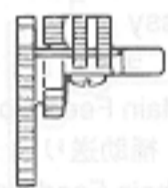








Ga3. ゲージ部品一覧表 / Gauge parts List / Lehrenliste / Liste des Pièces decartment / Lista d'ePiezas de calibradores

用途 Application	ラフラー用 Ruffling					
	5本系 5 Threads	4本系 4 Threads	5本系 5 Threads	4本系 4 Threads	5本系 5 Threads	4本系 4 Threads
サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift	67-4 S -5 S	68-5 S	69-4 S -5 S	70-5 S	71-5 S -6 H	72-5 S
針巾 (mm) Needle Gauge	2		3		5	
1 針 (個数) Needle (Q'ty)	151474-014 (2)					
2 押し組 Presser Foot Assy  (押し F Presser Foot .F)	S25548-101 (S19325-001) 		S19321-101 (S19325-001) 		S19326-101 (S19325-001) 	
3 針止メ組 Needle Clamp Assy	S29146-001 		S20404-001 		S20406-001 	
4 針板 Needle Plate	S25198-001 (4) S25199-001 (5) 		S19497-001 (4) S19182-001 (5) 		S19183-001 (5) S19184-001 (6) 	
5 主送り歯組 Main Feed Dog Assy  (主送り歯 Main Feed Dog) (補助送り歯 Chain Feed Dog)		S19224-201 (S19225-201) (S33172-001) L 		S19226-101 (5) (S19227-101) (S19223-101) F S19224-201 (6) (S19225-201) (S33172-101) L 		
6 差動送り歯 Differential Feed Dog			S19246-001 			
7 上メス Upper Knife			144074-350 			
8 下メス Lower Knife 			S20582-001 (T=1.5) (2) (3, 4, 5) (4, 5, 6, 7) (5, 6, 7) (T=1.5)			
9 上ルーバ Over Looper 	S20424-001 B	S20423-001 M	S20424-001 B	S20423-001 M	S20424-001 (5) B S20428-001 (6) C	S20423-001 M

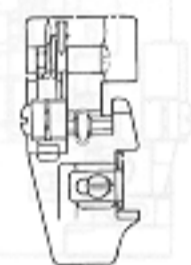
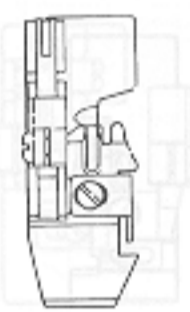




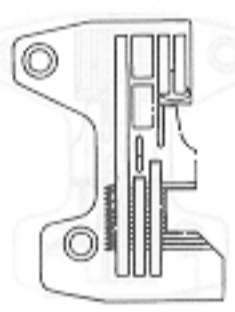
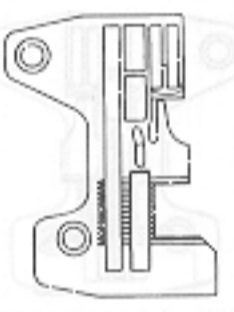
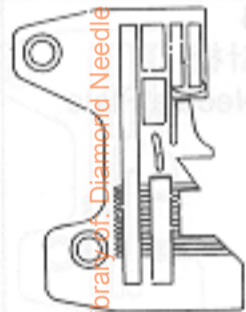
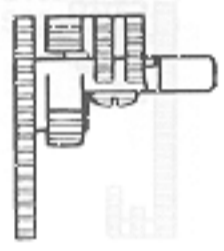
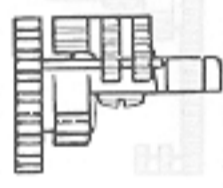
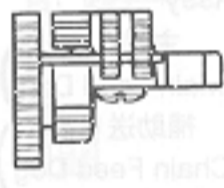






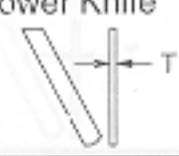
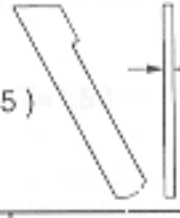

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Ga4 . ゲージ部品一覧表 / Gauge parts List / Lehrenliste / Liste des Pièces de cartment  
 / Lista d'ePiezas de calibradores

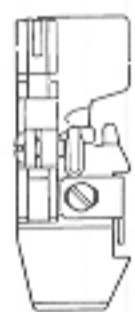
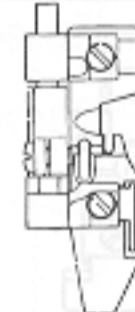
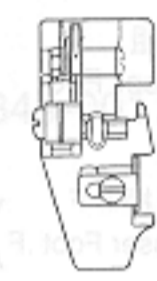


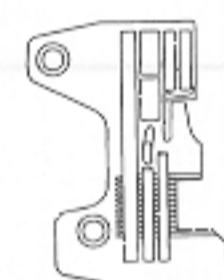
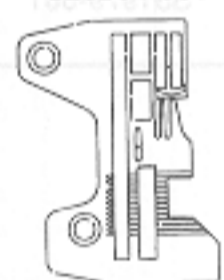
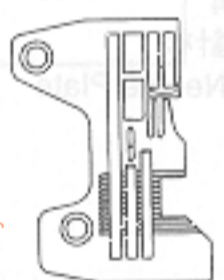
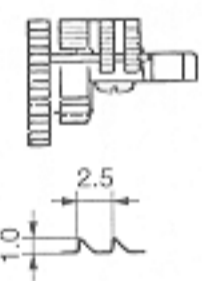
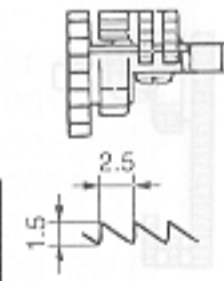
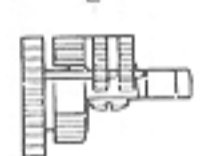
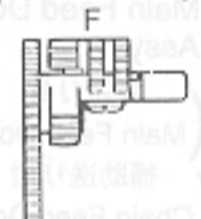
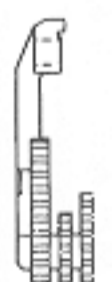


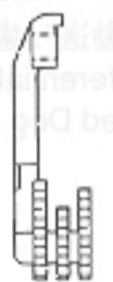
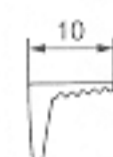

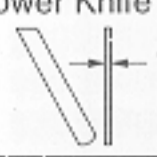

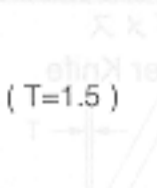

用途 Application	パイピングラフラー用 Ruffling W / Piping				テープ用 Taping	
	5本系 5 Threads	4本系 4 Threads	5本系 5 Threads	4本系 4 Threads	5本系 5 Threads	4本系 4 Threads
サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift	75-5 S	76-5 S	77-5 S -6 H	78-5 S	81-4 S -5 S	82-5 S
針巾 (mm) Needle Gauge	3		5		3	
1 針 (個数) Needle (Q'ty)	151474-014 (2)					
2 押し組 Presser Foot Assy  (押し足 Presser Foot .F)	S25550-001 (S25553-001) 		S25555-001 (S25553-001) 		S19330-201 (S30971-001) 	
3 針止メ組 Needle Clamp Assy	S20404-001 		S20406-001 		S20404-001 	
4 針板 Needle Plate	S19182-001 (5) 		S19183-001 (5) S19184-001 (6) 		S20235-001 (4) S20236-001 (5) 	
5 主送り歯組 Main Feed Dog Assy  (主送り歯 Main Feed Dog) (補助送り歯 Chain Feed Dog)	S19224-201 (S19225-201) (S33172-001) L 		S19226-101 (5) (S19227-101) (S19223-101) F  S19224-201 (6) (S19225-201) (S33172-001) L 		S20241-101 (S20242-101) (S20243-101) H 	
6 差動送り歯 Differential Feed Dog		S19246-001 			S20245-001 	
7 上メス Upper Knife			144074-350 			
8 下メス Lower Knife 				S20582-001 (T=1.5) 		
9 上ルーバ Over Looper 	S20424-001 B	S20423-001 M	S20424-001 (5) B S20428-001 (6) C	S20423-001 M	S20424-001 B	S20423-001 M

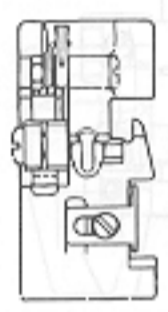

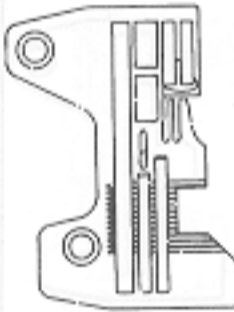
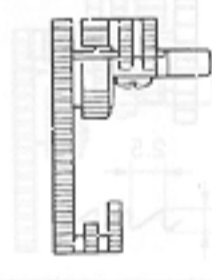


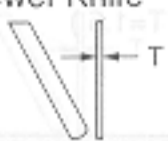

From the library of: Diamond Needle Co.

Ga5 . ゲージ部品一覧表 / Gauge parts List / Lehrenliste / Liste des Pièces decartment  
/ Lista d'ePiezas de calibradores

用途 Application	テープ用 Taping		極厚物用 Extra Heavy		バイディング用 Binding	
	5本糸 5 Threads	4本糸 4 Threads	5本糸 5 Threads	4本糸 4 Threads	5本糸 5 Threads	4本糸 4 Threads
サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift	83-4 S -5 S -6 H	84-4 S -5 S -6 H	85-3 E -5 E	86-5 E	89-4 S -5 S	90-4 S -5 S
針巾 (mm) Needle Gauge	5		3		3	
1 針 (個数) Needle ( Q'ty )	151474-016 ( 2 )		151474-018 ( 2 )		151474-014 ( 2 )	
2 押工組 Presser Foot Assy  ( 押工 F Presser Foot .F )	S20882-201 ( S30971-001 ) 		S25557-001 ( S19340-001 ) 		S25560-101 ( S19312-001 ) 	
3 針止メ組 Needle Clamp Assy	S20406-001 		S29631-001 		S20404-001 	
4 針板 Needle Plate	S20231-001 ( 4 ) S20232-001 ( 5 ) S20233-001 ( 6 ) 		S25200-001 ( 3 ) S25201-001 ( 5 ) 		S25202-001 ( 4 ) S25203-001 ( 5 ) 	
5 主送り歯組 Main Feed Dog Assy  ( 主送り歯 Main Feed Dog ) ( 補助送り歯 Chain Feed Dog )	S20239-101 ( S20240-101 ) ( S19223-101 ) F 		S19228-101 ( S19229-001 ) ( S19223-101 ) F 		S19221-201 ( S19222-201 ) ( S33172-001 ) L 	
6 差動送り歯 Differential Feed Dog	S20244-001 		S25566-001 		S19245-001 	
7 上メス Upper Knife 角メス Angle Knife	上メス Upper knife 144074-350 		角メス Angle knife S20898-101 	10	上メス Upper knife 144074-350 	
8 下メス Lower Knife 	S20582-001 ( T=1.5 )		S20583-001 ( T=1.5 ) 	T=1.5	S20582-001 ( T=1.5 )	
9 上ルーバ Over Looper 	S20424-001 ( 4, 5 ) B S20428-001 ( 6 ) C	S20423-001 ( 4, 5 ) M S20421-001 ( 6 ) L	S20438-101 G	S20429-001 Q	S20424-001 B	S20423-001 M

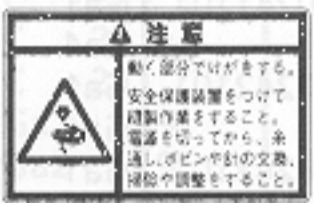


Ga6 . ゲージ部品一覧表 / Gauge parts List / Lehrenliste / Liste des Pièces decartment  
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用途 Application	極厚物用 Extra Heavy			3本針 一般地縫用 (薄・中厚) 3 Needles Thin Medium	
	5本系 5 Threads	4本系 4 Threads	(縦ポケット用) (For Vertical Pocket)		
サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift	92-5 E -6 E -7 E	93-5 E -6 E	92-5 (B) E -6 (B) EE -7 (B) E	95-5 H	95-5 (B) H
針巾 (mm) Needle Gauge	5			5, 2.2	
1 針 (個数) Needle (O'ty)	151474-018 (2)			151474-016 (3)	
2 押工組 Presser Foot Assy  (押工 F Presser Foot .F)	S19334-001 (S19340-001) 	S30525-001 (S30532-001) 	S25562-101 (S19312-001) 		
3 針止め組 Needle Clamp Assy	S21104-001 			S29148-001 	
4 針板 Needle Plate	S19185-001 (5) S19186-001 (6) S19187-001 (7) 			S25204-001 	S31975-001 
5 主送り歯組 Main Feed Dog Assy (主送り歯 Main Feed Dog) (補助送り歯 Chain Feed Dog)	S19228-101 (S19229-001) (S19223-101) F 	S38595-001 (S38596-001) (S19223-101) F オプションパーツ Option parts ウェットスーツ用 For Wet suit 		S19221-201 (S19222-201) (S33172-001) L 	S20239-101 (S20240-101) (S19223-101) F 
6 差動送り歯 Differential Feed Dog	S19247-001 	S38597-001 		S19245-001 	S20244-001 
7 上メス Upper Knife 角メス Angle Knife	角メス Angle Knife S20898-101 			上メス Upper Knife 144074-350 	
8 下メス Lower Knife 	S20583-001 (T=1.5) 			S20582-001 (T=1.5) 	
9 上ルーパ Over Looper 	S20438-101 G	S20429-001 Q	S20438-101 G	S20430-001 D	

用途 Application	3本針 ラフラー用 3 Needles Ruffling					
サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift	99-5	H				
針巾 (mm) Needle Gauge	5, 2.2					
1 針 (個数) Needle (Q'ty)	151474-014 (3)					
2 押工組 Presser Foot Assy  (押工 F Presser Foot .F)	S31981-001 (S19325-001)					
3 針止メ組 Needle Clamp Assy	S29148-001					
4 針板 Needle Plate	S31979-001					
5 主送り歯組 Main Feed Dog Assy (主送り歯 Main Feed Dog) (補助送り歯 Chain Feed Dog)	S19226-101 (S19227-101) (S19223-101) F					
6 差動送り歯 Differential Feed Dog	S19246-001					
7 角メス Angle Knife	S20896-101					
8 下メス Lower Knife 	S20582-001 (T=1.5)					
9 上ルーバ Over Looper 	S20430-001 D					

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Wa. 警告ラベル / Warning labels / Warnschilder / Etiquettes d'avertissement / Etiquetas de advertencia

警告ラベル / Warning labels	品名 / Name of parts	Size(mm)	Code
	操作注意ラベル・和	40×64	S38350-001
	Label, operation Eng.	40×64	S38349-001
	アースマーク Mark, grounding	φ 12	S37060-001

185-V6A-052

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